



CHANGE CONTROL REQUEST FORM

WMP1

CCRN ENTER PLANT- 0001.
SUBMISSION DATE: 11-28-11

INSTRUCTION

- 1) ALL APPLICABLE FIELDS ON THIS FORM MUST BE COMPLETED BEFORE SUBMISSION
- 2) FORM MUST HAVE A MINIMUM OF TWO CORPORATE SIGNATURES BEFORE CHANGE CAN BE IMPLEMENTED
- 3) ONE CHANGE PER FORM IS PERMITTED. IF MULTIPLE CHANGES ARE REQUIRED, ADDITIONAL FORMS MUST BE USED.
- 4) PROVIDE AS MUCH DETAIL AS POSSIBLE. THIS INCLUDES CAPABILITY DATA; EMAIL; MEETING MINUTES; CUSTOMER CONTACT(S); 8D's etc.
- 5) CHANGE REQUEST MUST BE SUBMITTED TO CORPORATE QUALITY; PROGRAM MANAGEMENT; CORPORATE ENGINEERING
- 6) FROM DATE OF SUBMISSION, FOLLOW-UP BY SUBMITTEE TO EACH ABOVE MUST BE CARRIED OUT WITHIN 48 HOURS.

CHANGE TYPE

CHECK ONE BOX ONLY (X)

PART OR PRODUCT DESIGN

TOOLING DESIGN

PRODUCTION PROCESS

TOOLING MOVE

PART / PRODUCT INFORMATION

PROGRAM NAME: P415

VEHICLE LINE(s): FORD

PART NUMBER(s) AFFECTED: 90206-01-11 LOCK LEVER

IS THIS A FAMILY PART: YES

SITE(S) AFFECTED

CUSTOMER PLANT(S) AFFECTED: INT

DIRECT CUSTOMER CONTACT: N/A

WM PLANT(S) AFFECTED: TAY MEX IND

PURPOSE & DESCRIPTION OF CHANGE REQUEST

INCREASE LEAD IN TO 3.5 HOLE CHAMFER THETA KEVIN MILNE

CCR APPROVALS

****QUALITY****
 PATE FAIRLEY
 TYPE NAME
 [Signature]
 SIGNATURE
 DATE

****ENGINEERING****
 Chris Fredriksson
 TYPE NAME
 [Signature]
 SIGNATURE
 DATE

****PROGRAM MANAGER****
 MICHAEL VECERA
 TYPE NAME
 [Signature]
 SIGNATURE
 12/01/11
 DATE

WM PLANT MANAGER
 SAL DI STEFANO
 TYPE NAME
 [Signature]
 SIGNATURE
 12-1-11
 DATE

PLANT CODES:	GR1	GR4	WMIND
MUST USE AT TOP OF SHEET	GR3	WMP1	WMM

