DA	IMLE	DC1	DVC	TOD



Part Submission Warrant

Part Name SPECFLEX* RENUE LE / SPECFLEX* NE187	Cust. Part Number N/A				
Shown on Drawing NumberN/A	Orig. Part NumberN/A				
Engineering Change Level N/A	Dated				
Additional Engineering Changes N/A	Dated				
Safety and/or Government Regulation Yes ✓ No	Purchase Order No Weight (lbs/yr)2.5 MM				
Checking Aid Number Checking Aid Eng. Ch	nange Level N/A Dated 29-Apr-13				
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION				
The Dow Chemical Company Organization Name & Supplier/Vendor Code	Windsor Machine Customer Name/Division				
	Customer Name/Division				
1881 West Oak Parkway Street Address	Buyer/Buyer Code				
Marietta GA 30062 USA	Polyurethane Components / HdR/AR				
City Region Postal Code Country	Application				
MATERIALS REPORTING					
Has customer-required Substances of Concern information been reporte	d? ☐ Yes ☐ No ☑ n/a				
Submitted by IMDS or other customer format:	N/A				
Are not marie parts identified with appropriate ICO marking codes?					
Are polymeric parts identified with appropriate ISO marking codes?					
REASON FOR SUBMISSION (Check at least one) Initial submission	Change to Optional Construction or Material				
Engineering Change(s)	Sub-Supplier or Material Source Change Change in Part Processing Parts produced at Additional Location				
☐ Tooling: Transfer, Replacement, Refurbishment, or additional ☐ Correction of Discrepancy					
Tooling Inactive > than 1 year	Other - please specify				
,	Annual Recertification				
REQUESTED SUBMISSION LEVEL (Check one)					
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer. Level 2 - Warrant with product samples and limited supporting data submitted to customer.					
Level 3 - Warrant with product samples and complete supporting data submitted to customer.					
Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.					
SUBMISSION RESULTS					
The results for dimensional measurements material and functional tests appearance criteria statistical process package					
These results meet all design record requirements: Yes NO (If "NO" - Explanation Required) Mold / Cavity / Production Process N/A					
DECLARATION					
I affirm that the samples represented by this warrant are representative of our parts, which were made by a process that meets all Production					
Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 1725 / 8 hours. I also certify that documented evidence of such compliance is on file and available for your review. I have noted any deviation from					
this declaration below.	,				
EXPLANATION/COMMENTS:					
Is each Customer Tool properly tagged and numbered? ☐ Yes ☐ No ☑ n/a					
Organization Authorized Signature Keek Barrell Date 29-Apr-13					
Print Name Kelly Kiszka Phone No. 989-636-7633 Fax No. Title Applications Development Chemist E-mail KFKiszka@dow.com					
FOR CUSTOMER USE ONLY (IF APPLICABLE)					
PPAP Warrant Disposition: Approved					
Customer Signature Mac R Chau (Windsor Machine & S(2009)) Date May 6,2013					
Print Name Ana Chay Customer Tracking Number (optional)					