

ISO 9001:2000, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

## SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

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## **Physical Test Report**

WORK ORDER **042860** 

LOT NUMBER A96145

SALES ORDER / RLS 022454 / 2 CERT ID / REV 00007049 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

| CUSTOMER P.O. CUSTOMER PART <b>522</b> |             |                           |             | QUANTITY COILS LADII<br>3,905 lbs 1 0003 |               |                     | DILS LADING<br>1 00037 |                    |                             |             |
|--|-------------|---------------------------|-------------|--|---------------|---------------------|------------------------|--------------------|-----------------------------|-------------|
| SPECIFICATION<br>13.00mm (0.           |             | 018130-08<br>I8 IQ, Clear | n/Coat, Cle | ean/Phos/L                               | _ube, Wind    | lsor Machi          | ne & Stam              | ping Ltd, 7        | 213.91.60                   | 000         |
| CERTIFICATIO                           | N REQUIREN  | MENTS                     |             |  |               |                     |                        |                    |                             |             |
|  |             |                           |             | Chemical                                 | (value of 9   | ) = n/a)            |                        |                    |                             |             |
| C<br>.1600                             | Mn<br>.6700 | P<br>.0040                | s<br>.0120  | si<br>.2000                              | Cu<br>.1700   | Ni<br>.0900         | Cr<br>.1200            | Mo<br>.0220        | Sn<br>.0220                 | Al<br>.0040 |
| B<br>.0001                             | v<br>.0000  | N<br>.0077                |             |  |               |                     |                        |                    |                             |             |
|  |             |                           |             | Mechan                                   | ical - Sum    | mary                |                        |                    |                             |             |
| TEST Diameter (inch)                   |             | <u>UNITS</u><br><b>in</b> |             |  |               | <u>нідн</u><br>.511 |                        | <u>LOW</u><br>.511 | <u>AVERAGE</u> <b>0.511</b> |             |
| Tensile (psi)                          |             | psi                       |             |  |               | 74598               |                        | 73135              | 73785                       |             |
|  |             |                           |             | End of                                   | Certification |                     |                        |                    |                             |             |
|  |             |                           |             |  |               |                     |                        |                    |                             |             |
|  |             |                           |             |  |               |                     |                        |                    |                             |             |
|  |             |                           |             |  |               |                     |                        |                    |                             |             |
|  |             |                           |             |  |               |                     |                        |                    |                             |             |
|  |             |                           |             |  |               |                     |                        |                    |                             |             |
|  |             |                           |             |  |               |                     |                        |                    |                             |             |

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager