

ISO 9001:2000, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER **053863**

HEAT NUMBER A01168 SALES ORDER / RLS 032338 / 2 CERT ID / REV 00014730 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

CUSTOMER P.O. CUSTOMER PART Polymer									IPMENT DAT	
SPECIFICATION WCH1541565-06 0.5650" (14.35mm) 1541 CHQ, SAFS, Clean/Phos/Polymer, Windsor Machine & Stamping Ltd, 7217.10.8010 Non-Alloy Wire, Heat Treated C=>0.25% and < 0.60%										
CUSTOMER R	EQUIREMEN	ГS								
				Chemical	(value of §) = n/a)				
C .3800	Mn 1.4300	P .0090	s .0090	si .2100	Cu .0900	Ni .0400	Cr .0800	Мо .0090	Sn .0060	Al .0060
B .0004	v .0030	N .0061								
				Mechan	ical - Sum	mary				
<u>TEST</u> Diameter (inch)		UNITS in				<u>нідн</u> .567		<u>LOW</u> .566		<u>AVERAGE</u> 0.567
Tensile (psi)		l	psi			7207	79	70350		71116
				End of	Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

