

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

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Physical Test Report

WORK ORDER **057892**

HEAT NUMBER **A02419**

SALES ORDER / RLS 035070 / 6 CERT ID / REV 00018736 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

CUSTOMER P.O.	CUSTOMER PART 12.0mm 1018 KP				QUANTITY COILS LADING NO 7,906 lbs 2 00045033				SHIPMENT DATE 11/03/2010	
SPECIFICATION PIQ1018120-24KP 12.00mm (0.4724") 1018 KP, Clean/Coat, Clean/Lime, Windsor Machine & Stamping (US, 7213.99.0030										
CUSTOMER REQ	UIREMEN	TS								
				Chemical (value of 9 =	= n/a)				
C .18	Mn .64	P .009	s .012	si .18	Cu .16	Ni .06	Cr .070	Mo .017	Sn .009	Al .003
.0000	v .001	N .0070								
				Mechanic	al - Tag De	etail				
057892-001 057892-002		.469 7	UTSs 5231 5890							
				End of 0	Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager