



SIVACO
ONTARIO
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
a Division of SIVACO Wire Group L.P.
330 Thomas Street
PO Box 220
Ingersoll, Ontario CANADA
N5C 3K5
(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
059827

HEAT NUMBER
A01078

SALES ORDER / RLS
036320 / 5

CERT ID / REV
00020395 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd
26655 NorthLine Road
Taylor, MI 48180
United States
Attn: Quality Assurance

| | | | | | | | | | | |
|---|---------------|------------------|----------|-----------------|-------------------|-----------|-----------|-----------|-----------|-----------|
| CUSTOMER P.O. | CUSTOMER PART | QUANTITY | COILS | LADING NO | SHIPMENT DATE | | | | | |
| | | 3,304 lbs | 1 | 00045770 | 01/05/2011 | | | | | |
| SPECIFICATION PIQ1010110-02M | | | | | | | | | | |
| 11.00mm (0.4330") 1010 ISQ, Clean/Coat, Clean/Lime (MOD), Windsor Machine & Stamping (US, 7213.91.6000 | | | | | | | | | | |
| Hot Rolled Rods Dia.<14.0mm (0.551"),Further Processed,Carbon < 0.60% | | | | | | | | | | |
| CUSTOMER REQUIREMENTS | | | | | | | | | | |
| Chemical (value of 9 = n/a) | | | | | | | | | | |
| C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Sn | Al |
| .1100 | .4600 | .0110 | .0150 | .2000 | .1900 | .0700 | .1600 | .0200 | .0080 | .0020 |
| B | V | N | | | | | | | | |
| .0000 | .0010 | .0053 | | | | | | | | |
| End of Certification | | | | | | | | | | |

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager