



SIVACO
ONTARIO
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
a Division of SIVACO Wire Group L.P.
330 Thomas Street
PO Box 220
Ingersoll, Ontario CANADA
N5C 3K5
(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
059920

HEAT NUMBER
A03613

SALES ORDER / RLS
036397 / 3

CERT ID / REV
00020622 / 01

SOLD TO

G & R Forging
7072 Smith Industrial Drive
McGregor, ON N0R 1J0
Canada

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
		10,006 lbs	3	00045887	01/11/2011					
SPECIFICATION PIQ1018090-01M										
9.00mm (0.3543") 1018 IQ, Clean/Coat, Clean/Lime (MOD), G&R Cold Forging, 7213.91.6000										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.17	.69	.016	.013	.22	.21	.07	.130	.020	.010	.004
B	V	N								
.0000	.002	.0082								
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager