



SIVACO
ONTARIO
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
a Division of SIVACO Wire Group L.P.
330 Thomas Street
PO Box 220
Ingersoll, Ontario CANADA
N5C 3K5
(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
071529

HEAT NUMBER
A04644

SALES ORDER / RLS
044547 / 1

CERT ID / REV
00031875 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd
26655 NorthLine Road
Taylor, MI 48180
United States
Attn: Quality Assurance

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
	12.0mm 1018 KP	3,006 lbs	2	00050981	02/07/2012					
SPECIFICATION PIQ1018120-24KP										
12.00mm (0.4724") 1018 KP, Clean/Coat, Clean/Lime, Windsor Machine & Stamping (US, 7213.99.0030										
Hot Rolled Rods Dia.>=14.0mm (0.551") but <19.0mm (0.748"), Further Processed or Not										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.1500	.6500	.0090	.0110	.1800	.1100	.0500	.0700	.0190	.0080	.0030
B	V	N								
.0000	.0000	.0070								
Mechanical - Tag Detail										
	DIAs	UTSs								
CLM-1546-01	.475	71670								
CLM-1546-02	.477	71628								
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager