



**SIVACO**  
ONTARIO  
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

**SIVACO Ontario**  
a Division of SIVACO Wire Group L.P.  
330 Thomas Street  
PO Box 220  
Ingersoll, Ontario CANADA  
N5C 3K5  
(519) 485-4150 Fax (519) 485-3039

# Physical Test Report

WORK ORDER  
**080548**

HEAT NUMBER  
**A09875**

SALES ORDER / RLS  
**051055 / 2**

CERT ID / REV  
**00041391 / 01**

SOLD TO

**G & R Forging**  
**7072 Smith Industrial Drive**  
**McGregor, ON N0R 1J0**  
**Canada**

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
	<b>13.50-1018</b>	<b>8,356 lbs</b>	<b>4</b>	<b>00055430</b>	<b>01/11/2013</b>					
SPECIFICATION <b>PIQ1018135-16</b> <b>13.50mm (0.531") 1018 IQ, Clean/Coat, Clean/Lime, G&amp;R Cold Forging, 7213.91.6000</b> <b>Hot Rolled Rods Dia.&lt;14.0mm (0.551"),Further Processed,Carbon &lt; 0.60%</b>										
CUSTOMER REQUIREMENTS										
<b>Chemical (value of 9 = n/a)</b>										
<b>C</b>	<b>Mn</b>	<b>P</b>	<b>S</b>	<b>Si</b>	<b>Cu</b>	<b>Ni</b>	<b>Cr</b>	<b>Mo</b>	<b>Sn</b>	<b>Al</b>
.15	.71	.017	.015	.20	.24	.07	.15	.024	.012	.005
<b>B</b>	<b>V</b>	<b>N</b>								
.0002	.002	.0059								
<b>Mechanical - Tag Detail</b>										
	<b>DIAs</b>	<b>UTSs</b>								
<b>338450021A</b>	<b>.532</b>	<b>69276</b>								
<b>338450021B</b>	<b>.532</b>	<b>69276</b>								
<b>338450031A</b>	<b>.531</b>	<b>71332</b>								
<b>338450031B</b>	<b>.531</b>	<b>71332</b>								
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager