

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

## SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

(519) 485-4150 Fax (519) 485-3039

## **Physical Test Report**

WORK ORDER **079943** 

HEAT NUMBER W29762

SALES ORDER / RLS 050282 / 5 CERT ID / REV 00041055 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States

**Attn: Quality Assurance** 

4.30mm (0. 213.99.0030 lot Rolled F	) Rods Dia.>	=14.0mm (		•	•	·		·		
USTOMER RE	QUIREWENT			Chamiaal	(value of 0	) — m/o)				
C .1900	Mn .7900	P .0110	s .0040	si .0800	(value of 9 Cu .0500	Ni .0800	Cr .0600	Mo .0040	Sn .0020	Al .0320
B .0001	V .0120	N .0044								
				Mechan	ical - Sumı	mary				
<u>TEST</u> Diameter (inch)		<u>UNITS</u> <b>in</b>				<u>нідн</u> .559		<u>LOW</u> .557	<u>AVERAGE</u> <b>0.558</b>	
Tensile (psi)		I	psi			69275		68527		68901
				End of	Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager