



SIVACO
ONTARIO
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
a Division of SIVACO Wire Group L.P.

330 Thomas Street
PO Box 220
Ingersoll, Ontario CANADA
N5C 3K5

(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
082264

HEAT NUMBER
W33341

SALES ORDER / RLS
052333 / 3

CERT ID / REV
00042848 / 01

SOLD TO

G & R Forging
7072 Smith Industrial Drive
McGregor, ON N0R 1J0
Canada

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
	13.00-1018	12,062 lbs	6	00056138	02/27/2013					
SPECIFICATION PIQ1018130-12 13.00mm (0.5118") 1018 IQ, Clean/Coat, Clean/Lime, G&R Cold Forging, 7213.91.6000 Hot Rolled Rods Dia.<14.0mm (0.551"),Further Processed,Carbon < 0.60%										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.1600	.6900	.0090	.0100	.2000	.0400	.0700	.0600	.0050	.0030	.0020
B	V	N								
.0002	.0050	.0020								
Mechanical - Tag Detail										
	DIAs	UTSs								
427650011A	.507	69837								
427650011B	.507	69837								
427650021A	.511	70210								
427650021B	.511	70210								
427650031A	.510	69995								
427650031B	.510	69995								
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager