



ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
 a Division of SIVACO Wire Group L.P.
 330 Thomas Street
 PO Box 220
 Ingersoll, Ontario CANADA
 N5C 3K5
 (519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
091148

HEAT NUMBER
W33706

SALES ORDER / RLS
058177 / 7

CERT ID / REV
00051216 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd
26655 NorthLine Road
Taylor, MI 48180
United States
Attn: Quality Assurance

CUSTOMER P.O. TRIAL	CUSTOMER PART	QUANTITY 7,808 lb	COILS 4	LADING NO 00060321	SHIPMENT DATE 11/22/2013					
SPECIFICATION WIQ10180.512-00 0.5120" (13.0048mm) 1018 IQ, Direct Draw, Clean/Phos/Polymer, Windsor Machine & Stamping (US, 7217.10.5090 Non-Alloy Wire, Not Heat Treated (Other) Diam. >= 1.5mm (0.060") Carbon < 0.25%										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.1600	.7100	.0050	.0050	.2000	.0400	.0700	.0600	.0050	.0030	.0020
B	V	N								
.0001	.0080	.0049								
Mechanical - Summary										
<u>TEST</u>	<u>UNITS</u>	<u>HIGH</u>	<u>LOW</u>	<u>AVERAGE</u>						
Diameter (inch)	in	.513	.512	0.513						
Tensile (psi)	psi	75955	75279	75617						
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager