

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

## SIVACO Ontario

a Division of SIVACO Wire Group L.P.

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## **Physical Test Report**

WORK ORDER **084907** 

HEAT NUMBER W34538

SALES ORDER / RLS 054136 / 4 CERT ID / REV 00045917 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

CUSTOMER P.O	). C	CUSTOMER PART				QUANTITY COILS LADING 8,492 lbs 4 00057					
SPECIFICATION 14.30mm (0.5 7213.99.0030 Hot Rolled Ro	630") 101		Clean/Coat		-			-	ng (US,		
CUSTOMER REC	QUIREMENT	-s									
			C	Chemical (	value of 9 =	= n/a)					
C .18	Mn .74	P .009	s .001	si .07	Cu .03	Ni .07	Cr .05	Mo .005	Sn .002	Al .030	
B .0001	v .006	N .0050									
				Mechanic	cal - Summ	ary					
<u>TEST</u> <b>Diameter (inc</b>	:h)	<u>UNITS</u> <b>in</b>				<u>нісн</u> . <b>561</b>		<u>LOW</u> .560		<u>AVERAGE</u> <b>0.561</b>	
Tensile (psi)		psi				6699	1	66748		66870	
				End of 0	Certification						

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager