



ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
 a Division of SIVACO Wire Group L.P.
 330 Thomas Street
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 Ingersoll, Ontario CANADA
 N5C 3K5
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Physical Test Report

WORK ORDER
089677

HEAT NUMBER
W36852

SALES ORDER / RLS
057224 / 1

CERT ID / REV
00050788 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd
26655 NorthLine Road
Taylor, MI 48180
United States
Attn: Quality Assurance

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
	IROQUIOS	20,134 lbs	10	00060091	11/12/2013					
SPECIFICATION PIQ1018130-16										
13.00mm (0.5118") 1018 IQ, Clean/Coat, Clean/Phos/Polymer, Windsor Machine & Stamping Ltd, 7213.91.6000										
Hot Rolled Rods Dia.<14.0mm (0.551"),Further Processed,Carbon < 0.60%										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.1700	.7100	.0120	.0060	.2100	.0200	.0600	.0400	.0050	.0020	.0010
B	V	N								
.0002	.0050	.0053								
Mechanical - Summary										
<u>TEST</u>	<u>UNITS</u>	<u>HIGH</u>	<u>LOW</u>	<u>AVERAGE</u>						
Diameter (inch)	in	.514	.512	0.513						
Tensile (psi)	psi	???????????????	?????????????????	?????????????????						
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager