**Weekly Quality Managers Conference Meeting; September 19, 2012.**

 Follow Up from September 13, 2012 meeting minutes:

GAGE TRAK

1. GAGE TRAK is now installed on designated computers at each plant.
2. Calibration procedure entry is described in Chapter 5 of GAGE TRAK manual. Input the specific calibration procedure from PR-QA-009A as on the WM&S INTRANET /Quality/ TS Quality Manual.
3. Variable Gage R&R studies may be completed more easily with GAGE TRAK than MINITAB. Also the variable or attribute Gage R&R studies are linked to specific gauges within the GAGE TRAK software.
4. Remember that variable gauge calibration frequency is bimonthly. Attribute gauge calibration frequency is set according to gauge use/expected wear.

WELD SECTION EVALUATION

1. A revised summary form has been developed which includes the evaluating the gap between two metals welded. The gap must be less than 70% of the thinner metal thickness.
2. Paul Drouillard has sent out the outline of the correct method of weld analysis. Please review this with the personnel completing the evaluation to ensure that this evaluation is completed correctly. If you did not receive this powerpoint presentation/instruction, let me know so that I can send this to you.

John Little.