DAIMLER Chrysler





Part Submission Warrant

Part Name Slave H/R	Post	Cust. Part Number	90320-01	
Shown on Drawing No.	90320-1	Orig Part Number	NA NA	
Engineering Change Level	2		Dated	Sept.6/11
Additional Engineering Changes	na		Dated	na
Safety and/or Government Regu	lation Yes X No	Purchase Order No.		Weight (kg)0.17
Checking Aid No.	_Checking Aid Engineering	g Change Level		_ Dated
ORGANIZATION MANUFACTURING INFORMATION CUSTOMER SUBMITTAL INFORMATION				
Windsor Machine & Stamping Organization Name & Supplier/V 7072 Smith Industrial Drive		or Machine & Stamping: G&R 3 ner Name / Division		
Street Address		Buyer / Buyer		
McGregor, ONTARIO City Region	NOR 1J0 CANADA Postal Code Country	. U387 FORD E Application	DGE	
MATERIALS REPORTING Has customer-required Substance of Concern information been reported? Submitted by IMDS or other Customer format: 173511109				
Are polymeric parts identified with appropriate ISO marking codes? Yes No X n/a				
REASON FOR SUBMISSION (Check at least one) Initial Submission Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or Additional Correction of Discrepancy Tooling Inactive > than 1 year Change to Optional Construction or Material Supplier or Material Source Change Change in Part Processing Parts Produced at Additional Location Other-please specify below				
REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer Level 2 - Warrant with product samples and limited supporting data submitted to customer. Warrant with product samples and complete supporting data submitted to customer Level 3 - Warrant with product samples and complete supporting data reviewd at organization's manufacturing location.				
SUBMISSION RESULTS The results for X dimensional measurements X material & functional tests appearance criteria statistical process package				
These results meet all drawing re	ecord requirements:	X	Yes No	(if "NO" Explanation Required)
Mold / Cavity / Production Process Bend Weld Broach				
DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of /8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below. EXPLAINATION/COMMENTS:				
Is each Customer Tool Properly tagged and numbered?				
Organization Authorized Signature: J. Little Date Oct. 18/11				
Print Name				
Title Quality Manager E-mail <u>jlittle@windsormachine.com</u>				
FOR CUSTOMER USE ONLY (IF APPLICABLE) PPAP Warrant Disposition: Approved Rejected Other Customer Signature Ara Ray (Windsor Machine 85) Date: Oct 19/2011				
Print Name Ana RChau Customer Tracking Number (Optional)				