## DAIMLER Chrysler



## **Part Submission Warrant**

Part Name 2nd Row Head Restraint Cust. Part	t Number 1535061 (30%)	
Shown on Drawing No. 01/28/2008 Rev. 01 Orig Part I		
Engineering Change Level AA	Dated	
Additional Engineering Changes	Dated	
	se Order No. Weight (kg) 0.89	
Checking Aid No. Checking Aid Engineering Change L		
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION	
Windsor Machine & Stamping (G&R Cold Forging Inc)	Johnson Control	
Organization Name & Supplier/Vendor Code	Customer Name / Division	
7085 Smith Industrial Drive	Sarah Heikkila	
Street Address	Buyer / Buyer Code	
McGregor, Ontario NOR 1J0 Canada	MY2009 C170 2nd Row	
City Region Postat Code Country	Application	
MATERIALS REPORTING	₩ W □ W □ -4	
Has customer-required Substance of Concern information been reported?	X Yes Νο Π/α	
Submitted by IMDS or other Customer format:		
<u></u>		
Are polymeric parts identified with appropriate ISO marking codes?	Yes No X n/a	
REASON FOR SUBMISSION (Check at least one)		
Initial Submission	Change to Optional Construction or Material	
Engineering Change(s)	Supplier or Material Source Change	
Tooling: Transfer, Replacement, Refurbishment, or Additional	Change in Part Processing Parts Produced at Additional Location	
Correction of Discrepancy Tooling Inactive > than 1 year	Other-please specify below	
REQUESTED SUBMISSION LEVEL(Check one)		
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer		
Level 2 - Warrant only (and for designated appearance mems, an Appearance Approval Report) submitted to customer.		
Level 3 - Warrent with product samples and complete supporting data submitted to customer  Level 4 - Warrant and other requirements as defined by customer.		
Level 5 - Warrant with product samples and complete supporting data reviewd at organization's manufacturing location.  SUBMISSION RESULTS		
The results for dimensional measurements X material & functional tests	is appearance criteria statistical process package	
These results meet all drawing record requirements:	X Yes No (if "NO" Explanation Required)	
Mold / Cavity / Production Process   Wire Forming / Foam M	Moralia	
It affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all		
Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were producted at the production		
rate of 280 / 20 hours. I also ceritify that documented evidence of such co		
any deviations from this declaration below.		
EXPLAINATION/COMMENTS: Capability to meet (initial) quoted volume of 1	169,000 / year with '3' foam tools only.	
is each Customer Tool Properly tagged and numbered?	Yes No n/a	
a single the same of the same	Data 6/07/0000	
Organization Authorized Signature:	Date 6/27/2008	
Print Name Michael Vecera Phone No 519-726-4	1010 FAX No <u>519-726-5368</u>	
Title Program Manager E-mail mvecera@windsormac	chine.com_	
FOR CUSTOMER USE ONLY (IF APP	PLICABLE)	
PPAP Warrant Disposition: Approved Rejected Qther		
	Date: 582rg8.	
Customer Signature		
Print Name Jennifer Dukokii Customer Tracking Number (Optional)		