DAIMLER Chrysler Ford







Part Submission Warrant

Part Name D471 2nd Row Center Magna Part	Number CE	E93-74501B16-AD
Shown on Drawing No. CE93-74501B16-AD Orig Part No.	ımber CE	93-74501B16-AD
Engineering Change Level D3	Dated	31-Jan-10
Additional Engineering Changes N/A	Dated	N/A
Safety and/or Government Regulatio X Yes N N Purchase	Order No	Weight (kg)0.740
Checking Aid NoChecking Aid Engineering Change Le	vel	Dated
ORGANIZATION MANUFACTURING INFORMATION CUSTOMER SUBMITTAL INFORMATION		
Windsor Machine & Stamping (2009) Ltd. (G&R P#3)	Intier / Magna	
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	Customer Name / Division	
Street Address	Buyer / Buyer Code	
McGregor, ON NOR 1J0 Canada	D471 Program 2nd Row C	enter MY2013
City Region Postal Code Country	Application	
MATERIALS REPORTING		
Has customer-required Substance of Concern information been reported?		
222020422		
Submilled by IMDS or other Customer format: 32293013		
0 		
Are polymeric parts identified with appropriate ISO marking codes?	X Yes No n	la
REASON FOR SUBMISSION (Check at least one)	П о с с т	The second second
Initial Submission Engineering Change(s)	Change to Optional Co Supplier or Material So	
Tooling: Transfer, Replacement, Refurbishment, or Additional Change in Part Processing		
Correction of Discrepancy		
Tooling Inactive > than 1 year	Other-please specify b	
	Shipping address	change - MSS
REQUESTED SUBMISSION LEVEL(Check one)		
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer		
Level 2 - Warrant with product samples and limited supporting data submitted to customer		
Level 3 - Warrant with product samples and complete supporting data submitted to customer		
Level 4 - Warrant and other requirements as defined by customer.		
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.		
SUBMISSION RESULTS		
The results for dimensional measurements material & functional tests appearance criteria statistical process package		
These results meet all drawing record requirements:	X Yes No	(if "NO" Explanation Required)
Mold / Cavity / Production Process	4	
DECLADATION		
DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all		
Production Part Approval Process Manual 4th Edition Requirements, I further affirm that these samples were produced at the production		
rate of 225 / 8 hours, I also ceritify that documented evidence of such compliance is on file and available for review. I have noted		
lany deviations from this declaration below.		
EXPLAINATION/COMMENTS:		
Is each Customer Tool Properly tagged and numbered? [X] Yes [No] n/a		
Organization Authorized Signature: Date 6-Sep-12		
Print Name Simon Cheng Phone No 519-726-4010 FAX No 516-726-5368		
Title Quality Manager E-mail scheng@ywindsormachine.com		
PPAP Warrant Disposition Approved Rejected Other		
Customer Signature Date:		
Print Name Customer Tracking Number (Optional)		