# DAIMLER Chrysler



Part Name D471 1st Row LTD Vinyl	_	DOFD-FE-1TB/5	B8-56500-N2 (8	A83-74610A60-AH)	
Shown on Drawing No. Orig Part No.	ımber				
Engineering Change Level E-12183408-003		Dated	i		
Additional Engineering Changes N/A		Dated	N/A		
Safety and/or Government Regulation X Yes No Purchase	Order No.		Weight (kg)	)0.91	
Checking Aid No Checking Aid Engineering Change Level			Dated		
ORGANIZATION MANUFACTURING INFORMATION	CUSTOM	ER SUBMITTAL II	NFORMATION		
Windsor Machine & Stamping (2009) Ltd. (G&R #3)	Intier Au	ıtomotive			
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	Customer Na	ame / Division			
Street Address	Buyer / Buye	r Code			
McGregor, ON NOR 1J0 Canada  City Region Postal Code Country	Application				
MATERIALS REPORTING					
Has customer-required Substance of Concern Information been reported?	X Yes	NO 🗌	n/a		
Submitted by IMDS or other Customer format: 80113270, 8	30113449		•••	_	
	<u>-</u> -			_	
Are polymeric parts identified with appropriate ISO marking codes?	☐ Yes	No X	n/a		
REASON FOR SUBMISSION (Check at least one)		05 t- 0-*l 0			
Engineering Change(s)	H	Change to Optional C Supplier or Material S		ial	
Tooling: Transfer, Replacement, Refurbishment, or Additional		Change in Part Proce	•		
Correction of Discrepancy Tooling Inactive > than 1 year	团	Parts Produced at Ad Other-please specify			
DECLIESTED SUBMISSION I SVSI (Check one)		Change in thread	color to AGATE	_	
REQUESTED SUBMISSION LEVEL(Check one)  Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer					
Level 2 - Warrant with product samples and limited supporting data submitted to customer.					
Level 3 - Warrant with product samples and complete supporting data submitted to customer					
Level 4 - Warrant with product samples and complete supporting data reviews at an					
	ganization's ma	anufacturing location.			
SUBMISSION RESULTS The results for dimensional measurementsmaterial & functional tests	appearar	nce criteria statist	lical process package	•	
These results meet all drawing record requirements:	X	Yes 🗌 No	(if 'NO" Explana	ation Required)	
Mold / Cavity / Production Process Tube Forming / Foam Molding	-				
DECLARATION					
I affirm that the samples represented by this warrant are representative of our parts which					
Production Part Approval Process Manual 4th Edition Requirements. I further affirm that the rate of / hours. I also certify that documented evidence of such compliance is					
any deviations from this declaration below.					
EXPLAINATION/COMMENTS:					
is each Customer Tool Properly tagged and numbered?	- 🗆 "	o ∏ n/a			
is each Customer Tool Properly tagged and numbered?	s [] No	, [] IVE			
Organization Authorized Signature:		Date 11/6/	/2009		
Print Name Jerry Mitri Phone No 519-726-401	0	FAX No 519-7	26-5368	_	
Title Quality Manager E-mail imitri@windsormachine.com				<del>_</del>	
FOR CUSTOMER USE ONLY (IF APPLICABLE)					
PPAP Warrant Disposition: [6] Approved   Rejected   Other					
Customer Signature Council Grand Gra					
Print Name Carmen Crervita Customer To	acking Numb	er (Optional)			



Part Name D471	1st Row SEL V	/inyt		D0FD-F	L-1TB/	5B8-565	00-N2 (8A83-74610A60-AH)	
Shown on Drawing No.		Orig Part Numbe	er .					
Engineering Change Level E-12	183408-003				Da	ated		
Additional Engineering Changes N/A					Da	ated	N/A	
Safety and/or Government Regulation	X Yes No	Purchase Ord	ier No.				Weight (kg)	0.91
Checking Aid NoChec	king Aid Engineering	Change Level					Dated	
ORGANIZATION MANUFACTURING	INFORMATION	CU	JSTOME	R SUBI	VITTAL	. INFOR	MATION	
Windsor Machine & Stamping (2009)	) Ltd. (G&R #3)	Int	tier Au	tomoti	ive			
Organization Name & Supplier/Vendor 7085 Smith Industrial Drive	Code	Cus	stomer Na	me / Divisi	on			
Street Address		Buy	er i Buyer	Code				
McGregor, ON NOR			-M					
City Region Posts	Code Country	Арр	olication					
MATERIALS REPORTING		100	7			_		
Has customer-required Substance of Concern i	nformation been reported?	iΧ	() Yes	Ш	No	י ב	n/a	
Submitted by IMDS or other Cust	omer format: 7	9948121, 7994	8173					
	_							
Are polymeric parts identified with appropriate It	O marking codes?		] Yes		No [	X I	n/a	
REASON FOR SUBMISSION (Check	at least one)							
Initial Submission							tion or Material	
Engineering Change(s) Tooling: Transfer, Replacement,	Refurbishment, or Additiona	ni	_	Supplier of Change in		d Source C cessina	hange	
Солесtion of Discrepancy				-		Additional	Location	
Tooling inactive > than 1 year				Other-plea			- 10177	
REQUESTED SUBMISSION LEVEL(	Check one)			Change	in threa	ad color	to AGATE	
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer								
Level 2 - Warrant with product samples and limited supporting data submitted to customer.								
Level 3 - Warrant with product samples and complete supporting data submitted to customer								
Level 4 - Warrant and other requirements as defined by customer.								
Level 5 - Warrant with produc	t samples and complete su	pporting data review	wd at orga	nization's ı	manufacti	uring local	ion.	
SUBMISSION RESULTS								
The results for dimensional measurements X material & functional tests appearance criteria statistical process package								
These results meet all drawing record	requirements:		X	Yes [	□ No	)	(if "NO" Explanation Required)	
Mold / Cavity / Production Process	Tube Forming	/ Foam Molding	ġ					
DEGLARATION								
DECLARATION I affirm that the samples represented by the	le warmet am rangeant	ativa of our name :	udoloh wo	m mada	hu o neo	ones that	masta ell	
Production Part Approval Process Manual								
	that documented evider							
any deviations from this declaration below								
EXPLAINATION/COMMENTS:								
is each Customer Tool Properly tagged ar	d numbered?	Yes [	No		n/a			
Organization Authorized Signature:	_37			Date		11/6/20	09	
Print Name Jerry Mitri	Phone No 5	519-726-4010		FAX No	519	9-726-53	68	
Title Quality Manager E-ma	il <u>imitri@windsorm</u>	achine.com						
FOR	CUSTOMER USE ONLY	Y ( IF APPLICABL	LE)			******		
PPAP Warrant Disposition: Ap	proved Rejected	Other						
Customer Signature Carine	u Grec	will			Da	ite:	Nov. 30, 2009	)
Print Name Carmen Er	remia o	Customer Tracking	g Numbe	r (Option	al)			



Part Name D471 2ND Row Center SEL Vinyl Cust. Part	rt Number	D0FD-FL-1TB/5B8	-66501-N2 (8A	83 74501B08 BA)	
Shown on Drawing No. Orig Part Number					
Engineering Change Level E-12183408-003		Dated			
Additional Engineering Changes N/A		Dated		N/A	
Safety and/or Government Regulation X Yes No Purcha	ase Order No	N/A	_Weight (kg)	1.086	
Checking Aid NoChecking Aid Engineering Change	Level _		_Dated _		
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER	SUBMITTAL INFO	RMATION		
Windsor Machine & Stamping (2009) Ltd. (G&R #3)	Intier Auto				
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	Customer Name	o / Division			
Street Address McGregor, ON NOR 1J0 Canada	Buyer / Buyer C	ode			
McGregor, ON NOR 1JO Canada	Application			***	
MATERIALS REPORTING					
Has customer-required Substance of Concern information been reported?	X Yes	No n/a	3		
Submitted by IMDS or other Customer format: 79944	361, 799453	302			
	<u> </u>				
Are polymeric parts identified with appropriate ISO marking codes?  REASON FOR SUBMISSION (Check at least one)	Ŭ Yes	No X n/a	1		
Initial Submission (Check at least one)	□ c	hange to Optional Const	ruction or Material		
Engineering Change(s)	_	upplier or Material Source	-		
Tooling: Transfer, Replacement, Refurbishment, or Additional Correction of Discrepancy		hange in Part Processing arts Produced at Addition			
Tooling inactive > then 1 year	X o	ther-please specify below	N		
REQUESTED SUBMISSION LEVEL(Check one)	<u></u>	hange in thread col	OF TO AGATE		
Level 1 - Warrant only (and for designated appearance items, an A	ppearance Approval	Report) submitted to cus	tomer		
Level 2 - Warrant with product samples and limited supporting data					
X Level 3 - Warrant with product samples and complete supporting data submitted to customer					
Level 4 - Warrant and other requirements as defined by customer.  Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.					
1					
SUBMISSION RESULTS The results for X dimensional measurements X material & functional tes	its Xappearance	criteria X statistical p	rocess package		
These results meet all drawing record requirements:	X	es No	(if "NO" Explanation F	(lequired	
Mold / Cavity / Production Process	-				
DECLARATION					
I affirm that the samples represented by this warrant are representative of ou					
Production Part Approval Process Manual 4th Edition Requirements. I further rate of / 8 hours. I also certify that documented evidence of such companies.			•		
any deviations from this declaration below.					
EXPLAINATION/COMMENTS: PSW from Intier Acuna to follow					
		<b>–</b>			
is each Customer Tool Properly tagged and numbered?	Yes   No	∐ n/a			
Organization Authorized Signature:	D	ate 3-Nov-09	9		
Print Name					
Title Quality Manager E-mail imitri@windsormachin					
FOR CUSTOMER USE ONLY (IF API	•				
PPAP Warrant Disposition:					
Customer Signature Council Exercise Date: 1400, 2009  Print Name Carmen Exercise Customer Tracking Number (Optional)					
	·			-	



# DAIMLER Chrysler Part Submission Warrant

Part Name D471 2ND Row Center LTD Vinyl Cust. Part	t Number				
Shown on Drawing No. Orig Part	Number				
Engineering Change Level E-12183408-003	Dated				
Additional Engineering Changes N/A	DatedN/A				
Safety and/or Government Regulation X Yes  No Purcha	ase Order No. N/A Weight (kg) 1.086				
Checking Aid NoChecking Aid Engineering Change	LevelDated				
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION				
Windsor Machine & Stamping (2009) Ltd. (G&R #3)	Intier Automotive				
Organization Name & Supptier/Vendor Code 7085 Smith Industrial Drive	Customer Name / Division				
Street Address	Buyer / Buyer Code				
McGregor, ON NOR 1J0 Canada	bayar bayar cooc				
City Region Postal Code Country	Application				
, , , , , , , , , , , , , , , , , , , ,	· · ·				
MATERIALS REPORTING					
Has customer-required Substance of Concern information been reported?	X Yes No n/a				
Submitted by IMDS or other Customer format: 79945	673, 79946267				
Are polymeric parts identified with appropriate ISO marking codes?	Yes No X n/a				
REASON FOR SUBMISSION (Check at least one)					
Initial Submission	Change to Optional Construction or Material				
Engineering Change(s)	Supplier or Material Source Change				
Tooling: Transfer, Replacement, Refurbishment, or Additional	Change in Part Processing				
Correction of Discrepancy	Parts Produced at Additional Location				
Tooling Inactive > than 1 year	Other-please specify below				
	Change in thread color to AGATE				
REQUESTED SUBMISSION LEVEL(Check one)					
Level 1 - Warrant only (and for designated appearance items, an A	Specimen Special Report) submitted to customer				
· -					
Level 2 - Warrant with product samples and limited supporting data					
Level 3 - Warrant with product samples and complete supporting d	lata submitted to customer				
Level 4 - Warrant and other requirements as defined by customer.					
Level 5 - Warrant with product samples and complete supporting d	lata reviewed at organization's manufacturing location.				
SUBMISSION RESULTS The results for  dimensional measurements	sts Xappearance criteria Xstatistical process package				
These results meet all drawing record requirements:	X Yes No (# "NO" Explanation Required)				
Mold / Cavity / Production Process					
DECLARATION					
I affirm that the samples represented by this warrant are representative of ou	r parts which were made by a process that meets all				
Production Part Approval Process Manual 4th Edition Requirements. I furthe	r affirm that these samples were produced at the production				
rate of / 8 hours. I also certify that documented evidence of such of	compliance is on file and available for review. I have noted				
any deviations from this declaration below.					
EXPLAINATION/COMMENTS: PSW from Intier Acuna to follow					
Is each Customer Tool Properly tagged and numbered?	Yas No n/a				
Organization Authorized Signature:	Date 3-Nov-09				
Print Name Jerry Mitri Phone No 519-726-	4010 FAX No 519-726-5368				
Title Quality Manager E-mail imitri@windsormachin					
FOR CUSTOMER USE ONLY ( IF AP	PLICABLE)				
PPAP Warrant Dispostion: PApproved Rejected O	ther				
Customer Signature Carva Crew Date: NOV.30, 2009					
Print Name Carmen Fremjaustome	r Tracking Number (Optional)				
·					

### DAIMLER Chrysler



Part Name D471 2ND Row Outboard SEL Vinyl	Cust. Part Nur	mber	D0FD-FL-1TB/5B8-	66500-N2 (8A	83 74501B08 AA)
Shown on Drawing No.	Orig Part Num	ber	-		
Engineering Change Level E-12183408-003	W	.,	Dated		
Additional Engineering Changes N	1/A		Dated		N/A
Safety and/or Government Regulation X Yes  No	Purchase O	rder No.	N/A	Weight (kg)	1.086
Checking Aid NoChecking Aid Engineering	ig Change Leve	f		Dated	
ORGANIZATION MANUFACTURING INFORMATION	C	CUSTOME	ER SUBMITTAL INI	ORMATION	
Windsor Machine & Stamping (2009) Ltd. (G&R #3) Organization Name & Supplier/Vendor Code			itomotive	·····	
7085 Smith Industrial Drive Street Address	- <u>-</u>	Suyar / Buye	r Code	· · · · · · · · · · · · · · · · · · ·	
McGregor, ON NOR 1J0 Canada					
City Region Postal Code Country	y A	Application			
MATERIALS REPORTING Has customer-required Substance of Concern information been reported	i?	X Yes	. No 🗌 1	n/a	
Submitted by IMDS or other Customer format:	79948121	, 79948	8173		-
Are polymenic parts identified with appropriate ISO marking codes?	<del>*************************************</del>	Yes	; No 🗓 I	√a	-
REASON FOR SUBMISSION (Check at least one)					
Initial Submission			Change to Optional Cor		1 .
Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or Addition	onal	Н	Supplier or Material Sou Change in Part Process		Ì
Correction of Discrepancy			Parts Produced at Addi		
Tooling Inactive > than 1 year  REQUESTED SUBMISSION LEVEL(Check one)			Other-please specify be change in thread o	olor to Agate	-
Level 1 - Warrant only (and for designated appearance  Level 2 - Warrant with product samples and limited su				customer	
X Level 3 - Warrant with product samples and complete					
Level 4 - Warrant and other requirements as defined i					
Level 5 - Warrant with product samples and complete	supporting data re-	viewed at on	ganization's manufacturir	ng location.	
SUBMISSION RESULTS The results for dimensional measurements	functional tests	арревтан	nce criteria	al process package	
These results meet all drawing record requirements:		X	Yes 🗌 No	(if "NO" Explanation	on Required)
Mold / Cavity / Production Process					
DECLARATION  I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of / 8 hours. I also cartify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.  EXPLAINATION/COMMENTS: PSW from Intier Acuna to follow					
Is each Customer Tool Properly tagged and numbered?  Organization Authorized Signature:	X Yes	∏ N×	o ∏ n/a Date 3-Nov	-09	
Print Name Jerry Miltri Phone No	519-726-4010				-
Print Name Jerry Mittri Phone No 519-726-4010 FAX No 519-726-5368  Title Quality Menager E-mail jmitri@windsormachine.com					
FOR CUSTOMER USE OF	NLY ( IF APPLICA	ABLE)			
PPAP Warrant Disposition: Approved Rejected	_		Oate:	May 2	0,2009
Print Name Carmen Eremia	Customer Trac	kina Numb	· ·	7 <u>00,0</u>	ر سر



# DAIMLER Chrysler Part Submission Warrant

Part Name D471 2ND Row Ou	utboard LTD Vinyl	Cust. Part Number	D0FD-FE-1TB/5B8-0	66500-N2 (8A83 745	01B08 AA)
Shown on Drawing No.		Orig Part Number			
Engineering Change Level	-12183408-003		Dated		
Additional Engineering Changes	N.	/A	Dated	N/A	
Safety and/or Government Regulation	on X Yes No	Purchase Order No	. <u>N/A</u>	Weight (kg)	1.086
	necking Ald Engineering	•		Dated	
ORGANIZATION MANUFACTURE	NG INFORMATION	CUSTO	MER SUBMITTAL INF	ORMATION	
Windsor Machine & Stamping (20	09) Ltd. (G&R #3)	Intier A	utomotive		
Organization Name & Supplier/Vend	dor Code	Customer	Vame / Division		
7085 Smith Industrial Drive					
Street Address		Buyer/Su	yer Code		
McGregor, ON NO	OR 1J0 Canada	•			
City Region Po	stal Code Country	Application			
MATERIALS REPORTING					
Has customer-required Substance of Concer	m information been reported	? [X] Y	es 🗆 No 🗆 n/	ľa	
The Caronion opening Gubstance of Conces		• 🔼 •	~	<b>-</b>	
0.5		79948281, 7994	18318		
Submitted by IMDS or other C	ustomer rormat:	1 3340201, 189	10010		
	•				
Are polymeric parts identified with approprial	te ISO marking codes?	□ Y	es 🗌 No 🕱 na	ła	
1		_			
REASON FOR SUBMISSION (Che	ck at least one)				
Initial Submission	***************************************		Change to Optional Cons	struction or Material	
1 (***)		吊	-		
Engineering Change(s)		. #	Supplier or Material Sour	-	
Tooling: Transfer, Replacement	nt, Refurbishment, or Addition		Change in Part Processir	-	
Correction of Discrepancy		Ц	Parts Produced at Addition		
Tooling Inactive > than 1 year		X	Other-please specify bak	OW O	
			change in thread co	or to Agate	
REQUESTED SUBMISSION LEVE	:L(Check one)				
Level 1 - Warrant only (an	d for designated appearance	items, an Appearance App	oval Report) submitted to cu	stomer	
l ,					
Level 2 - Warrant with pro					
Level 3 - Warrent with pro	duct samples and complete s	supporting data submitted to	customer		
Level 4 - Warrant and other	er requirements as defined by	y customer.			
Level 5 - Warrant with pro	•		nenanisationis manufactusis	- Igentian	
Eevel 3 - Malialit Mitt bio	auct samples and complete s	supporting data reviewed at	organizacon s inanulaciuning	rocation.	
SUBMISSION RESULTS					· I
The results for dimensional mea	ssurements X material & fu	inctional testsappea	ance criteriastatistical	process package	
		17	1 V		
These results meet all drawing reco	ra requirements:	١x	] Yes ∐ No	(If "NO" Explanation Required	9
Mold / Courts / Braduction Decease					
Mold / Cavity / Production Process					
DECLARATION			×		
i affirm that the samples represented by	this warrant are represent	lative of our parts which v	ere made by a process th	nat meets all	
Production Part Approval Process Manu	ual 4th Edition Requiremen	nts. I further affirm that the	ese samples were product	ed at the production	
rate of / 8 hours, I also ceritify	that documented evidence	e of such compliance is o	n file and available for rev	iew. I have noted	
any deviations from this declaration bek		•			
	SW from Intier Acuna to	follow			
EN CHARACTER TO	277 HOHY HIBOT FROMING TO	10001			
l					
is each Customer Tool Properly tagged	and numbered?	X Yes	No ∐ n/a:		
	In he A	• •			
Organization Authorized Signature:	_OP \$		Date3-Nov-0	09	
1	-				
Print Name Jerry Mitri	Phone No	519-726-4010	FAX No _519-726-	5368	
ma. A					
Title Quality Manager E-	mail <u>imitri@winds</u>	ormachine.com			
Er	OR CUSTOMER USE ON	V (IE ADDI ICARI E)			
<u> </u>	_	(ma)			
PPAP Warrant Dispostion:	Approved L Rejected	Ctyler			
Cana	A. C. A.	الريس		NOU, 30, 2	DOB
Customer Signature QULU	en ere	voo	Date: {	100,000	צעש
Print Name Carmen	Frema	Customer Tracking Num	her (Ontional)		
	U1 U (		(Opinial)		



Part Name	D471	3rd Row LTD	/inyl		D0FD-FE	-1TB/588	-76500-N2 (8A	83-74610A60-AH)	
Shown on Drawing No.			Orig Par	t Number	<del></del>				
Engineering Change Level	E-1218340	8-003				Dated			
Additional Engineering Changes	N/A				·	Dated	N/A		
Safety and/or Government Regu	ulation X Y	es 🗌 No	Purch	ase Order No.			Weight (kg)		0.91
Checking Aid No.	_Checking A	id Engineering Char	ge Level				Dated		
ORGANIZATION MANUFACTI	URING INFO	RMATION		CUSTOME	ER SUBM	ITTAL INF	FORMATION		
Windsor Machine & Stamping	(2009) Ltd.	(G&R #3)		Intier Au	itomotiv	/A			
Organization Name & Supplier/V		(	_	Customer Na					
7085 Smith Industrial Drive Street Address			_	Buyer / Buyer	Code				
McGregor, ON	NOR 1J0	Canada			5526				
City Region	Postal Code	Co	intry	Application					
MATERIALS REPORTING									
Has customer-required Substance of Co	ncem informatio	on been reported?		X Yes	□ <b>^</b>	4o 🔲 r	n/a		
Submitted by IMDS or oth	er Customer for	mat:	7995129	8, 79951343					
Are polymeric parts identified with appro	priate ISO marki	ing codes?		Yes Yes		to <b>∑</b> n	i/a		
REASON FOR SUBMISSION (	Check at lea	st one)		_					
Initial Submission					-	-	struction or Material		
Engineering Change(s)  Tooling: Transfer, Replace	ament, Refurbist	nment, or Additional		H	• • •	Material Sou Part Process	-		
Correction of Discrepancy	,			₫			ional Location		
Tooling Inactive > than 1;	/ear			X		se specify bei	low clor to AGATE		
REQUESTED SUBMISSION LE	:VEL(Check	one)							
Level 1 - Warrant only					bmitted to cu	ıstomer			
Level 2 - Warrant with									
Level 3 - Warrant with product samples and complete supporting data submitted to customer  Level 4 - Warrant and other requirements as defined by customer.									
Level 5 - Warrant with		=		at organization's ma	nufacturing	location.			
SUBMISSION RESULTS					-				
The results for dimensional measurements X material & functional tests appearance criteria statistical process package									
These results meet all drawing r	ecord require	ements:		X	Yes [	] No	(if "NO" Explanatio	n Required)	
Mold / Cavity / Production Proce	ss	Tube Forming / For	m Molding						
DECLARATION									
affirm that the samples represente	d by this warra	ent are representative	f our parts whi	ich were made by	a process	that meets	ali ·		
Production Part Approval Process N									
any deviations from this declaration		cumented evidence of	such complian	ice is on file and a	available to	r review. [ ]	lave noted		
EXPLAINATION/COMMENTS:									
					~~~				
is each Customer Tool Properly tag	ged and numb	ered?	$\mathbf{X}$	Yes No	□ ~	'a			
Organization Authorized Signature:		J. N. A.			Data	44600	00		
			F40 700		Date	11/6/20			
Print Name Jerry Mitri  Title Quality Manager	E-mail	Phone No imitri@windsormachini	519-726-4	4010	FAX No	519-726-	5368		
and the state of t		MER USE ONLY (IF							
PPAP Warrant Dispostion:	_	_ `							
C 27									
Customer Signature Care	ven t	rewo				Date:	1 <u>900.5</u>	0,000	/
Print Name <u>Carme</u>	n c/	emia	Customer	Tracking Numbe	er (Optional				

## DAIMLER Chrysler GIA



Part Name D471 3rd Row SEL Viny	DOFD-FL-1TB/5B8-76500-N2 (8A83-74810A60-AH)				
Shown on Drawing No.	Orig Part Number				
Engineering Change Level E-12183408-003	Dated				
Additional Engineering Changes N/A	Dated N/A				
Safety and/or Government Regulation X Yes  No	Purchase Order No Weight (kg) 0.91				
Checking Aid No Checking Aid Engineering Change L	evelDated				
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION				
Windsor Machine & Stamping (2009) Ltd. (G&R #3)	Intier Automotive				
Organization Name & Supplier/Vendor Code	Customer Name / Division				
7085 Smith Industrial Drive Street Address	2				
McGregor, ON NOR 1J0 Canada	Buyer / Buyer Code				
City Region Postal Code Country	Application				
MATERIALS REPORTING					
Has customer-required Substance of Concern information been reported?	X Yes No n/a				
Submitted by IMDS or other Customer format:	79948121, 79948173				
Capitalia by 19700 of other capitalia, jointal.	73070121, 73370110				
-					
Are polymeric parts identified with appropriate ISO marking codes?	Yes No X n/a				
REASON FOR SUBMISSION (Check at least one)	_				
Initial Submission	Change to Optional Construction or Material				
Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or Additional	Supplier or Material Source Change Change in Part Processing				
Correction of Discrepancy	Parts Produced at Additional Location				
Tooling Inactive > than 1 year	X Other-please specify below				
DEGLIEGTED CUDINGGION I EVEL (Ob ash and	Change in thread color to AGATE				
REQUESTED SUBMISSION LEVEL(Check one)	Accessed Accessed Deposit authorities to send				
Level 1 - Warrant only (and for designated appearance items, an App  Level 2 - Warrant with product samples and limited supporting data s					
Level 2 - Warrant with product samples and limited supporting data submitted to customer.  X Level 3 - Warrant with product samples and complete supporting data submitted to customer					
Level 4 - Warrant and other requirements as defined by customer.	a saprimad to commer				
Level 5 - Warrant with product samples and complete supporting date	a reviewd at organization's manufacturing location.				
CHDMISSION DESILITS					
SUBMISSION RESULTS   The results for   dimensional measurements   X   material & functional tests	appearance criteria statistical process package				
These results meet all drawing record requirements:	Yes No (if "NO" Explanation Required)				
	,				
Mold / Cavity / Production Process Tube Forming / Foam N	tolding				
DECLARATION					
l affirm that the samples represented by this warrant are representative of our					
Production Part Approval Process Manual 4th Edition Requirements. I further	afirm that these samples were produced at the production compliance is on file and available for review. I have noted				
any deviations from this declaration below.	Compilation is of the and available to feelow, Figure ficted				
EXPLAINATION/COMMENTS:					
is each Customer Tool Properly tagged and numbered?	X Yes No n/a				
1 h 1 4 -					
Organization Authorized Signature:	Date 11/6/2009				
Print Name Jerry Mitri Phone No	519-726-4010 FAX No 519-726-5368				
Title Quality Manager E-mail <u>imitri@windsormachine.com</u>	1				
FOR CUSTOMER USE ONLY (IF APPL					
PPAP Warrant Disposition: Approved Rejected	Other				
Customer Signature Convey Cuerce					
Print Name <u>Carmen Ercmia</u>	Customer Tracking Number (Optional)				