DAIM	E0	Char	مامد
LIANI	F-FC		CIPI





Part Submission Warrant

Part Name D 471 From	t Row Row SE Cloth	Cust. Part	Number	C9FD	-FC-1T3/5B8-56500-N	11	(8A83 74610A60 AE/AF-AF)
Shown on Drawing No.		Orig Part N	√umber				
Engineering Change Level	N1 - PCN # 25455					_Dated	
Additional Engineering Changes						_Dated	
Safety and/or Government Regulation	Yes No x	Purchas	e Order No.	N/A			Weight (kg)
Checking Aid No.	_Checking Aid Engineering Chang	ge Level			-		Dated
ORGANIZATION MANUFACTURING	NFORMATION		CUSTOMER	R SUBMI	TTAL INFORMATION		
Windsor Machine & Stamping (G&R		6215	Intier Auto				
Organization Name & Supplier/Vendor (7085 Smith Industrial Drive	Code		Customer Name	e / Division	· · · · · · · · · · · · · · · · · · ·		
Street Address Mc Gregor ON	NOR 1J0 Canada		Buyer / Buyer C	Code			
City Region	Postal Code C	ountry	Application				
MATERIALS REPORTING Has customer-required Substance of Concern int Subcritted by IMDS or other Custor	·		X Ye	-	N # 80105789, # 80110126	, 🗌 n/a	1
,							
Are polymenic parts identified with appropriate IS	O marking codes?		Ye	»s 🗌	No.	n/a[X	
Level 2 - Warrant with product Level 3 - Warrant with product Level 4 - Warrant and other Level 5 - Warrant with product SUBMISSION RESULTS The results for dimensional measure These results meet all drawing record re Mold / Cavity / Production Process DECLARATION Laffirm that the samples represented by this Production Part Approvat Process Manual 44	heck one) rdesignated appearance items, an Appear samples and ilmited supporting data subquirements as defined by customer. samples and complete supporting data requirements. ments	mitted to customer. ubmitted to customer utewd at organization & functional tests s which were made in that these sampl	appearance appearance by a process ses were producess	Supplier Change Parts Pn Other-pi customer g location. criteria Yes that meets	production	process Flo	ow - Conveyor coess package (if "NO" Explanation Required)
Is each Customer Tool Properly tagged and	numbered?	X es	. □ _N	ko	n/a		
Organization Authorized Signature:				Date			
Print Name Marilyn Clark	Phone No	519-726-40	10	_FAX N	0	519-726-536	68
Title Quality Manager	E-mail <u>mclark@v</u>	vindsormachine.c	tom				
Customer Signature	FOR CUSTOMER USE ONLY (IF All Approved Rejected Approved Rejected Approved	Darl	racking Numbe	er (Optiona	al)	_Date:	6-25-08

CONFIRMATION OF FORD PIN VS. INTIER PIND

DAIMLER Chrysler





Part Submission Warrant

Part Name	D 471 Front	Row Row SEL Vinyl	İ	Cust. Part No	ımber		C9FD-FL-1	TB/5B8-56500-N4	(8A83 74610A60 AE/AF-AF)
Shown on	Drawing No.			Orig Part Nu	mber				
	ng Change Level	N4 PCN # 25769						Dated	
Additional	Engineering Changes							Dated	
Safety and	l/or Government Regulation	Yes ☐ No	x	Purchase	Order No.	N/A	١		Weight (kg)
Checking	Aid No	Checking Aid Engine	_	evel			-		Dated
	ATION MANUFACTURING	-	<u> </u>		CUSTOME	R SUBI	MITTAL INFO	ORMATION	
Windsor	Machine & Stamping (G&R	Cold Forging #3)	607396215		Intier Au	tomoti	ive		
Organizati	on Name & Supplier/Vendor (th Industrial Drive				Customer Na	ne / Divisi	ion		
Street Add	iress			-	Buyer / Buyer	Code		100,000	,
Mic Grego City	Region	NOR 1J0 Postal Code	Canada Country	.	Application				
			•						
1	LS REPORTING ar-required Substance of Concern in	formation been reported?			X	Yes		No 🗆 n	'a
	Submitted by IMDS or other Custor	mer format:					#		
	,								
Are polymen	c parts identified with appropriate IS	O marking codes?				Yes [7	No ☐ n/a[<u> </u>
									
	FOR SUBMISSION (Check a Initial Submission	at least one)			[_		l Construction or Materia	ı
X	Engineering Change(s) Tooling: Transfer, Replacement, R	Refurhishment or Additional			Ī		oplier or Materia ange in Part Pro	l Source Change cessing	
	Correction of Discrepancy	rena usamient, or Additional			1	Par	ts Produced at	Additional Location	
	Tooling Inactive > than 1 year				l	Oth	er-please speci Phase 3 -	ify below Change to process	Flow - Conveyor
	FED SUBMISSION LEVEL(C Level 1 - Warrant only (and to Level 2 - Warrant with produc Level 3 - Warrant with produc Level 4 - Warrant and other re Level 5 - Warrant with produc	or designated appearance its it samples and limited suppo it samples and complete sup equirements as defined by c	orting data submitted opporting data submit sustomer.	to customer, ted to customer					
SUBMISS The result	ION RESULTS s for dimensional measur	rements X	material & fun	ctional tests	appearan	ce criteria		statistical p	orocess package
	ults meet all drawing record r					☐ Ye	_	No	(if "NO" Explanason Required)
	vity / Production Process	•							
	•				· · · · · · · · · · · · · · · · · · ·				
Production rate of any deviati	the samples represented by thi Part Approval Process Manual	4th Edition Requirements that documented eviden	s. I further affirm t	hat these samp	iles were produ	ced at t	he production		
Is each Cu	stomer Tool Properly tagged and	d numbered?		X Y	es 🗆	No		n/a 🗌	
Organizatio	on Authorized Signature:					Da	te		
Print Name	Manilyn Clark		Phone No	519-726-4010)	FA	X No	519-726-5	368
Title	Quality Manager	E-mail	mclark@winds	crmachine.co	om				
DD 15	ر <i>الو</i> ا المان	FOR CUSTOMER USE							
PPAP War	rant Disposition:	Approved	Rejected	Other				Date:	6-25-08
Print Name		Seating Systems	~ Near	Customer Tre	icking Number	Options	nl)	vale.	<u></u>
. IIII SAGIIK	nidel		· · · · · · · · · · · · · · · · · · ·		g 14011112G	- Puol 10	,		

CONFIRMATION OF FORD PIN VS. INTIER PINCH.

DAIMLER Chrysler





Part Submission Warrant

Part Nam	ne D 471 Front	Row Row LTD Vinyl	Cust, Part N	lumber	C9FD-FE-1TE	/5B8-56500-N4	(8A83 74610A60 AE/AF-AF)
Shown or	n Drawing No.		Orig Part Nu	ımber			
Engineer	ing Change Level	N4 - PCN - 25769				Dated	
Additiona	l Engineering Changes					Dated	
Safety an	nd/or Government Regulation	Yes No 🗓	Purchase	Order No.	N/A		Weight (kg)
Checking	Aid No.	Checking Aid Engineering	Change Level				Dated
ORGANI	ZATION MANUFACTURING	INFORMATION		CUSTOMER	SUBMITTAL INFO	ORMATION	
Windsor	Machine & Stamping (G&F	Cold Forging #3) 60	7396215	Intier Auto	notive		
	tion Name & Supplier/Vendor ith Industrial Drive	Code		Customer Name	Division		
Street Ad Mc Greg	ldress	NOR 1J0 Canad		Buyer / Buyer Co	le		
City	Region	Postal Code	Country	Application			· · · · · · · · · · · · · · · · · · ·
	ALS REPORTING ner-required Substance of Concern in	nformation been reported?		X Ye	s 🔲	No □ n/a	
	Submitted by IMDS or other Custo	omer format:			#		
Are polyme	ric parts identified with appropriate IS	O marking codes?		Ye	s 🗌	No ☐ n/aX)
REASON	FOR SUBMISSION (Check	at least one)					
	Initial Submission					Construction or Material	
	Engineering Change(s) Tooling: Transfer, Replacement, F	Refurbishment, or Additional		片	Supplier or Material Change in Part Pro-		
	Correction of Discrepancy				Parts Produced at A		
	Tooling Inactive > than 1 year			⊔	Other-please specification Phase 3 - C	y below hange to process t	Flow - Conveyor
	TED SUBMISSION LEVEL(C						· · · · · · · · · · · · · · · · · · ·
	Level 1 - Warrant only (and for Level 2 - Warrant with produc			port) submitted to cu	tomer .		
	Level 3 - Warrant with produc	t samples and complete supportin	g data submitted to custom	er			
	Level 4 - Warrant and other re Level 5 - Warrant with produc			on's manufacturing k	ocation.		
SUBMISS	SION RESULTS						
The result		rements X mai	terial & functional tests	appearance c	iteria 🔲	statistical pro	cess package
These res	sults meet all drawing record n	requirements;			Yes 🗌	No	(if "NO" Explanation Required)
Mold / Ca	vity / Production Process				_		
DECLAR	ATION						
l affirm tha	t the samples represented by thi						
Production rate of	Part Approval Process Manual hours I also certify	4th Edition Requirements. I fur that documented evidence of a					
	ions from this declaration below.		socii compiance is on iii	e and avallable for	review. I nave note	e 0	
EXPLAINATIO	DN/COMMENTS:						
la			E2)				
is each cu	stomer Tool Properly tagged and	o numberea?	X Y	ss ∐ N	•	n/a 🔛	
Organizatio	on Authorized Signature:				_Date		
Print Name	Marilyn Clark	Phone	No <u>519-726-4010</u>	<u> </u>	_FAX No	519-726-536	8
Title	Quality Manager	E-mail <u>mclari</u>	(@windsormachine.co	<u>m</u>			
PPAP War	rant Disposition: 1.00	FOR CUSTOMER USE ONL	Y (IF APPLICABLE)				
_	Min		10.10				1 05" 00
Customer 8	Signature	Judy J	-Near			Date:	6-25-08
Print Name	Intier S	eating Systems	Customer Tra	cking Number (Op	ional)		

CONFIRMATION OF FORD PIN VS INTIER PINGS