DAIMLER Chrysler Ford GM





Part Submission Warrant

Part Name D471 2ND Row Center LTD Vinyl Magna Part Number		D2FD-XXX-66521-M4			
	FORD Part Number	CE9	93-74501B16-AD		
Shown on Drawing No. CE93-74501B16-AD	Orig Part Number	CE93	3-74501B16-AD		
Engineering Change Level D2		Dated	31-Jan-10		
Additional Engineering Changes	N/A	Dated	N/A		
Safety and/or Government Regulation X Yes No	Purchase Order No	N/A	Weight (kg)	0.6831	
Checking Aid No. Checking Aid Engineering	ng Change Level		Dated		
ORGANIZATION MANUFACTURING INFORMATION	CUSTOM	ER SUBMITTAL INFO	RMATION		
Windsor Machine & Stamping (2009) Ltd. (G&R #3)	_	ıtomotive			
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	Customer Na	me / Division			
Street Address	Buyer / Buye	r Code			
McGregor, ON N0R 1J0 Canada City Region Postal Code Country	ry Application				
MATERIALS REPORTING					
Has customer-required Substance of Concern information been reported	? 🗓 Ye	No n/	a		
Submitted by IMDS or other Customer format:	166390562, 1663	389230			
Are polymeric parts identified with appropriate ISO marking codes?	LI Yes	s No X n/	a		
REASON FOR SUBMISSION (Check at least one) Initial Submission Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or Additio Correction of Discrepancy Tooling Inactive > than 1 year	nal 🔲	Change to Optional Const Supplier or Material Source Change in Part Processing Parts Produced at Addition Other-please specify below	e Change 3 nal Location		
REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance Level 2 - Warrant with product samples and limited support of the complete of the	pporting data submitted to custor supporting data submitted to cus by customer	ner. lomer			
SUBMISSION RESULTS The results for	functional tests appearar	ce criteria statistical p	process package		
These results meet all drawing record requirements:	x	Yes No	(if "NO" Explanation Required)		
Mold / Cavity / Production Process					
DECLARATION I affirm that the samples represented by this warrant are represented by this warrant are represented by this warrant are represented by the samples represented by this warrant are represented by the sample samples of the samples of t	nts. I further affirm that these	samples were produced	at the production		
Is each Customer Tool Properly tagged and numbered? Organization Authorized Signature:	X Yes No	n/a Date 13-Jul-1	1		
Print Name Simon Cheng Prone No	519-726-4010	FAX No 519-726-5			
	indsormachine.com				
PPAP Warrant Disposition Approved Rejected Customer Signature Print Name	-	Date: Ju	Ly 127/11		

DAIMLER Chrysler Ford





Part Submission Warrant

Part Name D471 2ND Row Center SEL Vinyl	e D471 2ND Row Center SEL Vinyl Magna Part Number		D2FD-XXX-66511-M4			
	FORD Part Number		CE9	93-74501B16-AD		
Shown on Drawing No CE93-74501B16-AD	Orig Part Num	nber	CE93	3-74501B16-AD)	
Engineering Change Level D2			Dated	31-Jan-	10	
Additional Engineering Changes	N/A		Dated	N/A		
Safety and/or Government Regulation X Yes No	Purchase C	Order No.	N/A	Weight (kg)	0.6831	
Checking Aid No Checking Aid Engineering	ng Change Leve	el		Dated		
ORGANIZATION MANUFACTURING INFORMATION	(CUSTOME	R SUBMITTAL INFO	RMATION		
Windsor Machine & Stamping (2009) Ltd. (G&R #3)			tomotive			
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	(Customer Na	ne / Division			
Street Address McGregor, ON NOR 1J0 Canada	-	Buyer / Buyer	Code			
City Region Postal Code Count	lry /	Application				
MATERIALS REPORTING						
Has customer-required Substance of Concern information been reported	1?	X Yes	□ No □ n/	a		
Submitted by IMDS or other Customer format:	16639103	33, 1663	90940			
	-					
Are polymeric parts identified with appropriate ISO marking codes?		Yes	∐ No X n/	a		
REASON FOR SUBMISSION (Check at least one) Initial Submission			Change to Optional Const	ruction or Material		
Engineering Change(s)	and .		Supplier or Material Source			
Tooling: Transfer, Replacement, Refurbishment, or Addition Correction of Discrepancy	лаг	H	Change in Part Processing Parts Produced at Addition			
Tooling Inactive > than 1 year			Other-please specify below	w		
REQUESTED SUBMISSION LEVEL(Check one)						
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer						
Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer						
Level 4 - Warrant and other requirements as defined to						
Level 5 - Warrant with product samples and complete	supporting data revi	ewed at orga	nization's manufacturing loo	cation		
SUBMISSION RESULTS The results for dimensional measurements material &	functional tests	appearan	ce criteria Statistical	process package		
These results meet all drawing record requirements:			Yes No	(if "NO" Explanation Required)		
Mold / Cavity / Production Process				, , ,		
DECLARATION I affirm that the samples represented by this warrant are represented by the presented b	ntative of our parts	s which were	made by a process tha	l meets all		
Production Part Approval Process Manual 4th Edition Requireme						
rate of / 8 hours, I also ceritify that documented evidence any deviations from this declaration below.	e or such compile	ince is on the	e and available for review	w, i flave floted		
EXPLAINATION/COMMENTS.						
le each Customer Teel Preparty teeged and numbered?	X Yes	П №	□ n/a			
Is each Customer Tool Properly tagged and numbered?	LXI res	L 140	_	4		
Organization Authorized Signature:			Date 13-Jul-1			
Print Name Simon Cheng Phone No Title Quality Manager E-mail scheng@w	519-726-4010 vindsormachine.d	com	FAX No 519-726-5	368		
FOR CUSTOMER USE ON						
PPAP Warrant Dispostion. Approved Rejected	92			N		
Customer Signature Date: July 27 M						
Print Name STHEWASAMY	Customer Track	king Numbe		Ot I		



Part Submission Warrant

Part Name D471 2ND Row Center Cloth N	lagna Part Number	D2FD-XXX-66501-M4			
FORD Part Number		CE93-74501B16-AD			
Shown on Drawing No CE93-74501B16-AD C	orig Part Number	CE93-	-74501B16-AD		
Engineering Change Level D2		Dated	31-Jan-10		
Additional Engineering ChangesN/A		Dated	N/A		
Safety and/or Government Regulation X Yes No	Purchase Order No.	N/A	Weight (kg)	0.6831	
Checking Aid No. Checking Aid Engineering (Change Level		Dated		
ORGANIZATION MANUFACTURING INFORMATION	CUSTOME	R SUBMITTAL INFO	RMATION		
Windsor Machine & Stamping (2009) Ltd. (G&R #3)	Intier Au	tomotive			
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	Customer Na	me / Division			
Street Address	Buyer / Buyer	Code			
McGregor, ON N0R 1J0 Canada City Region Postal Code Country	Application				
City Region Postal Code Country	Друканоп				
MATERIALS REPORTING Has customer-required Substance of Concern information been reported?	X Yes	No n/a	1		
Submitted by IMDS or other Customer format:	66391415, 1663	391365			
-					
Are polymeric parts identified with appropriate ISO marking codes?	Yes	□ No X n/a	n .		
REASON FOR SUBMISSION (Check at least one) Initial Submission Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or Additional Correction of Discrepancy Tooling Inactive > than 1 year		Change to Optional Constri Supplier or Material Source Change in Part Processing Parts Produced at Addition Other-please specify below	c Change al Location		
REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance ite Level 2 - Warrant with product samples and limited suppor Level 3 - Warrant with product samples and complete suppor Level 4 - Warrant and other requirements as defined by cu	ting data submitted to custon porting data submitted to cust ustomer	ner, lomer			
SUBMISSION RESULTS The results for X dimensional measurements X material & fund	clional tests appearan	ce criteria statistical p	rocess package		
These results meet all drawing record requirements:	<u> </u>	Yes No	(if "NO" Explanation Required)		
Mold / Cavity / Production Process					
DECLARATION I affirm that the samples represented by this warrant are represental Production Part Approval Process Manual 4th Edition Requirements. rate of / 8 hours. I also ceritify that documented evidence of any deviations from this declaration below. EXPLAINATION/COMMENTS	I further affirm that these	samples were produced a	at the production		
Is each Customer Tool Properly tagged and numbered?	X Yes No	n/a			
Organization Authorized Signature:	Marie Desire	Date 13-Jul-11	ı		
_ / = _	19-726-4010	FAX No 519-726-53	368		
	sormachine.com	-			
PPAP Warrant Disposition: Print Name FOR CUSTOMER USE ONLY Position: Print Name	(IF APPLICABLE) Other Other Dustomer Tracking Number	Date: Ju	1/15/h		