DAIMLER Chrysler Gird





Part Submission Warrant

Part Name D472 4Way Mech	Cust. Part Number	BE93-7461	0A60-BC
Shown on Drawing No. BE93-74610A60-BC	Orig Part Number	BE93-7461	0A60-BC
Engineering Change Level Rel		Dated	3-Sep-10
Additional Engineering Changes No.	'A	Dated	N/A
Safety and/or Government Regulation X Yes No	Purchase Order No.	Weight (k	g)0.8068
Checking Aid No. Checking Aid Engineering	Change Level	Dated	4
ORGANIZATION MANUFACTURING INFORMATION	CUSTOM	ER SUBMITTAL INFORMATION	
Windsor Machine & Stamping (2009) Ltd (G&R 3)	Intier / I	/lississaga	
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	Customer Na	ame / Division	
Street Address	Buyer / Buye		
McGregor, Ontario NOR 1J0 Canada City Region Postal Code Country	D472 4Wa Application	ay Front Row 4 Way	
Country Region Postal Code Country	Application		
MATERIALS REPORTING Has customer-required Substance of Concern information been reported?	X Ye	s No n/a	
Submitted by IMDS or other Customer format:	157165761		
			_
Are polymeric parts identified with appropriate ISO marking codes?	▼ Ye	s No n/a	
REASON FOR SUBMISSION (Check at least one)	120247		
Initial Submission Engineering Change(s)		Change to Optional Construction or Mater Supplier or Material Source Change	rial
Tooling: Transfer, Replacement, Refurbishment, or Additional	1-1	Change in Part Processing	
Correction of Discrepancy Tooling Inactive > than 1 year	H	Parts Produced at Additional Location Other-please specify below	
REQUESTED SUBMISSION LEVEL(Check one)			-
Level 1 - Warrant only (and for designated appearance if	lems, an Appearance Approva	al Report) submitted to customer	
Level 2 - Warrant with product samples and limited supp X Level 3 - Warrant with product samples and complete su			
Level 3 - Warrant with product samples and complete su Level 4 - Warrant and other requirements as defined by		stomer	
Level 5 - Warrant with product samples and complete su	pporting data reviewed at org	anization's manufacturing location.	
SUBMISSION RESULTS			
The results for 🗶 differentiate differentiate and the results for 🗓 material & fu			
These results meet all drawing record requirements:	لعا	Yes No (if "NO" Expla	nation Required)
Mold / Cavity / Production Process Foam and H/	R Mech		
DECLARATION			
I affirm that the samples represented by this warrant are represent Production Part Approval Process Manual 4th Edition Requirement			uction
rate of / 8 hours. I also ceritify that documented evidence	of such compliance is on	file and available for review. I have not	red
any deviations from this declaration below. EXPLAINATION/COMMENTS: NEW SUPPLIER			
3			
Is each Customer Tool Properly tagged and numbered?	X Yes N	o 🔲 n/a	
Organization Authorized Signature:		Date 3-Dec-12	
Print Name Simon Cheng Phone No	519-726-4010	FAX No <u>516-726-5368</u>	_
Title Quality Manager E-mail scheng@winds	ormachine.com		
FOR CUSTOMER USE ONL		i	
PPAP Warrant Dispostion: Approved Rejected	Other Inter	7 1 1 2	1 20013
Customer Signature		Date: Aprilda	10012
Print Name To Sellouah	Customer Tracking Numb	er (Optional)	



DAIMLER Chrysler Part Submission Warrant

Part Name D471 4	Way Mech	Cust. Part Number	BA83-74	1610A60-AC	
Shown on Drawing No.	BA83-74610A60-AC	Orig Part Number	BA83-74	1610A60-AC	
Engineering Change Level	Rel		Dated	2-Sep-10	
Additional Engineering Changes		N/A	Dated	N/A	
Safety and/or Government Regu	lation X Yes No	Purchase Order No.		Weight (kg)0.8953	
Checking Aid No.	_Checking Aid Engineering	g Change Level	Y	Dated	
ORGANIZATION MANUFACTU	IRING INFORMATION	CUSTOM	ER SUBMITTAL INFO	RMATION	
Windsor Machine & Stamping		Intier / Ma	agna ame / Division		
Organization Name & Supplier/V 7085 Smith Industrial Drive	endor Code				
Street Address McGregor, Ontario	N0R 1J0 Canada	Buyer / Buye D471 4Wa	r Code ny Front Row		
City Region	Postal Code Country				
MATERIALS REPORTING Has customer-required Substance of Co	,		s 🗍 No 🗌 n/a	1	
Submitted by IMDS or other	er Customer format:	139951417			
Are polymeric parts identified with approp	oriate ISO marking codes?	Yes	s No n/a	1	
REASON FOR SUBMISSION (C Initial Submission Engineering Change(s) Tooling: Transfer, Replace Correction of Discrepancy Tooling Inactive > Ihan 1 y	ement, Refurbishment, or Addilion	mal X	Change to Optional Constr Supplier or Material Source Change in Part Processing Parts Produced at Addition Other-please specify below	e Change l al Location	
Level 2 - Warrant with Level 3 - Warrant with Level 4 - Warrant and	EVEL(Check one) (and for designated appearance product samples and limited sup product samples and complete s other requirements as defined by product samples and complete s	oporting dala submitted to custo supporting data submitted to cu y customer.	slomer		
SUBMISSION RESULTS The results for X dimensional	measurements X material & fi	unctional testsappearan	nce criteria 🗶 statistical pr	rocess package	
These results meet all drawing re	ecord requirements:	x	Yes No	(if "NO" Explanation Required)	
Mold / Cavity / Production Process H/R Mech and Foam					
DECLARATION I affirm that the samples represented Production Part Approval Process Marate of / 8 hours. I also cert any deviations from this declaration EXPLAINATION/COMMENTS:	lanual 4th Edition Requirement tify that documented evidence	nts. I further affirm that these	e samples were produced	d at the production	
*					
ls each Customer Tool Properly tage	ged and numbered?	X Yes No	n/a		
Organization Authorized Signature:	- Alley -		Date 3-D	Dec-12	
Print Name Simon Cheng	Phone No	519-726-4010	FAX No <u>516-726-53</u>	968	
Title Quality Manager E-mail scheng@windsprmachine.com FOR CUSTOMER USE ONLY (IF APPLICABLE)					
PPAP Warrant Disposition: Customer Signature Print Name		Other Inter	Date: A)	day bols	
Print Name Customer Tracking Number (Optional)					

DAIMLER Chrysler (Grant)





Part Submission Warrant

Part Name U388 4 Way H/R Asm Cust. Part N	ımber (CA13-74	610A60-A	D
Shown on Drawing No. CA13-74610A60-AD Orig Part No.	mber (CA13-74	610A60-A	D
Engineering Change Level3		Dated	14-May	-12
Additional Engineering ChangesN/A		Dated	N/A	
Safety and/or Government Regulation X Yes No Purchase	Order No.		Weight (kg)	0.94292
Checking Aid No. Checking Aid Engineering Change Leve			_Dated	
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBM	ITTAL INFOR	RMATION	
Windsor Machine & S (2009) G&R Cold F P#3	Intier Magna			
Organization Name & Supplier/Vendor Code 7085 Smith Industrial Drive	Customer Name / Division)		
Street Address	Buyer / Buyer Code			
McGregor, Ontario NOR 1J0 Canada City Region Postal Code Country	U388 Application			
MATERIALS REPORTING Has customer-required Substance of Concern information been reported?		No □ n/a		
Are polymeric parts identified with appropriate ISO marking codes?	Yes 1	√o 🛣 n/a		
REASON FOR SUBMISSION (Check at least one) Initial Submission	Supplier or Change in Parts Produce Approval Report) submited to customer. Sitted to customer wed at organization's manual papearance criteria X Yes which were made by a that these samples were	Material Source Part Processing uced at Additions se specify below Ited to customer facturing locatio X statistical pr No process that me e produced at	n. rocess package (if "NO" Explanation R	tequired)
Is each Customer Tool Properly tagged and supplication (X) Yes	□ No □ n	/a		
Organization Authorized Signature:	Dale		ber 3, 2012	
Print Name Simon Cheng Phone No 519-726-401		519-726-53		
Title Quality Manager E-mail scheng@windsormachine.com				
Customer Signature 1. 21	LE) Interim for cking Number (Optional	Date:	lough Apr/20/	2013

DAIMLER Chrysler Stord





Part Submission Warrant

Part Name U387 4 W	ay H/R Asm	Cust. Part Number	-		CT43-74	1610A60-A	В
Shown on Drawing No	CT43-74610A60-AB	CT43-74610A60-AB Orig Part Number			CT43-74610A60-AB		
Engineering Change Level	2				Dated	26-Apr	=12
Additional Engineering Changes	PCN	33359			Dated	N/A	
Safety and/or Government Regul	ation XYes No	Purchase Order	No.			_Weight (kg) _	0.88692
Checking Aid No.	Checking Aid Engineeri	ng Change Level	5			_Dated	
ORGANIZATION MANUFACTUI	RING INFORMATION	cus	TOME	R SUBN	IITTAL INFO	RMATION	
Windsor Machine & S (2009) Ga	R Cold F P#3	Intie	r Ma	gna			
Organization Name & Supplier/Ve 7085 Smith Industrial Drive	endor Code	Custo	ner Nan	ne / Divisio	n		
Street Address		Buyer	/ Buyer	Code			
McGregor, Ontario	N0R 1J0 Canada	U387					
City Region	Postal Code Count	ry Applic	alion				
MATERIALS REPORTING Has customer-required Substance of Con	cem information been reported	7 🗓	Yes		No n/	а	
Submitted by IMDS or other	r Customer format:	IMDS ID#173	5115	525			
W	i-l- 100tit2		Vee		No 😧 n/		
Are polymeric parts identified with approp	nate ISO marking codes?	LJ	Yes		No X n/	a	
REASON FOR SUBMISSION (C	heck at least one)	Г	_	01	0-1'1 01		
Initial Submission Engineering Change(s)		[_	_	r Material Sourc	ruction or Material e Change	
	ment, Refurbishment, or Addition	onal [_		Part Processing	-	
Correction of Discrepancy Tooling Inactive > than 1 ye		Ļ	=		duced at Addition ase specify belov		
Level 2 - Warrant with Level 3 - Warrant with Level 4 - Warrant and	(and for designated appearanc product samples and limited su product samples and complete other requirements as defined to product samples and complete	pporting data submitted to supporting data submitted by customer	custom to custo	er omer			
SUBMISSION RESULTS The results for X dimensional r	neasurements X material &	functional tests	pearanc	e criteria	x statistical	process package	
These results meet all drawing re				Yes [□ No	(if "NO" Explanation F	Required)
Mold / Cavity / Production Proces	·		بما	, 00		(ii ii zipaiia	,,
DECLARATION I affirm that the samples represented Production Part Approval Process M rate of 103 / 1 hours. I also ceritify any deviations from this declaration texplainant in the Explaination (COMMENTS).	by this warrant are represe anual 4th Edition Requirement that documented evidence	ents. I further affirm tha	these	samples	were produce	d at the production	
Is each Customer Tool Properly lagg	ed and numbered?	X Yes	No	r	n/a		
Organization Authorized Signature:	_ Lilley_			Date	Decem	nber 3, 2012	
Print Name Simon Cheng	Phone No	519-726-4010		FAX No	519-726-5	368	
Title Quality Manager E-mail scheng@windsormachine.com							
PPAP Warrant Disposition: Customer Signature Print Name To Sellar	FOR CUSTOMER USE OF	1 1	(V)		Date: A	60 day	3