

Phase and submission type O Phase 1 O Phase 2 Phase 3 O Interim (Non-PPAP)	PPAP Submission Warrant	
PART INFORMATION		
Part Name P-415 4W H/R ASM	Cust. Part Number CU5A-96611E24-AD	
Shown on Drawing Number CU5A-96611E24-A	Organization Part Number CU5A-96611E24-AD	
Engineering Change Level AB00-E 12455172-000 Level 3	Dated 2/28/2012/2011	
Additional Engineering Changes Safety and/or Government Regulation Yes No Pur	Dated	
	rchase Order No Weight (kg)1.127	
	PASSET COM COMMUNICATION AS	
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION	
Windsor Machine & Stamping (2009) Ltd. Organization Name and Supplier/vendor Code	Ford/ Johnson Controls Customer Name/Division	
7078 Smith Industrial Drive	# 0358 # 8 2003 V TM 1008 # 112 P 120 P 13	
Street Address McGreger, Ont NOR 1J0 Canada	Buyer/Buyer Code	
McGreger, Ont NOR 1J0 Canada City Region Postal code Country	My 2012 Ford F-150 Application	
MATERIALS REPORTING		
Has customer-required Substances of Concern information been reported?	⊕ Yes ○ No	
Submitted by IMDS or other customer format	9	
If submitted by IMDS, enter Module ID number, version and date transmitted	· · · · · · · · · · · · · · · · · · ·	
Are polymeric parts identified with appropriate ISO marking codes?		
REASON FOR SUBMISSION (Check at least one)		
✓ Initial submission	Change to Optional Construction or Material	
Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or additional	□ Supplier or Material Source Change □ Change in Part Processing	
Correction of Discrepancy	Parts produced at Additional Location	
Tooling Inactive > than 1 year	Other - please specify below	
REQUESTED SUBMISSION LEVEL (Select one)		
Level 1 - Warrant only (and for designated appearance items, an Appearance)	Approval Report) submitted to customer.	
 Level 2 - Warrant with product samples and limited supporting data submitted 	to customer	
O Level 3 - Warrant with product samples and complete supporting data submitted to customer.		
 Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewe 	d at sundier's manufacturing location	
• Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.		
The results for dimensional measurements, material and functional tests appearance criteria statistical process package These results meet all design requirements Mold / Cavity / Production Process(es) DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these samples were produced at the production rate of90/1 hours using1 production streams and foam were produced at the production rate of99/ 1, hours using9 production streams, also certify that documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.		
EXPLANATION/COMMENTS		
- M Al		
Organization Authorized Signature Bill Vornloldt Pri	int Name Bill Wamboldt Date 30-Sep-11	
Title Quality Manager Phone No. 519-726-5174	Fax: 519-726-4532 Email bwambold@windsormachine.com	
Is each Customer Tool properly tagged and numbered?		
Capacity Requirements		
Source of the Program Approval requirements WebQuote	Detail / Date 7-Jun-11	
Program Approval (<pa>) Requirements APW 2030 29457 If Program Approval (<pa>) requirements are not met, indicate date when the requirer</pa></pa>	MPW 31817 ments will be met Date	
If Program Approval (PPA) requirements are not mat, more as date when the requirements	Date Date	
Source of the revised requirements after <pa></pa>	Detail / Date 3/6/12	
Revised requirements after <pa> APW 2030 29467 If the revised requirements after <pa> are not met, indicate date when the requirement</pa></pa>	MPW 20301 31847] ots will be met Date 3/6/1/24	
Demonstrated Capacity (recorded in Ford Capacity System (GCP or MCPV) as Purcha	acad Bad Canacity)	
Enter Capacity Analysis Report "Predicted Good Parts per Week" APW, MPW and date APW 22322	MPW 25662 Date 316/12	
Predicted APW/MPW 15 29072/337	62 combined for P415/P473	
FOR FORD USE ONLY	(to be completed by the Organization)	
PPAP Non-PPAP av	•	
Phased PPAP Approved O Rejected Interim	Engineering	
Warrant Status: Accepte STA Name EVERETTE Touce	Admonization Alert of Alert Report	
Signature 2 Tower e-mail etower2		
Date 3/6/12 Name		
P.D. Name Signature ^{fb} e-mail	Description:	
Date	(Incomplete PPAP Requirements)	
Non-PPAP indicates the part does not satisfy one or more PPAP requirements and is incomplete b/ PID signature for Pronty suppliers on QPDS programs		
Ford GPPSS1 The original copy of this docum October 2010 supplier's location while t		



Phase and submission type O Phase 1 O Phase 2 O Interim (Non-PPAP)	PPAP Submission Warrant	
PART INFORMATION	Initial/ Ref Part Number BC34-2561178-BA	
Part Name P-473 4W H/R ASM	Cust. Part Number CU5A-96611E24-AD	
Shown on Drawing Number CU5A-9661E24-AC	Organization Part Number CU5A-96611E24-AD	
Engineering Change Level AB00-E 12455172-000 Level 3	Dated 6/20/2011	
Additional Engineering Changes	Dated	
	urchase Order No. Weight (kg) 1.127	
	ing Change Level Dated	
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION	
Windsor Machine & Stamping (2009) Ltd. Organization Name and Supplier/vendor Code	Ford/ Johnson Controls Customer Name/Division	
7078 Smith Industrail Drive		
Street Address	Buyer/Buyer Code	
McGregor, Ont NOR 1J0 Canada City Region Postal code Country	MY 2012 FORD F-SUPER DUTY Application	
MATERIALS REPORTING	(iii)	
Has customer-required Substances of Concern information been reported?	● Yes ○ No	
Submitted by IMDS or other customer forma	IMDS# 160723110	
If submitted by IMDS, enter Module ID number, version and date transmitte	d	
Are polymeric parts identified with appropriate ISO marking codes?		
REASON FOR SUBMISSION (Check at least one)	_	
✓ Initial submission	Change to Optional Construction or Material	
Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or additional	Supplier or Material Source Change Change in Part Processing	
Correction of Discrepancy	Parts produced at Additional Location	
Tooling Inactive > than 1 year	Other - please specify below	
REQUESTED SUBMISSION LEVEL (Select one)	Notice of the second of the se	
Level 1 - Warrant only (and for designated appearance items, an Appearance)	Approval Report) submitted to customer.	
Curvei 2 - Warrant with product samples and limited supporting data submitte		
O Level 3 - Warrant with product samples and complete supporting data submit	ted to customer.	
 Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data review. 	ad at a salicula manufacturina laurina	
 Level 5 - Warrant with product samples and complete supporting data review. 	ed at supplier's manufacturing location.	
The results for dimensional measurements, material and functional tests appearance criteria statistical process package These results meet all design requirements Yes No (If "No" - Explanation Required) DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these samples were produced at the production rate of 80 / 1 hours using 1 production streams and foam were produced at the production rate of 99 / 1 hours using 9 production streams. I also certify that documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.		
EXPLANATION/COMMENTS		
Organization Authorized Signature Bill Worsholdt P	rint Name Bill Wamboldt Date 14-Sep-11	
3000		
Is each Customer Tool properly tagged and numbered?	i O nya	
Capacity Requirements Source of the Program Approval requirements WebQuote	Detail / Date 7-Jun-11	
Source of the Program Approval requirements WebQuote Program Approval (<pa>) Requirements APW 6250</pa>	MPW 7188	
If Program Approval (<pa>) requirements are not met, indicate date when the require</pa>	ements will be met <u>Date</u>	
Source of the revised requirements after <pa></pa>	Detail / Date 3/6/12	
Revised requirements after <pa> APW 6342_6250</pa>	MPW 7120_7488	
If the revised requirements after <pa> are not met, indicate date when the requireme</pa>	2// 12	
Demonstrated Capacity (recorded in Ford Capacity System (GCP or MCPV) as Purch	nased Part Capacity)	
Enter Capacity Analysis Report "Predicted Good Parts per Week" APW, MPW and date APW 6750	MPW 8100 Date 3/6/12	
Predicted APW/MPW is 29072/33762	combined los P415/P473	
	Interim Status	
FOR FORD USE ONLY PPAP Non-PPAP Non-PPAP	(to be completed by the Organization)	
Phased PPAP	Engineering	
Warrant Status: Approved Rejected Accepte	ed Authorization Alert or Alert Report	
STA C THUE Name POTE EVER	ETE TOUGE	
Signature Court e-mail e-four 1		
P.D. Name		
Signature /b e-mail	Description: (Incomplete PPAP	
Date al Non-PPAP indicates the part does not saintly one or more PPAP requirements and is incomplicite.	Requirements)	
D/ PD agniture for Priority suppliers on GPDS programs		
Ford GPPSS1 The original copy of this docur	ment shall remain at the Letter paper size format	
October 2010 Supplier's location while the part is active		