DAIMLERCHRYSLER / FORD / GENERAL MOTORS	Part Submission Warrant
Part Name Assembly Bracket Rear Muffler	Part Number 11.23.164.41.1.90
Safety and/or Government Regulation Yes X No Engineering Drawing	
	N/A Dated N/A
Shown on Drawing No. <u>11.23.164.41.1.90</u> Purchase Orde	
Checking Aid No Engineering Change	e Lovel A Dated 17 Jul-03
SUPPLIER MANUFACTURING INFORMATION SUBMISSION INFORMATION	
Windsor Machine & Stamping Ltd. 607396215 Supplier Name & Supplier code	X Dimensional X Materials/Functional Appearance Customor Name/Division Eherspaecher NA
26655 Northline Road	Energy agents 144
Street Address	Buyer/Buyer Code Nate Wells
Taylor, Michigan 48180	Application M Class
Clty/Prov/Postal Code	
Note: Does this part contain any restricted or reportable substance	os. Yes X No
Are plastic pieces identified with appropriate ISO marking co	odes Yes N/A No
REASON FOR SUBMISSION	
X Initial Submission	Change to Optional Construction or Material
Engineering Change(s)	Sub-Supplier or Material Source Change
Tooling: Transfer, Replacement, Refurbishment, or additional	Change in Part Processing
Correction of Discrepancy	Parts Produced at Additional Location
Tooling Inactive > than 1 year	Other – please specify
REQUESTED SUBMISSION LEVEL (Check one)	
Lovel 1 – Warrant only (and for designated appearance items, and Appearance Approval report) submitted to customer.	
Lovel 2 – Warrant with product samples and limited supporting data submitted to customer.	
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Level 3 – Warrant with product samples and complete supporting data submitted to customer. Level 4 – Warrant and other requirements as defined by customer.	
Level 4 – Warrant and other requirements as defined by described. Level 5 – Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.	
- Land	
SUBMISSION RESULTS The results for X dimensional measurements X material & functional tests appearance criteria statistical process package	
The results for [X] strictles that the second strictles are second strictles and second strictles are second stric	
Mess results meet all around some appearance of the second	
Mold / Cavity / Production Process	
DECLARATION	to the state of the complete th
I hereby affirm that the samples represented by this warrant are representative of our parts, have been made to the applicable Production Part Approval Process Manual 3 rd Edition Requirements. I further warrant these samples were produced at the production rate of / 8 hours. I have noted any deviations from this declaration below:	
EXPLANATION/COMMENTS:	
Print Name Phil Fairley Tille Quality Director Phone #. 313-961-8844 Fax #. 519-737-7102	
Supplier Authorized Signature Pland 3 Feb-04 FOR CUSTOMER USE ONLY	
Part Warrant Disposition Approved Rejected Part Functional Approval Approved	
Customer Name NATURNIS VINS Customer Signature Natural Date 6/3/04	
February 2001 CFG-1001	