



Part Name BMW Frame Headrest Cust. Part Number L0079960AB-03

Shown on Drawing No. L0079960 Orig Part Number L0079960AB-03

Engineering Change Level 03 Dated Feb/15/2010

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation N/A Purchase Order No. _____ Weight (kg) 0.7790

Checking Aid No. WMM.P.01.009 Checking Aid Engineering Change Level 4 Dated Feb/15/2010

ORGANIZATION MANUFACTURING INFORMATION

Windsor Machine de Mexico

Organization Name & Supplier/Vendor Code
S de RL fe CV, Blvd Fundadores 7276-6

Street Address
Saltillo, Coahuila 25020 Mexcio

City _____ Region _____ Postal Code _____ Country _____

CUSTOMER SUBMITTAL INFORMATION

Lear Co.

Customer Name / Division
Holly Curanovic

Buyer / Buyer Code
E70 Program

Application _____

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? Yes No n/a

Submitted by IMDS or other Customer format: 50660618

Are polymeric parts identified with appropriate ISO marking codes? Yes No n/a

REASON FOR SUBMISSION (Check at least one)

Initial Submission Change to Optional Construction or Material Supplier or Material Source Change

Engineering Change(s) Change in Part Processing

Tooling: Transfer, Replacement, Refurbishment, or Additional Parts Produced at Additional Location

Correction of Discrepancy Other-please specify below

Tooling Inactive > than 1 year

REQUESTED SUBMISSION LEVEL(Check one)

Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer

Level 2 - Warrant with product samples and limited supporting data submitted to customer.

Level 3 - Warrant with product samples and complete supporting data submitted to customer

Level 4 - Warrant and other requirements as defined by customer.

Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria statistical process package

These results meet all drawing record requirements: Yes No (if "NO" Explanation Required)

Mold / Cavity / Production Process Formed frame

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 80 / 2 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: _____

Is each Customer Tool Properly tagged and numbered? Yes No n/a

Organization Authorized Signature: [Signature] Date February.23th.2010

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manger E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: Approved Rejected Other _____

Customer Signature [Signature] Date: 04/27/10

Print No GPC-1001 Customer Tracking Number (Optional) _____