



Lear Co. Description:  
 1R C&S VINYL, FRONT, H/R ASY BASE IUP  
 WMM Description:  
 S-197 HR Front 4-Way ASM Fury Vinyl Umber/Thread Cash.

Part Name \_\_\_\_\_ Cust. Part Number \_\_\_\_\_

Lear Co #L0311773AA01AJ4  
 WMM # CR3A-96611E24-A  
 FORD #CR33-63611A08-BAW

Shown on Drawing No. \_\_\_\_\_ Orig Part Number \_\_\_\_\_

CR3A-96611E24-A

Lear Co #L0311773AA01AJ4  
 WMM # CR3A-96611E24-A  
 FORD #CR33-63611A08-BAW

Engineering Change Level \_\_\_\_\_ Rel. (1.2) \_\_\_\_\_ Dated \_\_\_\_\_ 13-APR.-2011

Additional Engineering Changes \_\_\_\_\_ N/A \_\_\_\_\_ Dated \_\_\_\_\_ N/A

Safety and/or Government Regulation Yes  No  Purchase Order No. \_\_\_\_\_ Weight (kg) \_\_\_\_\_ 1.0390

Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

**ORGANIZATION MANUFACTURING INFORMATION**

Windsor Machine de Mexico S de RL de CV.  
 Organization Name & Supplier/Vendor Code \_\_\_\_\_  
 Paso de Servidumbre #195, San Jose de los Cerritos  
 Street Address \_\_\_\_\_  
 Saltillo, Coahuila \_\_\_\_\_ 25019 \_\_\_\_\_ Mexico \_\_\_\_\_  
 City Region Postal Code Country

**CUSTOMER SUBMITTAL INFORMATION**

LEAR Co. IMA Bronswtown  
 Customer Name / Division \_\_\_\_\_  
 Buyer / Buyer Code \_\_\_\_\_  
 S-197 (MUSTANG) / MY:2012.5  
 Application \_\_\_\_\_

**MATERIALS REPORTING**

Has customer-required Substance of Concern information been reported?  Yes  No  n/a

Submitted by IMDS or other Customer format: \_\_\_\_\_ 165830090/2 \_\_\_\_\_

Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

**REASON FOR SUBMISSION (Check at least one)**

Initial Submission  Change to Optional Construction or Material  
 Engineering Change(s)  Supplier or Material Source Change  
 Tooling: Transfer, Replacement, Refurbishment, or Additional  Change in Part Processing  
 Correction of Discrepancy  Parts Produced at Additional Location  
 Tooling Inactive > than 1 year  Other-please specify below

**REQUESTED SUBMISSION LEVEL(Check one)**

Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer  
 Level 2 - Warrant with product samples and limited supporting data submitted to customer.  
 Level 3 - Warrant with product samples and complete supporting data submitted to customer  
 Level 4 - Warrant and other requirements as defined by customer.  
 Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

**SUBMISSION RESULTS**

The results for  dimensional measurements  material & functional tests  appearance criteria  statistical process package

These results meet all drawing record requirements:  Yes  No (if "NO" Explanation Required)

Mold / Cavity / Production Process \_\_\_\_\_ Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

**DECLARATION**

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: \_\_\_\_\_  
 - MY-2012.5  
 - Retainer change from Arrow to "J"  
 Ford Concern #C12365505 (Lear ECN:X029332)

Is each Customer Tool Properly tagged and numbered?  Yes  No  n/a

Organization Authorized Signature: \_\_\_\_\_ Date \_\_\_\_\_ Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No \_\_\_\_\_

Title Quality Manager E-mail asanchez@windsormachine.com

**FOR CUSTOMER USE ONLY ( IF APPLICABLE)**

PPAP Warrant Disposition:  Approved  Rejected  Other \_\_\_\_\_

Customer Signature \_\_\_\_\_ Date: \_\_\_\_\_ 12/15/11

Print Name CEG-1001 PAM MUSHUNG Customer Tracking Number (Optional) X029332



Lear Co. Description: **1R C&S VINYL, FRONT, H/R ASY BASE IUP**  
 WMM Description: **WMM # CR3A-96611E24-A**  
 Part Name: **S-197 HR Front 4-Way ASM Fury Vinyl Black / Thread Black.** Cust. Part Number: \_\_\_\_\_  
 Lear Co #L0311773AA01JAX  
 WMM # CR3A-96611E24-A  
 FORD #CR33-63611A08-BAW

Shown on Drawing No. \_\_\_\_\_ Orig Part Number: **CR3A-96611E24-A**  
 Lear Co #L0311773AA01JAX  
 WMM # CR3A-96611E24-A  
 FORD #CR33-63611A08-BAW

Engineering Change Level: **Rel. (1.2)** Dated: **13-APR.-2011**  
 Additional Engineering Changes: **N/A** Dated: **N/A**  
 Safety and/or Government Regulation: Yes  No  Purchase Order No. \_\_\_\_\_ Weight (kg) **1.0390**  
 Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

**ORGANIZATION MANUFACTURING INFORMATION**  
**Windsor Machine de Mexico S de RL de CV.**  
 Organization Name & Supplier/Vendor Code  
**Paso de Servidumbre #195, San Jose de los Cerritos**  
 Street Address  
**Saltillo, Coahuila 25019 México**  
 City Region Postal Code Country

**CUSTOMER SUBMITTAL INFORMATION**  
**LEAR Co. IMA Bronwstown**  
 Customer Name / Division  
 Buyer / Buyer Code  
**S-197 (MUSTANG) MY:2012.5**  
 Application

**MATERIALS REPORTING**  
 Has customer-required Substance of Concern information been reported?  Yes  No  n/a  
 Submitted by IMDS or other Customer format: **165829904 / 2**  
 Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

**REASON FOR SUBMISSION (Check at least one)**  
 Initial Submission  
 Engineering Change(s)  
 Tooling: Transfer, Replacement, Refurbishment, or Additional  
 Correction of Discrepancy  
 Tooling Inactive > than 1 year  
 Change to Optional Construction or Material  
 Supplier or Material Source Change  
 Change in Part Processing  
 Parts Produced at Additional Location  
 Other-please specify below

**REQUESTED SUBMISSION LEVEL (Check one)**  
 Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer  
 Level 2 - Warrant with product samples and limited supporting data submitted to customer.  
 Level 3 - Warrant with product samples and complete supporting data submitted to customer  
 Level 4 - Warrant and other requirements as defined by customer.  
 Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

**SUBMISSION RESULTS**  
 The results for  dimensional measurements  material & functional tests  appearance criteria  statistical process package  
 These results meet all drawing record requirements:  Yes  No (if "NO" Explanation Required)  
 Mold / Cavity / Production Process: **Complete Mechanism assembly (Mechanism/Foam/Trim Cover)**

**DECLARATION**  
 I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: **- MY-2012.5**  
**- Retainer change from Arrow to "J"**  
**Ford Concern #C12365505 (Lear ECN:193536)**

Is each Customer Tool Properly tagged and numbered?  Yes  No  n/a  
 Organization Authorized Signature: Date: **Nov.22th.2011**  
 Print Name: **Arturo Sanchez** Phone No: **+52 (844) 413-7935 / 7975** FAX No: \_\_\_\_\_  
 Title: **Quality Manager** E-mail: **asanchez@windsormachine.com**

**FOR CUSTOMER USE ONLY (IF APPLICABLE)**  
 PPAP Warrant Disposition:  Approved  Rejected  Other  
 Customer Signature: Date: **12/15/11**  
 Print Name: **PAM MUSHUNG** Customer Tracking Number (Optional): **193536**  
 March 2006



Lear Co. Description: 1R C&S VINYL, FRONT, H/R ASY BASE IUP Lear Co #L0311773AA015B8  
 WMM Description: WMM # CR3A-96611E24-A WMM # CR3A-96611E24-A  
 Part Name S-197 HR Front 4-Way ASM Fury Vinyl Black / Thread Cash. Cust. Part Number FORD #CR33-63611A08-BAW

Shown on Drawing No. CR3A-96611E24-A Orig Part Number Lear Co #L0311773AA015B8  
WMM # CR3A-96611E24-A  
FORD #CR33-63611A08-BAW

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011  
 Additional Engineering Changes N/A Dated N/A  
 Safety and/or Government Regulation Yes  No  Purchase Order No. \_\_\_\_\_ Weight (kg) 1.0390  
 Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.  
 Organization Name & Supplier/Vendor Code  
Paso de Servidumbre #195, San Jose de los Cerritos  
 Street Address  
Saltillo, Coahuila 25019 México  
 City Region Postal Code Country

LEAR Co. IMA Bronwstown  
 Customer Name / Division  
 Buyer / Buyer Code  
S-197 (MUSTANG) / MY:2012.5  
 Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported?  Yes  No  n/a  
 Submitted by IMDS or other Customer format: 165828393 / 2

Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or Additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for  dimensional measurements  material & functional tests  appearance criteria  statistical process package  
 These results meet all drawing record requirements:  Yes  No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2012.5  
- Retainer change from Arrow to "J"  
Ford Concern #C12365505 (Lear ECN: X029332)

Is each Customer Tool Property tagged and numbered?  Yes  No  n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011  
 Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No \_\_\_\_\_  
 Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY ( IF APPLICABLE)

PPAP Warrant Disposition:  Approved  Rejected  Other \_\_\_\_\_  
 Customer Signature [Signature] Date: 12/15/11  
 Print Name PAM MUSHONG Customer Tracking Number (Optional) X029332



Lear Co. Description: **1R C&S VINYL, FRONT, H/R ASY BASE IUP**  
 WMM Description: **WMM # CR3A-96611E24-A**  
 Part Name **S-197 HR Front 4-Way ASM Fury Vinyl Stone / Thread Cash.** Cust. Part Number \_\_\_\_\_  
 Lear Co #L0311773AA011TB  
 WMM # CR3A-96611E24-A  
 FORD #CR33-63611A08-BAW

Shown on Drawing No. \_\_\_\_\_ Orig Part Number **CR3A-96611E24-A**  
 Lear Co #L0311773AA011TB  
 WMM # CR3A-96611E24-A  
 FORD #CR33-63611A08-BAW

Engineering Change Level **Rel. (1.2)** Dated **13-APR.-2011**  
 Additional Engineering Changes **N/A** Dated **N/A**  
 Safety and/or Government Regulation Yes  No  Purchase Order No. \_\_\_\_\_ Weight (kg) **1.0390**  
 Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

**ORGANIZATION MANUFACTURING INFORMATION**  
**Windsor Machine de Mexico S de RL de CV.**  
 Organization Name & Supplier/Vendor Code  
**Paso de Servidumbre #195, San Jose de los Cerritos**  
 Street Address  
**Saltillo, Coahuila 25019 México**  
 City Region Postal Code Country

**CUSTOMER SUBMITTAL INFORMATION**  
**LEAR Co. IMA Bronwstown**  
 Customer Name / Division  
 Buyer / Buyer Code  
**S-197 (MUSTANG) / MY:2012.5**  
 Application

**MATERIALS REPORTING**  
 Has customer-required Substance of Concern information been reported?  Yes  No  n/a  
 Submitted by IMDS or other Customer format: **165830048 / 2**  
 Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

**REASON FOR SUBMISSION (Check at least one)**

<input checked="" type="checkbox"/> Initial Submission	<input type="checkbox"/> Change to Optional Construction or Material
<input type="checkbox"/> Engineering Change(s)	<input type="checkbox"/> Supplier or Material Source Change
<input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or Additional	<input type="checkbox"/> Change in Part Processing
<input type="checkbox"/> Correction of Discrepancy	<input type="checkbox"/> Parts Produced at Additional Location
<input type="checkbox"/> Tooling Inactive > than 1 year	<input type="checkbox"/> Other-please specify below

**REQUESTED SUBMISSION LEVEL(Check one)**

<input type="checkbox"/> Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
<input type="checkbox"/> Level 2 - Warrant with product samples and limited supporting data submitted to customer.
<input checked="" type="checkbox"/> Level 3 - Warrant with product samples and complete supporting data submitted to customer
<input type="checkbox"/> Level 4 - Warrant and other requirements as defined by customer.
<input type="checkbox"/> Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

**SUBMISSION RESULTS**  
 The results for  dimensional measurements  material & functional tests  appearance criteria  statistical process package  
 These results meet all drawing record requirements:  Yes  No (if "NO" Explanation Required)  
 Mold / Cavity / Production Process **Complete Mechanism assembly (Mechanism/Foam/Trim Cover)**

**DECLARATION**  
 I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: **- MY-2012.5**  
**- Retainer change from Arrow to "J"**  
**Ford Concern #C12365505 (Lear ECN: X029332)**

Is each Customer Tool Properly tagged and numbered?  Yes  No  n/a  
 Organization Authorized Signature: Date **Nov.22th.2011**  
 Print Name **Arturo Sanchez** Phone No **+52 (844) 413-7935 / 7975** FAX No \_\_\_\_\_  
 Title **Quality Manager** E-mail **asanchez@windsormachine.com**

**FOR CUSTOMER USE ONLY ( IF APPLICABLE)**  
 PPAP Warrant Disposition:  Approved  Rejected  Other \_\_\_\_\_  
 Customer Signature Date: **12/15/11**  
 Print Name Arch **CEG-1001** **PAM MUSHUNG** Customer Tracking Number (Optional) **X029332**  
 2006



Lear Co. Description:
1R C&S LEATHER, FRONT, H/R ASY PREMIUM
WMM Description:
S-197 HR Front 4-Way ASM Soho Vinyl Orange Fire / Thread
Cash.

Lear Co #L0311774AA01ARC
WMM # CR3A-96611E24-A
FORD #CR33-63611A08-EAW

Part Name \_\_\_\_\_ Cust. Part Number \_\_\_\_\_

CR3A-96611E24-A

Lear Co #L0311774AA01ARC
WMM # CR3A-96611E24-A
FORD #CR33-63611A08-EAW

Shown on Drawing No. \_\_\_\_\_ Orig Part Number \_\_\_\_\_

Engineering Change Level Ref. (1.2) Dated 13-APR.-2011
Additional Engineering Changes N/A Dated N/A
Safety and/or Government Regulation Yes [X] No [ ] Purchase Order No. \_\_\_\_\_ Weight (kg) 1.0210
Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexlco S de RL de CV.
Organization Name & Supplier/Vendor Code
Paso de Servidumbre #195, San Jose de los Cerritos
Street Address
Saltillo, Coahuila 25019 Mexico
City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division
Buyer / Buyer Code
S-197 (MUSTANG) / MY:2012.5
Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [ ] No [ ] n/a
Submitted by IMDS or other Customer format: 165830323 / 2

Are polymeric parts identified with appropriate ISO marking codes? [ ] Yes [ ] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- [X] Initial Submission
[ ] Engineering Change(s)
[ ] Tooling: Transfer, Replacement, Refurbishment, or Additional
[ ] Correction of Discrepancy
[ ] Tooling Inactive > than 1 year
[ ] Change to Optional Construction or Material
[ ] Supplier or Material Source Change
[ ] Change in Part Processing
[ ] Parts Produced at Additional Location
[ ] Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- [ ] Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
[ ] Level 2 - Warrant with product samples and limited supporting data submitted to customer.
[X] Level 3 - Warrant with product samples and complete supporting data submitted to customer
[ ] Level 4 - Warrant and other requirements as defined by customer.
[ ] Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package
These results meet all drawing record requirements: [X] Yes [ ] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2012.5
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN: 193909)

Is each Customer Tool Properly tagged and numbered? [X] Yes [ ] No [ ] n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No \_\_\_\_\_

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY ( IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [ ] Rejected [ ] Other \_\_\_\_\_

Customer Signature Pam Mushing Date: 12/15/11

Print Name March GFG-1001 PAM MUSHUNG Customer Tracking Number (Optional) 193909



Lear Co. Description:  
1R C&S LEATHER, FRONT, H/R ASY PREMIUM

Lear Co #L0311774AA01ZYT  
WMM # CR3A-96611E24-A  
FORD # CR33-63611A08-EAW

Part Name S-197 HR Front 4-Way ASM Soho Vinyl Black / Thread Cash. Cust. Part Number \_\_\_\_\_

Shown on Drawing No. CR3A-96611E24-A Orig Part Number \_\_\_\_\_

Lear Co #L0311774AA01ZYT  
WMM # CR3A-96611E24-A  
FORD # CR33-63611A08-EAW

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes  No  Purchase Order No. \_\_\_\_\_ Weight (kg) 1.0210

Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.

LEAR Co. IMA Bronwstown

Organization Name & Supplier/Vendor Code \_\_\_\_\_

Customer Name / Division \_\_\_\_\_

Paso de Servidumbre #195, San Jose de los Cerritos

Buyer / Buyer Code \_\_\_\_\_

Street Address \_\_\_\_\_

S-197 (MUSTANG) / MY:2012.5

Saltillo, Coahuila 25019 México

Application \_\_\_\_\_

City Region Postal Code Country

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported?  Yes  No  n/a

Submitted by IMDS or other Customer format: 165830302 / 2

Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or Additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for  dimensional measurements  material & functional tests  appearance criteria  statistical process package

These results meet all drawing record requirements:  Yes  No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2012.5  
- Retainer change from Arrow to "J"  
Ford Concern #C12365505 (Lear ECN:193909).

Is each Customer Tool Properly tagged and numbered?  Yes  No  n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No \_\_\_\_\_

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY ( IF APPLICABLE)  
PPAP Warrant Disposition:  Approved  Rejected  Other \_\_\_\_\_

Customer Signature Pam Mushung Date: 12/15/11

Print Name PAM MUSHUNG Customer Tracking Number (Optional) 193909



Lear Co. Description:
1R C&S LEATHER, FRONT, H/R ASY PREMIUM
WMM Description:
S-197 HR Front 4-Way ASM Soho Vinyl Black / Thread Blue Grabber.

Lear Co #L0311774AA01ZYU
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-EAW

Part Name \_\_\_\_\_ Cust. Part Number \_\_\_\_\_

CR3A-96611E24-A

Lear Co #L0311774AA01ZYU
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-EAW

Shown on Drawing No. \_\_\_\_\_ Orig Part Number \_\_\_\_\_

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes [X] No [ ] Purchase Order No. \_\_\_\_\_ Weight (kg) 1.0210

Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.
Organization Name & Supplier/Vendor Code
Paso de Servidumbre #195, San Jose de los Carritos
Street Address
Saltillo, Coahuila 25019 Mexico
City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division
Buyer / Buyer Code
S-197 (MUSTANG) / MY:2012.5
Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [ ] No [ ] n/a
Submitted by IMDS or other Customer format: 165830126 / 2

Are polymeric parts identified with appropriate ISO marking codes? [ ] Yes [ ] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- [X] Initial Submission
[ ] Engineering Change(s)
[ ] Tooling: Transfer, Replacement, Refurbishment, or Additional
[ ] Correction of Discrepancy
[ ] Tooling Inactive > than 1 year
[ ] Change to Optional Construction or Material
[ ] Supplier or Material Source Change
[ ] Change in Part Processing
[ ] Parts Produced at Additional Location
[ ] Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- [ ] Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
[ ] Level 2 - Warrant with product samples and limited supporting data submitted to customer.
[X] Level 3 - Warrant with product samples and complete supporting data submitted to customer
[ ] Level 4 - Warrant and other requirements as defined by customer.
[ ] Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package
These results meet all drawing record requirements: [X] Yes [ ] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2012.5
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN: 193909).

Is each Customer Tool Properly tagged and numbered? [X] Yes [ ] No [ ] n/a

Organization Authorized Signature: \_\_\_\_\_ Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No \_\_\_\_\_

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY ( IF APPLICABLE)
PPAP Warrant Disposition: [X] Approved [ ] Rejected [ ] Other \_\_\_\_\_

Customer Signature Pam Mushung Date: 12/15/11

Print Name March GFG-1001 PAM MUSHUNG Customer Tracking Number (Optional) 193909



Lear Co. Description:  
1R C&S CLOTH, FRONT, H/R ASY BASE/IUP  
WMM Description:  
S-197 HR Front 4-Way ASM Speck Cloth Stone.

Lear Co #L0311775AA011TC  
WMM # CR3A-96611E24-A  
FORD # CR33-63611A08-AAW

Part Name \_\_\_\_\_ Cust. Part Number \_\_\_\_\_

CR3A-96611E24-A

Lear Co #L0311775AA011TC  
WMM # CR3A-96611E24-A  
FORD # CR33-63611A08-AAW

Shown on Drawing No. \_\_\_\_\_ Orig Part Number \_\_\_\_\_

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes  No  Purchase Order No. \_\_\_\_\_ Weight (kg) 1.0210

Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.

LEAR Co. IMA Bronwstown

Organization Name & Supplier/Vendor Code

Customer Name / Division

Paso de Servidumbre #195, San Jose de los Cerritos

Street Address

Buyer / Buyer Code

Saltillo, Coahuila 25019 Mexico

S-197 (MUSTANG) / MY:2012.5

City Region Postal Code Country

Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported?  Yes  No  n/a

Submitted by IMDS or other Customer format: 165597608 / 2

Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or Additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for  dimensional measurements  material & functional tests  appearance criteria  statistical process package

These results meet all drawing record requirements:  Yes  No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2012.5  
- Retainer change from Arrow to "J"  
Ford Concern #C12365505 (Lear ECN: 193536).

Is each Customer Tool Properly tagged and numbered?  Yes  No  n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No \_\_\_\_\_

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY ( IF APPLICABLE)  
PPAP Warrant Disposition:  Approved  Rejected  Other

Customer Signature Pam Mushung Date: 12/15/11

Print Name PAM MUSHUNG Customer Tracking Number (Optional) 193536





Lear Co. Description:  
1R C&S CLOTH, FRONT, H/R ASY BASE/IUP  
WMM Description:  
S-197 HR Front 4-Way ASM Speck Cloth Black.

Lear Co #L0311775AA015B8  
WMM # CR3A-96611E24-A  
FORD # CR33-63611A08-AAW

Part Name \_\_\_\_\_ Cust. Part Number \_\_\_\_\_

CR3A-96611E24-A

Lear Co #L0311775AA015B8  
WMM # CR3A-96611E24-A  
FORD # CR33-63611A08-AAW

Shown on Drawing No. \_\_\_\_\_ Orig Part Number \_\_\_\_\_

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes  No  Purchase Order No. \_\_\_\_\_ Weight (kg) 1.0210

Checking Aid No. \_\_\_\_\_ Checking Aid Engineering Change Level \_\_\_\_\_ Dated \_\_\_\_\_

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.

LEAR Co. IMA Brownstown

Organization Name & Supplier/Vendor Code

Customer Name / Division

Paso de Servidumbre #195, San Jose de los Cerritos

Street Address

Buyer / Buyer Code

Saltillo, Coahuila 25019 México

S-197 (MUSTANG) / MY:2012.5

City Region Postal Code Country

Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported?  Yes  No  n/a

Submitted by IMDS or other Customer format: 165596844 / 2

Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or Additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for  dimensional measurements  material & functional tests  appearance criteria  statistical process package

These results meet all drawing record requirements:  Yes  No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2012.5  
- Retainer change from Arrow to "J"  
Ford Concern #C12365505 (Lear ECN:193536).

Is each Customer Tool Properly tagged and numbered?  Yes  No  n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No \_\_\_\_\_

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition:  Approved  Rejected  Other

Customer Signature Pam Mushing Date: 12/15/11

Print Name PAM MUSHUNG Customer Tracking Number (Optional) 193536