



Lear Co. Description:
1R C&S LEATHER, FRONT, H/R ASY PREMIUM

WMM Description:
S-197 HR Front 4-Way ASM Soho Vinyl Orange Fire / Thread
Cash.

Lear Co #L0311774AA02ARC
WMM # CR3A-96611E24-A
FORD #CR33-63611A08-EAW

Part Name _____ Cust. Part Number _____

Shown on Drawing No. CR3A-96611E24-A Orig Part Number _____

Lear Co #L0311774AA02ARC
WMM # CR3A-96611E24-A
FORD #CR33-63611A08-EAW

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011
Additional Engineering Changes N/A Dated N/A
Safety and/or Government Regulation Yes No Purchase Order No. _____ Weight (kg) 1.0210
Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.
Organization Name & Supplier/Vendor Code _____
Paso de Servidumbre #195, San Jose de los Cerritos
Street Address _____
Saltillo, Coahuila 25019 México
City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division _____
Buyer / Buyer Code _____
S-197 (MUSTANG) / MY:2013
Application _____

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? Yes No n/a
Submitted by IMDS or other Customer format: 1172411188 / 1

Are polymeric parts identified with appropriate ISO marking codes? Yes No n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or Additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria statistical process package
These results meet all drawing record requirements: Yes No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN: 197495)

Is each Customer Tool Properly tagged and numbered? Yes No n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)
PPAP Warrant Disposition: Approved Rejected Other _____

Customer Signature Pam Mushing Date: 12/15/11

Print Name GFG-1001 Customer Tracking Number (Optional) 197495



Lear Co. Description: 1R C&S LEATHER, FRONT, H/R ASY PREMIUM

WMM Description: S-197 HR Front 4-Way ASM Soho Vinyl Black / Thread Cash.

Lear Co #L0311774AA02ZYT
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-EAW

Part Name _____ Cust. Part Number _____

CR3A-96611E24-A

Lear Co #L0311774AA02ZYT
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-EAW

Shown on Drawing No. _____ Orig Part Number _____

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210

Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.

LEAR Co. IMA Bronwstown

Organization Name & Supplier/Vendor Code

Customer Name / Division

Paso de Servidumbre #195, San Jose de los Cerritos

Street Address

Buyer / Buyer Code

Saltillo, Coahuila 25019 Mexico

S-197 (MUSTANG) / MY:2013

City Region Postal Code Country

Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [] No [] n/a

Submitted by IMDS or other Customer format: 172412205 / 0.01

Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission [X]
Engineering Change(s) []
Tooling: Transfer, Replacement, Refurbishment, or Additional []
Correction of Discrepancy []
Tooling inactive > than 1 year []
Change to Optional Construction or Material []
Supplier or Material Source Change []
Change in Part Processing []
Parts Produced at Additional Location []
Other-please specify below []

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer []
Level 2 - Warrant with product samples and limited supporting data submitted to customer. []
Level 3 - Warrant with product samples and complete supporting data submitted to customer []
Level 4 - Warrant and other requirements as defined by customer. [X]
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. []

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package

These results meet all drawing record requirements: [X] Yes [] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN:197495 / 198168).

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a

Organization Authorized Signature: _____ Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [] Rejected [] Other _____

Customer Signature Pam Muehng Date: 12/15/11

Print Name March GFG-1004 PAM MUEHNG Customer Tracking Number (Optional) 197495/198168



Lear Co. Description:
1R C&S LEATHER, FRONT, H/R ASY PREMIUM
WMM Description:
S-197 HR Front 4-Way ASM Soho Vinyl Black / Thread Blue Grabber.

Lear Co #L0311774AA02ZYU
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-EAW

Part Name _____ Cust. Part Number _____

CR3A-96611E24-A

Lear Co #L0311774AA02ZYU
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-EAW

Shown on Drawing No. _____ Orig Part Number _____

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210

Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.
Organization Name & Supplier/Vendor Code
Paso de Servidumbre #195, San Jose de los Cerritos
Street Address
Saltillo, Coahuila 25019 Mexico
City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division
Buyer / Buyer Code
S-197 (MUSTANG) / MY:2013
Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [] No [] n/a

Submitted by IMDS or other Customer format: 172412534 / 1

Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission [X]
Engineering Change(s) []
Tooling: Transfer, Replacement, Refurbishment, or Additional []
Correction of Discrepancy []
Tooling Inactive > than 1 year []
Change to Optional Construction or Material []
Supplier or Material Source Change []
Change in Part Processing []
Parts Produced at Additional Location []
Other-please specify below []

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer []
Level 2 - Warrant with product samples and limited supporting data submitted to customer. []
Level 3 - Warrant with product samples and complete supporting data submitted to customer []
Level 4 - Warrant and other requirements as defined by customer. [X]
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. []

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package

These results meet all drawing record requirements: [X] Yes [] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN:197495)

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)
PPAP Warrant Disposition: [X] Approved [] Rejected [] Other

Customer Signature Pam Mushing Date: 12/15/11

Print Name March CFC-4001 PAM MUSHUNG Customer Tracking Number (Optional) 197495



Lear Co. Description:
1R C&S CLOTH, FRONT, H/R ASY BASE/IUP
WMM Description:
S-197 HR Front 4-Way ASM Speck Cloth Stone.

Lear Co #L0311775AA021TC
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-AAW

Part Name _____ Cust. Part Number _____

CR3A-96611E24-A

Lear Co #L0311775AA021TC
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-AAW

Shown on Drawing No. _____ Orig Part Number _____

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes No Purchase Order No. _____ Weight (kg) 1.0210

Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.

LEAR Co. IMA Bronwstown

Organization Name & Supplier/Vendor Code

Customer Name / Division

Paso de Servidumbre #195, San Jose de los Cerritos

Street Address

Buyer / Buyer Code

Saltillo, Coahuila 25019 Mexico

S-197 (MUSTANG) / MY:2013

City Region Postal Code Country

Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? Yes No n/a

Submitted by IMDS or other Customer format: 172413342 / 1

Are polymeric parts identified with appropriate ISO marking codes? Yes No n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or Additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria statistical process package

These results meet all drawing record requirements: Yes No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2012.5
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN: 197495).

Is each Customer Tool Properly tagged and numbered? Yes No n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)
PPAP Warrant Disposition: Approved Rejected Other

Customer Signature Pam Mushing Date: 12/15/11

Print Name March CFC-1001 PAM MUSHUNG Customer Tracking Number (Optional) 197495



Lear Co. Description:
1R C&S CLOTH, FRONT, H/R ASY BASE/IUP
WMM Description:
S-197 HR Front 4-Way ASM Speck Cloth Black.

Lear Co #L0311775AA025B8
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-AAW

Part Name _____ Cust. Part Number _____

CR3A-96611E24-A

Lear Co #L0311775AA025B8
WMM # CR3A-96611E24-A
FORD # CR33-63611A08-AAW

Shown on Drawing No. _____ Orig Part Number _____

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210

Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.

LEAR Co. IMA Bronwstown

Organization Name & Supplier/Vendor Code

Customer Name / Division

Paso de Servidumbre #195, San Jose de los Cerritos

Street Address

Buyer / Buyer Code

Saltillo, Coahuila 25019 Mexico

S-197 (MUSTANG) / MY:2013

City Region Postal Code Country

Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [] No [] n/a

Submitted by IMDS or other Customer format: 172415591 / 1

Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission [X]
Engineering Change(s) []
Tooling: Transfer, Replacement, Refurbishment, or Additional []
Correction of Discrepancy []
Tooling Inactive > than 1 year []
Change to Optional Construction or Material []
Supplier or Material Source Change []
Change in Part Processing []
Parts Produced at Additional Location []
Other-please specify below []

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer []
Level 2 - Warrant with product samples and limited supporting data submitted to customer. []
Level 3 - Warrant with product samples and complete supporting data submitted to customer []
Level 4 - Warrant and other requirements as defined by customer. [X]
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. []

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package

These results meet all drawing record requirements: [X] Yes [] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN:197495).

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [] Rejected [] Other

Customer Signature Pam Mushing Date: 12/15/11

Print Name GFG-1001 PAM MUSHUNG Customer Tracking Number (Optional) 197495



Lear Co. Description:
1R C&S LEATHER, FRONT, H/R ASY PREMIUM
WMM Description:
S-197 HR Front 4-Way ASM Soho Vinyl Black / Thread Black
Shelby

Lear Co #L0319818AA025B8
WMM # CR3A-96611E24-A
FORD # CR3V-63611A08-AAW

Part Name _____ Cust. Part Number _____

CR3A-96611E24-A

Lear Co #L0319818025B8
WMM # CR3A-96611E24-A
FORD # CR3V-63611A08-AAW

Shown on Drawing No. _____ Orig Part Number _____

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210

Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.

LEAR Co. IMA Bronwstown

Organization Name & Supplier/Vendor Code

Customer Name / Division

Paso de Servidumbre #195, San Jose de los Cerritos

Buyer / Buyer Code

Street Address

S-197 (MUSTANG) / MY:2013

Saltillo, Coahuila 25019 Mexico

Application

City Region Postal Code Country

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [] No [] n/a

Submitted by IMDS or other Customer format: 172423983 / 1

Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission [X]
Engineering Change(s) []
Tooling: Transfer, Replacement, Refurbishment, or Additional []
Correction of Discrepancy []
Tooling Inactive > than 1 year []
Change to Optional Construction or Material []
Supplier or Material Source Change []
Change in Part Processing []
Parts Produced at Additional Location []
Other-please specify below []

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer []
Level 2 - Warrant with product samples and limited supporting data submitted to customer. []
Level 3 - Warrant with product samples and complete supporting data submitted to customer []
Level 4 - Warrant and other requirements as defined by customer. [X]
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. []

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package

These results meet all drawing record requirements: [X] Yes [] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12482937 (Lear ECN: 197495)

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [] Rejected [] Other

Customer Signature Pam Mushung Date: 12/15/11

Print Name March CFG-1001 PAM MUSHUNG Customer Tracking Number (Optional) 197495



Lear Co. Description:
HR 1ST ROW MILLED PEBBLE VINYL-UMBER W/CASH
THREAD
WMM Description:
S-197 HR Front 4-Way ASM VI MILLED PEBBLE UMBER
W/CASHMERE TREAD

Lear Co #L0324467AA01AJ4
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Part Name _____ Cust. Part Number _____

Shown on Drawing No. _____ Orig Part Number _____
CR3A-96611E24-A

Lear Co #L0324467AA01AJ4
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011
Additional Engineering Changes N/A Dated N/A
Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210
Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.
Organization Name & Supplier/Vendor Code
Paso de Servidumbre #195, San Jose de los Cerritos
Street Address
Satillo, Coahuila 25019 Mexico
City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division
Buyer / Buyer Code
S-197 (MUSTANG) / MY:2013
Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [] No [] n/a
Submitted by IMDS or other Customer format: 172421386 / 1
Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- [X] Initial Submission
[] Engineering Change(s)
[] Tooling: Transfer, Replacement, Refurbishment, or Additional
[] Correction of Discrepancy
[] Tooling Inactive > than 1 year
[] Change to Optional Construction or Material
[] Supplier or Material Source Change
[] Change in Part Processing
[] Parts Produced at Additional Location
[] Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- [] Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
[] Level 2 - Warrant with product samples and limited supporting data submitted to customer.
[] Level 3 - Warrant with product samples and complete supporting data submitted to customer
[X] Level 4 - Warrant and other requirements as defined by customer.
[] Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package
These results meet all drawing record requirements: [X] Yes [] No (if 'NO' Explanation Required)
Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all
Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production
rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted
any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN: 197495 / 197750)

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a
Organization Authorized Signature: _____ Date Nov.22th.2011
Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____
Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [] Rejected [] Other
Customer Signature Pam Mushung Date: 12/15/11
Print Name March FFG-1001 PAM MUSHUNG Customer Tracking Number (Optional) 197495/197750
2006



Lear Co. Description:
HR 1ST ROW MILLED PEBBLE VINYL-STONE WCASH
THREAD
WMM Description:
S-197 HR Front 4-Way ASM VI MILLED PEBBLE STONE
WCASHMERE TREAD

Lear Co #L0324467AA011TB
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Part Name _____ Cust. Part Number _____

Shown on Drawing No. _____ Orig Part Number _____

Lear Co #L0324467AA011TB
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011
Additional Engineering Changes N/A Dated N/A
Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210
Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.
Organization Name & Supplier/Vendor Code
Paso de Servidumbre #195, San Jose de los Cerritos
Street Address
Saltillo, Coahuila 25019 Mexico
City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division
Buyer / Buyer Code
S-197 (MUSTANG) / MY:2013
Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [] No [] n/a
Submitted by IMDS or other Customer format: 172422000 / 0.01

Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- [X] Initial Submission
[] Engineering Change(s)
[] Tooling: Transfer, Replacement, Refurbishment, or Additional
[] Correction of Discrepancy
[] Tooling Inactive > than 1 year

- [] Change to Optional Construction or Material
[] Supplier or Material Source Change
[] Change in Part Processing
[] Parts Produced at Additional Location
[] Other-please specify below

REQUESTED SUBMISSION LEVEL(Check one)

- [] Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer
[] Level 2 - Warrant with product samples and limited supporting data submitted to customer.
[] Level 3 - Warrant with product samples and complete supporting data submitted to customer
[X] Level 4 - Warrant and other requirements as defined by customer.
[] Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package
These results meet all drawing record requirements: [X] Yes [] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all
Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production
rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted
any deviations from this declaration below.

EXPLANATION/COMMENTS: - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN: 197495 / 197750)

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a

Organization Authorized Signature: _____ Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [] Rejected [] Other _____

Customer Signature Pam Mushung Date: 12/15/11

Print Name March CFG-1001 PAM MUSHUNG Customer Tracking Number (Optional) 197495/197750



Lear Co. Description:
HR 1ST ROW MILLED PEBBLE VINYL-BLACK W/BLACK
THREAD
WMM Description:
S-197 HR Front 4-Way ASM VI MILLED PEBBLE BLACK
W/BLACK TREAD

Lear Co #L0324467AA01JAX
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Part Name _____ Cust. Part Number _____

CR3A-96611E24-A

Lear Co #L0324467AA01JAX
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Shown on Drawing No. _____ Orig Part Number _____

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210

Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION

CUSTOMER SUBMITTAL INFORMATION

Windsor Machine de Mexico S de RL de CV.
Organization Name & Supplier/Vendor Code
Paso de Servidumbre #195, San Jose de los Corritos
Street Address
Saltillo, Coahuila 25019 Mexico
City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division
Buyer / Buyer Code
S-197 (MUSTANG) / MY:2013
Application

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? [X] Yes [] No [] n/a

Submitted by IMDS or other Customer format 172423056

Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission [X]
Engineering Change(s) []
Tooling: Transfer, Replacement, Refurbishment, or Additional []
Correction of Discrepancy []
Tooling Inactive > than 1 year []
Change to Optional Construction or Material []
Supplier or Material Source Change []
Change in Part Processing []
Parts Produced at Additional Location []
Other-please specify below []

REQUESTED SUBMISSION LEVEL(Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer []
Level 2 - Warrant with product samples and limited supporting data submitted to customer. []
Level 3 - Warrant with product samples and complete supporting data submitted to customer []
Level 4 - Warrant and other requirements as defined by customer. [X]
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location []

SUBMISSION RESULTS

The results for [X] dimensional measurements [X] material & functional tests [X] appearance criteria [X] statistical process package

These results meet all drawing record requirements: [X] Yes [] No (if "NO" Explanation Required)

Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

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EXPLANATION/COMMENTS - MY-2013
- Retainer change from Arrow to "J"
Ford Concern #C12365505 (Lear ECN: 197495 / 197750)

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a

Organization Authorized Signature: _____ Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [] Rejected [] Other _____

Customer Signature Pam Moshung Date: 12/15/11

Print Name March GFG-1001 PAM MOSHUNG Customer Tracking Number (Optional) 197495/197750



Lear Co. Description:
HR 1ST ROW MILLED PEBBLE VINYL-BLACK W/CASH
THREAD
WMM Description:
S-197 HR Front 4-Way ASM VI MILLED PEBBLE BLACK
W/CASHMERE TREAD

Lear Co #L0324467AA015B8
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Part Name _____ Cust. Part Number _____

CR3A-96611E24-A

Lear Co #L0324467AA015B8
WMM # CR3A-96611E24-A
FORD # DR33-63611A08-BAW

Shown on Drawing No. _____ Orig Part Number _____

Engineering Change Level Rel. (1.2) Dated 13-APR.-2011

Additional Engineering Changes N/A Dated N/A

Safety and/or Government Regulation Yes [X] No [] Purchase Order No. _____ Weight (kg) 1.0210

Checking Aid No. _____ Checking Aid Engineering Change Level _____ Dated _____

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City Region Postal Code Country

LEAR Co. IMA Bronwstown
Customer Name / Division
Buyer / Buyer Code
S-197 (MUSTANG) / MY:2013
Application

MATERIALS REPORTING

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Submitted by iMDS or other Customer format: 1724211386

Are polymeric parts identified with appropriate ISO marking codes? [] Yes [] No [X] n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission [X]
Engineering Change(s) []
Tooling: Transfer, Replacement, Refurbishment, or Additional []
Correction of Discrepancy []
Tooling Inactive > than 1 year []
Change to Optional Construction or Material []
Supplier or Material Source Change []
Change in Part Processing []
Parts Produced at Additional Location []
Other-please specify below []

REQUESTED SUBMISSION LEVEL(Check one)

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Mold / Cavity / Production Process Complete Mechanism assembly (Mechanism/Foam/Trim Cover)

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Ford Concern #C12365505 (Lear ECN: 197495 / 197750)

Is each Customer Tool Properly tagged and numbered? [X] Yes [] No [] n/a

Organization Authorized Signature: [Signature] Date Nov.22th.2011

Print Name Arturo Sanchez Phone No +52 (844) 413-7935 / 7975 FAX No _____

Title Quality Manager E-mail asanchez@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: [X] Approved [] Rejected [] Other _____

Customer Signature Pam Mustung Date: 12/15/11

Print Name March GFG-1001 PAM MUSTUNG Customer Tracking Number (Optional) 197495/197750