## DAIMLERCHRYSLER / FORD / GENERAL MOTORS

**Part Submission Warrant** 

Part Name BRACE - TRANSAXLE	Part Number12581304
Safety and/or	
Government Regulation $oxed{oxed}$ Yes $oxed{ox{X}}$ No Engineering Drawin	
Additional Engineering Changes	N/A Dated N/A
Shown on Drawing No. 12581304 Purchase Ord	er No. K7W00094 Weight (kg) 0.1520
Checking Aid No. 1947 Engineering Chang	ge Level 001 Dated 7 Dec-02
SUPPLIER MANUFACTURING INFORMATION	SUBMISSION INFORMATION
Windsor Machine & Stamping Ltd. 607396215	X Dimensional X Materials/Functional Appearance
Supplier Name & Supplier code	Customer Name/Division General Motors
26655 Northline Road	
Street Address	Buyer/Buyer Code Carrol Smith X13
Taylor, Michigan 48180	Application 2006 3800 V6
City/Prov/Postal Code	
Note: Does this part contain any restricted or reportable substance	ces. Yes X No
Are plastic pieces identified with appropriate ISO marking of	odes Yes No
DEACON FOR SURMISSION	
REASON FOR SUBMISSION  Initial Submission	Change to Optional Construction or Material
Engineering Change(s)	Sub-Supplier or Material Source Change
Tooling: Transfer, Replacement, Refurbishment, or additiona	<u>-</u>
Correction of Discrepancy	Parts Produced at Additional Location
Tooling Inactive > than 1 year	X Other – please specify
REQUESTED SUBMISSION LEVEL (Check one)	
X Level 1 – Warrant only (and for designated appearance items	
Level 2 – Warrant with product samples and limited supportir	
Level 3 – Warrant with product samples and complete suppo	•
Level 4 – Warrant and other requirements as defined by cust	
Level 5 – Warrant with product samples and complete suppo	rting data reviewed at supplier's manufacturing location.
SUBMISSION RESULTS	
The results for $oxed{X}$ dimensional measurements $oxed{X}$ material & function	ional tests appearance criteria statistical process package
These results meet all drawing and specification requirements:	X Yes No (If "NO" - Explanation Required)
Mold / Cavity / Production Process	
DECLARATION	
I hereby affirm that the samples represented by this warrant are re Production Part Approval Process Manual 3 <sup>rd</sup> Edition Requirement production rate of/8 hours. I have noted any deviation	ts. I further warrant these samples were produced at the
EXPLANATION/COMMENTS: * SIMILAR TO CURRENT	PRODUCTION PART #: 12567166 *
Print Name Phil Fairley Title Quality Direc	tor Phone #. 313-961-8844 Fax #. 519-737-7102
Supplier Authorized Signature	Date October 14, 2003
Part Warrant Disposition Approved Rejected	MER USE ONLYApproved
Other	Waived
Customer Name Customer Si	

## **PPAP Sample Matrix**

Step 1. Identify the Part(s) and Supplier

Enter the Part Number and Suffix 12581304 2 Click List Dute Codes

Then choose Duns Code 607396215 2 2 Click Continue to fill Sample Matrix

## Step 2. Select the Desired Sample

Create Next Sample Create GME Sample												
Activity	Sample Create Date	Suffix	Master	Layout	Receive Date	ECI	ECL Date	EWO	Multiple	Shipping	Sample Status	Sample Status
Code	Sample Create Date		indicator	Area	Macorea Date	LOL	LOE Date	Litto	Tools	Status	Campic Ciaisa	Date
8284445	31-JUL-2003 01:15:04		6	0XPT	11-NOV-2003	001	07-DEC-2002	AMFTN	N	APPROVED	APPROVED	11-NOV-2003
7381697	03-JAN-2003 02:24:32	АΑ	٢						N	PROMISED	PROMISED	03-JAN-2003

Click Return to return to the top of this page

PPAP Administrator Master Sample Override: Move Radio Button to Proper Sample and Select Override Master

addie vanen

## **PPAP Status Inquiry**

Activity Code: 8284445

Part Grouping Indicator: Y

Part Number: 12581304

Part Number Suffix:

Part Name:

**BRACE-TRANSAXLE** 

**Duns Number:** 607396215

Supplier Name:

WINDSOR MACHINE &

STAMPING LTD

View Part Group for this Submission

Status Upda	e Approve Pe	nding					
	Status	Status Date		P.O.	Submission Level:	1	
Shipping:	APPROVED	11-NOV-2003		Υ	Layout Area:	0XPT	?
Sample:	APPROVED	11-NOV-2003			Samples Reqd:	0	
<u> </u>			Inspector				
Dimensional:	APPROVED	11-NOV-2003	XPTS71		Interim Expiration Date:		
Appearance:	NOT REQUESTED	11-NOV-2003		2	Sample ECL:	001	
Statistical:	NOT REQUESTED	11-NOV-2003		2	Sample Dwg Date:	07-DEC-2002	
Color Durability:	NOT REQUESTED	11-NOV-2003		2	Sample EWO:	AMFTN	
Durability:	NOT REQUESTED	11-NOV-2003		2	Latest ECL:	001	
Function:	NOT REQUESTED	11-NOV-2003			Latest Dwg Date:	20021207	
Material:	NOT REQUESTED	11-NOV-2003		2	Latest EWO:	AMFTN	
Match Check:	NOT REQUESTED	11-NOV-2003		7	Additional Info Code:		
Trial Run:	NOT REQUESTED	11-NOV-2003		2	Sample Create Date:	31-JUL-2003	
					Receive Date:	11-NOV-2003	
Sub	mission Reason:	Initial Su	bmission	····	Phase:	Production	

IMDS/GMW3059 Accepted: IMDS/GMW3059 Comments:

Submission Report

Enter Tool ID: