Part Submission Warrant DAIMLERCHRYSLER / FORD / GENERAL MOTORS Part Name Part Number 15295539 / 40 / 41 / 44 / 45 / 46 / 47/ HANGER ASSEMBLY / 48 / 49 Safety and/or Government Regulation Yes X No Engineering Drawing Change Level ______ Dated __15 / 16 / 29 Jun-05 Additional Engineering Changes EWO #: BTGRS___ Dated Shown on Drawing No. Purchase Order No. Weight (kg) ___N/A Engineering Change Level Checking Aid No. Dated SUPPLIER MANUFACTURING INFORMATION SUBMISSION INFORMATION Windsor Machine & Stamping Ltd. 607396215 Dimensional Materials/Functional Appearance Supplier Name & Supplier code Customer Name/Division General Motors 26655 Northline Road Buyer/Buyer Code Christie Lucas 427 Street Address 48180 Application Taylor, Michigan City/Prov/Postal Code Note: Does this part contain any restricted or reportable substances. Are plastic pieces identified with appropriate ISO marking codes Yes N/A No REASON FOR SUBMISSION Initial Submission Change to Optional Construction or Material Engineering Change(s) Sub-Supplier or Material Source Change Tooling: Transfer, Replacement, Refurbishment, or additional Change in Part Processing Correction of Discrepancy Parts Produced at Additional Location Tooling Inactive > than 1 year Other - please specify REQUESTED SUBMISSION LEVEL (Check one) Level 1 - Warrant only (and for designated appearance items, and Appearance Approval report) submitted to customer. Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer. Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location. SUBMISSION RESULTS dimensional measurements material & functional tests appearance criteria statistical process package The results for These results meet all drawing and specification requirements: No (If "NO" - Explanation Required) Mold / Cavity / Production Process Assy **DECLARATION** I hereby affirm that the samples represented by this warrant are representative of our parts, have been made to the applicable Production Part Approval Process Manual 3rd Edition Requirements. I further warrant these samples were produced at the / 8 hours. I have noted any deviations from this declaration below: EXPLANATION/COMMENTS: * Steel Insert: Chrome Free Zinc Plating callout

Phil Fairley	<i>,</i>	Quality Director	Pnone #.	<u>313-961-8844</u>	Fax #.	519-737-710
Supplier Authorized Signature	pl	el fauler	Will	Date	Aı	igust 16, 2005
· · · · · · · · · · · · · · · · · · ·		FOR CUSTOMER	USE ONLY			

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Part Warrant Disposition Approved Rejected Part Functional Approval Approved
Other Waived
Customer Name Customer Signature Date



Global Quality Tracking System

Monday, August 29, 2005

PPAP Report

Activity Code: 2987354

Part Detail

Part Number	Part Name	Drawing Number	Make From	Color
15295539	HANGER ASM-EXH TAIL INTER PIPE RR	15295539		

Supplier Detail

Supplier Name :	WINDSOR MACHINE & STAMPING LTD	Print Date :	29 Aug 2005
City:	TAYLOR	Buyer :	427 45
State/Province :	MI		
Mfg.Duns :	607396215		

Submission Detail

	Status	Status Date	Expiration Date		
Shipping :	Approved	03-Aug-2005			
Sample :	Approved	03-Aug-2005			
	Drivers		Location		
Dimension/Statistic :	A:DIM Approved A:Fully Approved		01TH		
Appearance/Color :	A:APP Approved A:COL Approved A:Fully Approved		01TH		
Function/Durability :	A:Not Requested		01TH		
Material :	A:Fully Approved		01TH		
Matching (GME Only) :	A:Not Requested		01TH		
Trial Run (GME Only) :	A:Not Requested		A:Not Requested		01TH
IMDS (GME/GMPT Only) :	A:Not Requested	j	01TH		

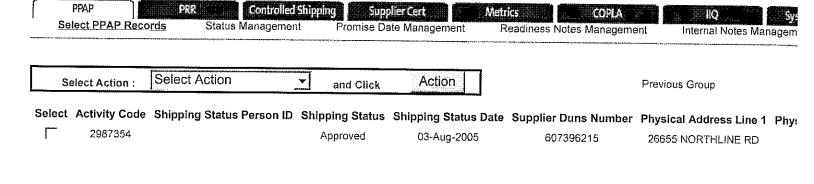
Layout Area :	01TH	
Submission Level :	1	
Additional Info Code :		
Samples Reqd :	0	
Receive Date :	29-Jul-2005	
Sample ECL :	001	
Sample Dwg Date:	29-Jun-2005	
Sample EWO:	BTGRS	
Latest ECL :	001	
Latest Dwg Date :	20050629	
Latest EWO :	BTGRS	
Sample Create Date :	22-Feb-2005	

Submission Reason : Chg to Opt Cnst/Mtl

Comment Detail		
Andrew.M.Miller@acs-inc.c GM3660: Date:	Supplier Signature, Title, Email, Phone#(PSW): Phil Farley, 313-961-8844 GM SQE Contact Name, Pho.com, 801-233-4852_ Product functionality, performance, and validation are complete per the signed Appearance Approval (where applicable) was granted per AAR: GM Approver, REMINDER: Please verify MASS information (GM Requirement). SQE Notes: Steel insert: er Signature, Title, Email, Phone#(PSW): Product functionality, performance, and validation are complete per the signed Appearance Approval (where applicable) was granted per AAR: GM App. REMINDER: Please verify MASS information (GM Requirement). SQE Notes:	I GM3660; name, date fron Chromefree zinc plating GM SQE Contact I GM3660; name, date



Global Quality Tracking System



Last updated on 29-Aug-05



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