## DAIMLER Chrysler





## **Part Submission Warrant**

Dailed   M/A   Dail	Part Name Post- Rig	nt Rod	Cust, Part No	mber	22151	40 PIA02		
Engineering Change Lavel "1" Dated S24/2011 Additional Engineering Changes	Shown on Drawing No.	42 Q 45		Orig Part Number		48 48 48 48 48 48 48 48 48 48 48 48 48 4		
Additional Engineering Changes    N/A	Engineering Change Level			ilioer .	20101		5/24/2011	
Safety and/or Government Regulation   Yes   No   Purchase Order No.   Weight (kg)   0.1984 kg Checking Aid No.   13087 Checking Aid Engineering Change Level   1.4   Dated   2/8/2005 CREANIZATION MANUFACTURING INFORMATION   CUSTOMER SUBMITTAL INFORMATION   Windoor Mechine & Stamping (U.S) Ltd   Windoor De Maxico   Customer Name is Division   Author Stamping (U.S) Ltd   Windoor De Maxico   Customer Name is Division   Author Stamping (U.S) Ltd   Windoor De Maxico   Customer Name is Division   Author Stamping (U.S) Ltd   Windoor De Maxico   Customer Name is Division   Author Stamping (U.S) Ltd   Windoor De Maxico   Customer Name is Division   Author Stamping (U.S) Ltd   Windoor De Maxico   Customer Name is Division   Author Stamping (U.S) Ltd   U.S.   Vision   Windoor De Maxico   U.S.   U.	Additional Engineering Changes	N/A	5000			#5000 (F	20000	5 E S
Chrecking Ald No	Safety and/or Government Regu	ulation ☐ Yes 🗵 No	Purchase	Order No.			Programme and the state of the	0.1984 kg
CUSTOMER SUBMITTAL INFORMATION Windsor Machine & Stampling (U.S) Ltd Urganization Name & Supplier/Verdor Code 8656 Northine Road Sircet Address Sircet Addre	Checking Ald No. 1308	7 Checking Aid Engineer	ing Change Lev	el		1.4		:00
Customer Name & Supplier/Verndor Code	ORGANIZATION MANUFACTL	IRING INFORMATION	rin dia dia mandra dia dia mandra	CUSTOM	ER SUE	MITTAL IN	FORMATION	7.4.201.0
Customer Name & Supplier/Verndor Code	Windsor Machine & Stamping	(U.S) ] (d		Windoor F	la Wayle			
Stock Address   Support Buyer Code   Support Buye								
MATERIALS REPORTING   Bas customer required substance of Concern information been reported?   Yes   No   n/a	26665 Northline Road		<b>—</b> ≥ 3 ± 4					· ·
APERIALS REPORTING  as customer-required Substance of Concern information been reported?  Solumined by MMDS or other Customer format:  IMDS # 164205262  **Polymenic parks identified with appropriate ISO marking codes?  **Polymenic parks identified with appropriate ISO marking codes.  **Polymenic parks identified with appropriate ISO marking codes.  **Polymenic parks identified of codes.  **Polymenic parks identified ISO marking codes.  **Polymenic parks identified					er Code			
Submitted by IMD3 or other Customer format: IMDS #164205262    We polymeric parts Identified with appropriate ISO marking codes?		Postal Code Count	hry					
Submitted by IMD3 or other Customer format: IMDS #164205262    We polymeric parts Identified with appropriate ISO marking codes?	managed in good resident demand of a collec-							
Submined by tMDS or other Customer format: IMDS # 164206262    Polymoric parks identified with appropriate ISD marking codes?		neses information be a second	46	w			ala	
No   No   No   No   No   No   No   No	Lier cosmissi-ledining annersance of Co	ncem mormaton been reponer	a r	IN THE	€ ∐	ио Ш	rva	
REASON FOR SUBMISSION (Check at least one)    Initial Submission	Submitted by IMDS or oth	er Customer format:	IMDS # 1642	06262		85-35		
REASON FOR SUBMISSION (Check at least one)    Initial Submission	Í.		ş					
Initial Submission	Are polymeric parts Identified with appro-	priate ISO marking codee?		☐ Ye	. 🗆	No 💢	n/a	
Initial Submission	REASON FOR SUBMISSION (C	heck at least one)						
Tooling: Ymarfer, Replacement, Reburbshiment, or Additional   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced at Add thenal Location   Change in Part Processing   Parts Produced   Change in Parts Processing   Parts Produced   Change in Parts Processing   Parts Produced   Change in Parts Processing   Parts P		11001101			Change	to Optional Co	onstruction or Material	
Correction of Discrepancy   Parts Produced et Add thoral Location   Cherrybrass specify below	(Tag) (2) (3) (3)				Suppler	or Material Sc	ource Change	
Tooling Inactive > than 1 year			land	H			S(A)*** 141 M	
REQUESTED SUBMISSION LEVEL (Check one)  Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to oustomer  Level 2 · Warrant with product samples and imited supporting data submitted to customer.  Level 3 · Warrant with product samples and complete supporting data submitted to customer  Level 4 · Warrant and other requirements as defined by customer.  Level 5 - Warrant with product samples and complete supporting data review at ciganization's manufacturing location  Intelligible of Image of				H				
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer  Level 2 - Warrant with product samples and imited supporting data submitted to customer.  Level 3 - Warrant with product samples and complete supporting data submitted to customer.  Level 3 - Warrant with product samples and complete supporting data submitted to customer.  Level 3 - Warrant with product samples and complete supporting data submitted to customer.  Level 3 - Warrant with product samples and complete supporting data review at organization's manufacturing location.  Level 5 - Warrant with product samples and complete supporting data review at organization's manufacturing location.  BLIBMISSION RESULTS  The results for [X] dimensional measurements. [X] material & functional tests. [appearance crizeria   statistical process package  These results meet all drawing record requirements: [X] yes   No   (r nor Explanation Requirements)  Mold / Cavity / Production Process  Draw, Stratighten, Cut Broach Chamfer, Coin, Trim, Bend  DECLARATION  affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all reduction part Approval Process Manuel 4th Edition Requirements. I further affirm that these samples were produced at the production ate of 1750 / 8 hours. I also certifity that documented evidence of such compliance is on file and available for review. I have noted my deviations from this declaration below.  REALATIONCOMMENTS:  Beth Muse   Phone No   734-941-7320   FAX No   734-941-6208    FOR CUSTOMER USE ONLY (IF APPLICABLE)  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PAP Warrant Disposition:   Date:   July 10516-1201.)	ш напа	New York		ш	Опчетър	ease apecuy D		
Level 2 · Warrant with product samples and isnited supporting data submitted to customer.  Level 3 · Warrant and other requirements as defined by customer.  Level 4 · Warrant and other requirements as defined by customer.  Level 5 · Warrant with product samples and complete supporting data reviewd at organization's manufacturing location.  BUBMISSION RESULTS  The results for   I dimensional measurements   I material & functional tests    appearance criteria   statistical process package   These results meet all drawring record requirements:    Yes	<del>-</del>				70		50 00 000 000 000 000 000 000 000 000 0	
Level 3 · Warrant with product pamples and complete supporting data submitted to customer  Level 4 · Warrant and other requirements as defined by customer.  Level 5 · Warrant with product samples and complete supporting data review at diganization's manufacturing location  ###################################						submitted to o	ouslomer	
Level 4 - Warrant and other requirements as defined by customer.  Level 5 - Warrant with product samples and complete supporting data reviewd at organization's manufacturing location.  BUBMISSION RESULTS  The results for  dimensional measurements  material & functional tests  popearance craeria  statistical process package  process results meet all drawing record requirements:	_		1.550					
Level 5 - Warrant with product samples and complete supporting data review at organization's manufacturing location  BUBMISSION RESULTS The results for  dimensional measurements	1			omitted to cu	Stomer			
ALIBMISSION RESULTS The results for X dimensional measurements X material & functional tests   spearance criteria   statistical process package   These results meet all drawing record requirements:   X Yes   No (if "NO" Explanation Required)  Anoid / Cavity / Production Process   Draw. Straighten, Cut Broach Chamfer, Coln, Trim, Bend  DECLARATION  Affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all reduction Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production size of 1750 / 8 hours, I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.  XXXV.VINATION/COMMENTS:   26th West   Date   6723/2011    FOR CUSTOMER USE ONLY (IF APPLICABLE)  PAP Warrant Disposition:   Approved   Rejected   Other    Ustomer Signature   Date: July, 0516, 201.)	E75			#694300 <b>5</b> 05-4#17430000	17.4 <b>6</b> 07.306.74.75.77.		ngat-roughts	
The results for X dimensional measurements X insterial & functional tests   appearance criteria   statistical process package   These results meet all drawing record requirements:   X Yes   No   M Nor Explanation Required   These results meet all drawing record requirements:   X Yes   No   M Nor Explanation Required   The samples represented by this warrant are representative of our parts which were made by a process that meets all reduction Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production stee of 1760 / 8 hours. I also cariffy that documented evidence of such compliance is on file and available for review. I have noted not only deviations from this declaration below.  **RPLANATION/COMMENTS:**  **RESCH Customer Tool Property tagged and numbered?   X Yes   No   n/a  **Reganization Authorized Signature;   2 M No   734-941-6208   The samples were produced at the production of 1860   1	Li Level 5 - Warrantwith	product samples and complete	supporting data rev	riewd at olga	nization's	manufacturing	location	
These results meet all drawing record requirements:    X   Yes   No   (if "No" Explanation Required)   Note   No"   No"   No"   No"   Explanation Required)   Note   Note   No"   No"   No"   Explanation Required)   Note   Note   No"	SUBMISSION RESULTS	<u> </u>		<u>2222</u> 77				
Draw, Stratighten, Cut Broach Chamler, Coln, Trim, Bend DECLARATION  affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all reduction Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production ate of 1760 / 8 hours, I also certify that documented evidence of such compliance is on file and available for review. I have noted my deviations from this declaration below.  XPLANATIONCOMMENTS:  Septimization Authorized Signature:  Date: 144-6208  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PAP Warrant Disposition:  Date: 144-7201  Date: 144	The results for X dimensional	measurements (X)material &	functional tests	appearar	nce criteria	s 🔲 slalistic	zal process package	
DECLARATION  affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all roduction Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production size of 1750 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted not deviations from this declaration below.  XPLANATION/COMMENTS:  Seth Customer Tool Property tagged and numbered?  X Yes No n/a  Date 6/23/2011  FAX No 734-941-6208  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PAP Warrant Disposition:  Date: JULY, DSTA-201.	These results meet all drawing re	ecord requirements:		X	Yes	□ No	(if "NO" Explanation	Required)
affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all roduction Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production site of 1750 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.  ***********************************	Mold / Cavity / Production Proce	se <u>Draw. Stral</u>	ghten, Cut Broa	ch Chamf	er, Coin,	<u>, Trim,</u> Bend	1	
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result Customer Tool Properly tagged and numbered?    Septimental Customer Tool Properly tagged and numbered?   X   Yes   No   n/a								n
seech Customer Tool Properly lagged and numbered?    Seech Customer Tool Properly lagged and numbered?   X   Yes		50	ence of such com	pliance is o	n file and	i avallable fo	r review, I have note	d
resch Customer Tool Properly lagged and numbered?    X   Yes	하게 되었다면서 얼마나 아들은 아들은 아니는	below.						
Togenization Authorized Signature:    Bath Muse	EXPONENTION COMMENTS.							
Togenization Authorized Signature:    Bath Muse	<del>/</del>	*	1011/V	Nie	20-20	355 E		
Phone No 734-941-7320 FAX No 734-941-6208    Comparison	Is each Customer Tool Properly lago	jed and numbered?	X Yes	☐ No	, 🗆	n/a		
FOR CUSTOMER USE ONLY ( IF APPLICABLE)  PAP Warrant Disposition: Approved Rejected Other  sustomer Signature Date: July, DS lb. 201.)	Organization Authorized Signature;	Beth Mass			Date	6/23/2	011	
FOR CUSTOMER USE ONLY (IF APPLICABLE)  PAP Warrant Disposition: Approved Rejected Other  ustomer Signature Date: JULIANCE Date: Date	Print Name Beth Muse	Phone No	734-941-7320		FAX N	734-94	1-6208	
PAP Warrant Disposition: Approved Rejected Other  ustomer Signature Date: July, DS [6, 201.]	Tille Quality Manager	E-mail <u>brouse@win</u>	dsormachina.com					
ustomer Signature Date: July, 05/6, 20(.)		FOR CUSTOMER USE ON	NLY ( IF APPLICA	BLE)		111		**
ustomer Signature Date: July, 05/6, 20(.)	PPAP Warrant Disposition:	Approved   Rejected	Other			22		
rint Name HTTURO CILITYI Customer Tracking Number (Optional) NIX	Customer Signature	ACA)-				Date:	July Osla.	<i>(00)</i>
	Print Name A17040	Surla	_Customer Traci	dng Numbe	er (Option	val)	N N	