



PPAP Submission Warrant

PART INFORMATION

Part Name Bracekt- Muffler Inlet Pipe Support Cust. Part Number 4C24-5D217-BA
 Shown on Drawing Number 4C24-5D217-BA Organization Part Number 4C24-5D217-BA
 Engineering Change Level REL Dated 9/12/03
 Additional Engineering Changes N/A Dated N/A
 Safety and/or Government Regulation Yes No Purchase Order No. N/A Weight (kg) 0.3157 KG
 Checking Aid Number 4C24-5D217-BA Checking Aid Engineering Change Level REL Dated 9/12/03

ORGANIZATION MANUFACTURING INFORMATION

Windsor Machine & Stamping LTD / W739J
 Organization Name and Supplier/Vendor Code
 26655 Northline Road
 Street Address
 Taylor, Michigan 48180 US
 City Region Postal code Country

CUSTOMER SUBMITTAL INFORMATION

Ford Motor Company
 Customer Name/Division
 George Barlett / GK85
 Buyer/Buyer Code
 TE4 Econoline
 Application

MATERIALS REPORTING
 Has customer-required Substances of Concern Information been reported?

Submitted by IMDS or other customer format:

If submitted by IMDS, enter Module ID number, version and date transmitted: 52248522

Are polymeric parts identified with appropriate ISO marking codes?

Yes No n/a

REASON FOR SUBMISSION (Check at least one)

- Initial submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts produced at Additional Location
- Other - please specify below

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements, material and functional tests, appearance criteria, statistical process package
 These results meet all design requirements Yes No. (If "No" - Explanation Required).
 Mold / Cavity / Production Process(es) Upset, Coil, Pierce, Pack

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all
 Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these
 samples were produced at the production rate of 1000 / 8 hours using 1 production streams. I also certify that
 documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.

EXPLANATION/COMMENTS

Is each Customer Tool properly tagged and numbered? Yes No n/a

Organization Authorized Signature _____
First Class

Date 18-Apr-08

Print Name Ans Chau

Phone No. 519-737-7155

Fax No. 519-737-7102

Title PPAP Coordinator

Email achau@windsormachine.com

FOR FORD USE ONLY

Interim Status (to be completed by the Organization)

Phased PPAP Approved Rejected Inhibit

Warrant Status:

Customer Signature [Signature] Date 6/24/08

Engineering Authorization

Alert, Temp, PCM, TPD Number

Print Name [Signature] e-mail _____

al Non-PPAP indicates the part does not satisfy one or more PPAP requirements and is considered incomplete until all PPAP requirements are satisfied.

Description: (complete PPAP requirements)

Form GPSS1 November 2006

The original copy of this document shall remain at the supplier's location while the part is active.

Letter paper size forms

Customer Tracking Number (optional)