



# PPAP SUBMISSION WARRANT

### PART INFORMATION

Part Name BRACKET ASY -Muffler Inlet Cust. Part Number 6C24-5A242-CA  
 Shown on Drawing Number 6C24-5A242-CA Organization Part Number 6C24-5A242-CA  
 Engineering Change Level REL Dated 4/20/04  
 Additional Engineering Changes N/A Dated N/A  
 Safety and/or Government Regulation 0 Yes  No  Purchase Order No. N/A Weight (kg) 0.8455 KG  
 Checking Aid Number 2012 Checking Aid Engineering Change Level REL Dated 4/20/04

### ORGANIZATION MANUFACTURING INFORMATION

Windsor Machine & Stamping LTD / W739J  
 Organization Name and Supplier/Vendor Code  
 28655 Northline Road  
 Street Address  
 Taylor, Michigan 48180 US  
 City Region Postal code Country

### CUSTOMER SUBMITTAL INFORMATION

Ford Motor Company  
 Customer Name/Division  
 George Berhelle / GK85  
 Buyer/Buyer Code  
 TE4 Econoline  
 Application

### MATERIALS REPORTING

Has customer-required Substances of Concern Information been reported?  Yes  No  
 Submitted by MDS or other customer format: 52252080  
 If submitted by MDS, enter Module ID number, version and date transmitted: 52252080

### REASON FOR SUBMISSION (Check at least one)

- Initial submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts produced at Additional Location
- Other - please specify below

### REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
- Level 2 - Warrant with product samples and linked supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

### SUBMISSION RESULTS

The results for  dimensional measurements,  material and functional tests  appearance criteria  statistical process package  
 These results meet all design requirements  Yes  No. (If "No", Explanation Required)  
 Mold / Cavity / Production Process(es) Upset, Coil, Pierce, Bend, Weld, Bolt Assembly

### DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these samples were produced at the production rate of 1800 / 8 hours using 1 production streams. I also certify that documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.

### EXPLANATION/COMMENTS

Is each Customer Tool properly tagged and numbered?  Yes  No  n/a  
 Organization Authorized Signature Ana Chau Date 18-Apr-08  
 Print Name Ana Chau Phone No. 519-737-7155 Fax No. 519-737-7102  
 Title PPAP Coordinator Email achau@windsormachine.com

Integrity Status: (to be completed by the Organization)

FOR FORD USE ONLY  
 PPAP  Non-PPAP   
 Phased PPAP  Approved  Rejected  Interim  Accepted  
 Warrant Status:  
 Customer Signature [Signature] Date 6/24/08  
 Print Name Syed Ahmed e-mail \_\_\_\_\_  
 Description: (if complete PPAP requirements) \_\_\_\_\_  
 Approval: \_\_\_\_\_  
 Abert, Temp, PGM, TPD Number \_\_\_\_\_

Ford CPSS1 November 2006 The original copy of this document shall remain at the supplier's location while the part is active. Letter paper size format

Customer Tracking Number (optional) \_\_\_\_\_