



PPAP SUBMISSION WARRANT

PART INFORMATION

Part Name BRACKET ASY Rear Ctr Pil Brace
Shown on Drawing Number 6L54-99200B06-AA
Engineering Change Level 3
Additional Engineering Changes N/A
Safety and/or Government Regulation Yes No
Checking Aid Number 2080
Cust. Part Number 6L54-99200B06-AA
Organization Part Number 6L54-99200B06-AA
Date 10/31/05
Purchase Order No. N/A Weight (kg) 0.2865 KG
Checking Aid Engineering Change Level A Date 4/2/04

ORGANIZATION MANUFACTURING INFORMATION

Windsor Machine & Stamping LTD / W739J
Organization Name and Supplier/Vendor Code
2655 Northline Road
Street Address
Taylor, Michigan 48180 US
City Region Postal code Country
MATERIALS REPORTING
Has customer-required Substances of Concern Information been reported? Yes No
Submitted by IMDS or other customer format:
If submitted by IMDS, enter Module ID number, version and date transmitted:
30605165
Are polymeric parts identified with appropriate ISO marking codes?
REASON FOR SUBMISSION (Check at least one)
Initial submission
Engineering Change(s)
Tooling: Transfer, Replacement, Refurbishment, or additional
Correction of Discrepancy
Tooling Inactive > than 1 year
Change to Optional Construction or Material
Supplier or Material Source Change
Change in Part Processing
Parts produced at Additional Location
Other - please specify below

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
Level 2 - Warrant with product samples and limited supporting data submitted to customer.
Level 3 - Warrant with product samples and complete supporting data submitted to customer.
Level 4 - Warrant and other requirements as defined by customer.
Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements, material and functional tests, appearance criteria, statistical process package
These results meet all design requirements Yes No (If "No" - Explanation Required).
Mold / Cavity / Production Process(es) Cofn, Pierces, Bend, Bolt Assembly

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all
Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these
samples were produced at the production rate of 1600 / 8 hours using 1 production streams. I also certify that
documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.

EXPLANATION/COMMENTS

Is each Customer Tool properly tagged and numbered? Yes No n/a

Organization Authorized Signature
Part Name Ave Class
Phone No. 519-737-7155 Fax No. 519-737-7102 Date 18-Apr-08
Title PPAP Coordinator Email achau@windsormachine.com

FOR FORD USE ONLY

Phased PPAP Warrant Status: Approved Rejected Inform Accepted
Customer Signature Date 6/29/08
Print Name e-mail
2/ Non-PPAP indicates a part does not satisfy one or more PPAP requirements and is considered acceptable until all PPAP requirements are satisfied.