



PPAP Submission Warrant

PART INFORMATION

Part Name: BRACKLE - Muffler Inlet Pipe Support
Shown on Drawing Number: TC34-SA246-CE
Engineering Change Level: H
Additional Engineering Changes: N/A
Safety and/or Government Regulation: Yes
Checking Aid Number:
Checking Aid Engineering Change Level:

Organization Part Number: TC34-SA246-CE
Dated: 4/30/07
Purchase Order No.: N/A
Weight (kg): 1.4390 KG
Dated:

ORGANIZATION MANUFACTURING INFORMATION
Windsor Machine & Stamping LTD / W739J
Organization Name and Supplier/Vendor Code
Street Address: 26655 Northline Road
City: Taylor, Michigan
Region: Michigan
Postal code: 48160
Country: US

MATERIALS REPORTING
Has customer-required Substances of Concern information been reported?
Submitted by MDS or other customer format:
52344251

Are polymer parts identified with appropriate ISO marking codes?
REASON FOR SUBMISSION (Check at least one)
Initial submission
Engineering Change(s)
Tooling: Transfer, Replacement, Refurbishment, or additional
Correction of Discrepancy
Tooling Inactive > than 1 year

REQUESTED SUBMISSION LEVEL (Check one)
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
Level 2 - Warrant with product samples and limited supporting data submitted to customer.
Level 3 - Warrant with product samples and complete supporting data submitted to customer.
Level 4 - Warrant and other requirements as defined by customer.
Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS
The results for dimensional measurements, material and functional tests, appearance criteria, statistical process package
These results meet all design requirements
Mold / Cavity / Production Process(es): Upset, Weld, Bolt Assembly

DECLARATION
I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all
Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these
samples were produced at the production rate of 50 / 8 hours using 1 production streams. I also certify that
documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.

EXPLANATION/COMMENTS
Is each Customer Tool properly tagged and numbered?
Organization Authorized Signature: Ana Chau
Part Name: PPAP Coordinator
Phone No: 519-737-7155
Fax No: 519-737-7102
Date: 18-Apr-08
Email: achau@windsormachine.com

FOR FORD USE ONLY
PPAP / Non-PPAP
Placed PPAP Warrant Status: Approved / Rejected / Interim / Accepted
Customer Signature: [Signature] Date: 6/24/08
Print Name: Speed Arnes
a/ Non-PPAP indicates the part does not satisfy one or more PPAP requirements and is considered acceptable until all PPAP requirements are satisfied.

Final CP93SI November 2006
The original copy of this document shall remain at the supplier's location while the part is active.
Label paper size format

Customer Tracking Number (optional)