

	PPAP Submission Warrant
PART INFORMATION	
Part Name D258 4- WAY HEADRESTRAINT	Cust. Part Number CG2A-96611E24-AB
Shown on Drawing Number CG2A-96611E24-A	Organization Parl Number CG2A-96611E24-A
Engineering Change Lovel 2	Daled 21-Sep-11
Additional Engineering Changes AB00 E 12479379 I	
Bafely and/or Government Regulation O Yes   No Checking Ald Number Checkina A	Perchase Order No. 288502 Weight (kg) 1.0356  Ki Engineering Change Level Dated
RGANIZATION MANUFACTURING INFORMATION Vindsor Machine & Stamping (US) Ltd	CUSTOMER BUBMETTAL INFORMATION
rganization Name and Supplier/Vandor Code	Lear Hammond Customer Name/Dytslen
6655 Northline Road treet Address	Mike Jefferson
sylor MI 48180 U.S.	Buyer/Buyer Code D258 Headrest
ity Region Postal code Country	App@cation
ATERIALS REPORTING  Has customer-required Substances of Concern information been rep	outed?   Yes O No
Submitted by IMOS or other custo	
If submitted by IMDS, enter Module ID number, version and date	
e polymeric parts identified with appropriate ISO marking codes?	O Yes O No ● n/a
ASON FOR SUBMISSION (Check at least one)	Oles One Olly
Initial submission	Change to Optional Construction or Material
Engineering Change(s)	Supplier or Material Source Change
Tooling: Transfer, Replacement, Refurbishment, or additional	Change in Part Processing
Correction of Discrepancy Tooling Inactive > than 1 year	Parts produced at Additional Location  Other - nlease specify below
•	Other - please specify below
<u>QUESTEO SUBMISSION LEVEL</u> (Salect one)  O Level 1 - Warrant only (and for designated appearance Items, an <i>i</i>	Appearance Approval Report) submitted to customer
3 ravel Manaul with broduct amelians and emitted arbitration of the	
<ul> <li>Level 3 - Warrant with product samples and complete supporting of</li> </ul>	data submitted to customer.
Feval 4 - Warrant and officer requirements as defined by customer     Level 5 - Warrant with product samples and complete supporting of	
O Level 5 - Warrant with product samples and complete supporting of	pata reviewed at suppliers manufacturing location.
JBMISSION RESULTS	
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## DAIMLER Chryster



## **Part Submission Warrant**

Part Name D258 4 W	/ay Foam Pad	Cust, Part Number		CG2A-9661178-AA			
Shown on Drawing No.	CG2A-9661178-AA	8-AA Orig Part Number		CG2A-9661178-AA			
Engineering Change Level	Initial Release	<u> </u>		Dated	Dated4-Apr-11		
Additional Engineering Changes		N/A		Dated	Dated N/A		
Safety and/or Government Regu	lation 🗓 Yes 🗌 No	Purchase Or	der No.		_Weight (kg) _	0.1163	
Checking Aid No. 22152	Checking Ald Engineering	g Change Level		Initial Release	_Dated _	23-May-11	
ORGANIZATION MANUFACTU	RING INFORMATION	С	USTOM	ER SUBMITTAL INFO	RMATION		
Windsor Machine & Stamping		Windsor Machine & Stamping (US) Ltd					
Organization Name & Supplier/Vi 7085 Smith Industrial Drive	rganization Name & Supplier/Vendor Code 185 Smith Industrial Drive		Customer Name / Division Mike Giroux				
Street Address		<u> 8</u> t	ıyer / Buye	r Code		*	
McGregar, ON City Region	NOR 1J0 Canada Postal Code Country		258 1st	Row 4 Way Bun			
MATERIALS REPORTING		•					
Has customer-required Substance of Con-	cern information been reported?	[	Yes	s □ No □ n/a	l		
Cubmillad by HIDO as alla	, Outsure to a street	ID# 168605	_ :706				
Submitted by IMDS or other	Customer tornat:	ID# 100000	7700		<del></del>		
Are polymeric parts identified with appropri	iste ISO marking codes?	Γ	Yes				
	-	Ł	res	i∐ No [x] n/a			
REASON FOR SUBMISSION (CI	neck at least one)		<u> </u>	Charge to Outland O			
Engineering Change(s)			Ħ	Change to Optional Constru Supplier or Material Source			
Tooling: Transfer, Replacen	nent, Refurbishment, or Additiona	ıt		Change in Part Processing			
Correction of Discrepancy				Parts Produced at Additiona	I Location		
Tooling Inactive > than 1 ye			LJ	Other-please specify below			
REQUESTED SUBMISSION LEV				,			
	and for designated appearance it				:Ē		
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	product samples and complete su Ther requirements as defined by c		ed to custo	omer			
	noduct samples and complete suf		ed at organ	izalion's menularkuina locali	on.		
SUBMISSION RESULTS		pporting data for lotte	o at argain	PPOI PERMICIPALISE I PLONGS	uir.		
The results for Y dimensional m	easurements	nctional tests	appearanc	e criteria 🛛 🗶 statistical pro	cess package		
These results meet all drawing rec	ord requirements:		¥	Yes No	(if "NO" Explanation R	thesiunes	
Mold / Cavity / Production Process	Foam Bun	r				,,	
DECLADATION		·					
DECLARATION affirm that the samples represented b	w this warrant are represents	live of our pade ud	aich ware	mada bu a menana at at at	tD		
Production Part Approval Process Mar	ny kilo wanzini ale representa nual 4th Edition Requirements	s. I further affirm th	at these s	made by a process that h	the production	J	
rate of / 8 hours. I also ceritif	y that documented evidence o	of such compliance	ls on file	and available for review	I have noted		
any deviations from this declaration be	low.	•			That of Hotou		
EXPLAINATION/COMMENTS:				<del></del>	<u> </u>		
			<del></del>				
s each Customer Tool Properly tagged	d and numbered?	Yes [	No	<u></u> ⊓/a			
Organization Authorized Signature:	Actor		(	Date 8-Dec-11			
Yint Name Simon Cheng	Phone No _5	519-726-4010	1	FAX No <u>519-726-5</u> 366	8		
itle Quality Manager E	E-mail <u>scheng@windso</u>	rmachine.com					
PAP Warrant Disposition;	A ———	Olher			, /	- 1	
Customer Signature , MA	Illero -			Date: //	78/12		
rint Name Mike 165	Korran	Quetomos Translation	Mark		211-	•	
THE THE	1 7000	Customer Tracking	MR WOOL	Optional) <u>600</u>	<u> </u>		