



Part Submission Warrant

Part Name	<u>Brace - Front Fender, Stal</u>	Cust. Part Number	<u>F6HT 16A023/24 BB</u>
Shown on Drawing No.	<u>17-13321</u>	Orig Part Number	<u>F6HT 16A023/24 BB</u>
Engineering Change Level	<u>C</u>	Dated	<u>17-Jul-07</u>
Additional Engineering Changes	<u>N/A</u>	Dated	<u>N/A</u>
Safety and/or Government Regulation	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	Purchase Order No.	<u>4000141953</u> Weight (kg) <u>0.509</u>
Checking Aid No.	<u>F6HT 16A023/24 BB</u>	Checking Aid Engineering Change Level	<u>C</u> Dated <u>2-Aug-07</u>

ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER SUBMITTAL INFORMATION	
<u>Windsor Machine & Stamping (Wayne)</u> 607396215		<u>Freightliner LLC</u>	
Organization Name & Supplier/Vendor Code		Customer Name / Division	
<u>26655 Northline Road</u>		<u>Angle Cetera</u>	
Street Address		Buyer / Buyer Code	
<u>Taylor, Michigan 48180</u>			
City	Region	Postal Code	Country
		Application	

MATERIALS REPORTING

Has customer-required Substance of Concern information been reported? Yes No n/a

Submitted by IMDS or other Customer format _____

Are polymeric parts identified with appropriate ISO marking codes? Yes No n/a

REASON FOR SUBMISSION (Check at least one)

<input type="checkbox"/> Initial Submission	<input type="checkbox"/> Change to Optional Construction or Material
<input checked="" type="checkbox"/> Engineering Change(s)	<input type="checkbox"/> Supplier or Material Source Change
<input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or Additional	<input type="checkbox"/> Change in Part Processing
<input type="checkbox"/> Correction of Discrepancy	<input type="checkbox"/> Parts Produced at Additional Location
<input type="checkbox"/> Tooling inactive > than 1 year	<input type="checkbox"/> Other-please specify below _____

REQUESTED SUBMISSION LEVEL (Check one)

Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer

Level 2 - Warrant with product samples and limited supporting data submitted to customer.

Level 3 - Warrant with product samples and complete supporting data submitted to customer

Level 4 - Warrant and other requirements as defined by customer.

Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria statistical process package

These results meet all drawing record requirements: Yes No (If "NO" Explanation Required)

Mold / Cavity / Production Process bend / coin / pierce / trim

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 1600 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.

EXPLANATION/COMMENTS: modify current tools as per P32299-T5

Is each Customer Tool Properly tagged and numbered? Yes No n/a

Organization Authorized Signature: Ana R Chau Date: Aug 21 07

Print Name Ana Chau Phone No 519-737-7155 ext 242 FAX No 519-737-7102

Title PPAP Co-ordinator E-mail achau@windsormachine.com

FOR CUSTOMER USE ONLY (IF APPLICABLE)

PPAP Warrant Disposition: Approved Rejected Other _____

Customer Signature: Beth Moshakis Date: 8/10/07

Print Name Beth Moshakis Customer Tracking Number (Optional) _____

March 2006 **CFG-1001**
rec 8/21/07

c.c. Beth H, Said, Annette