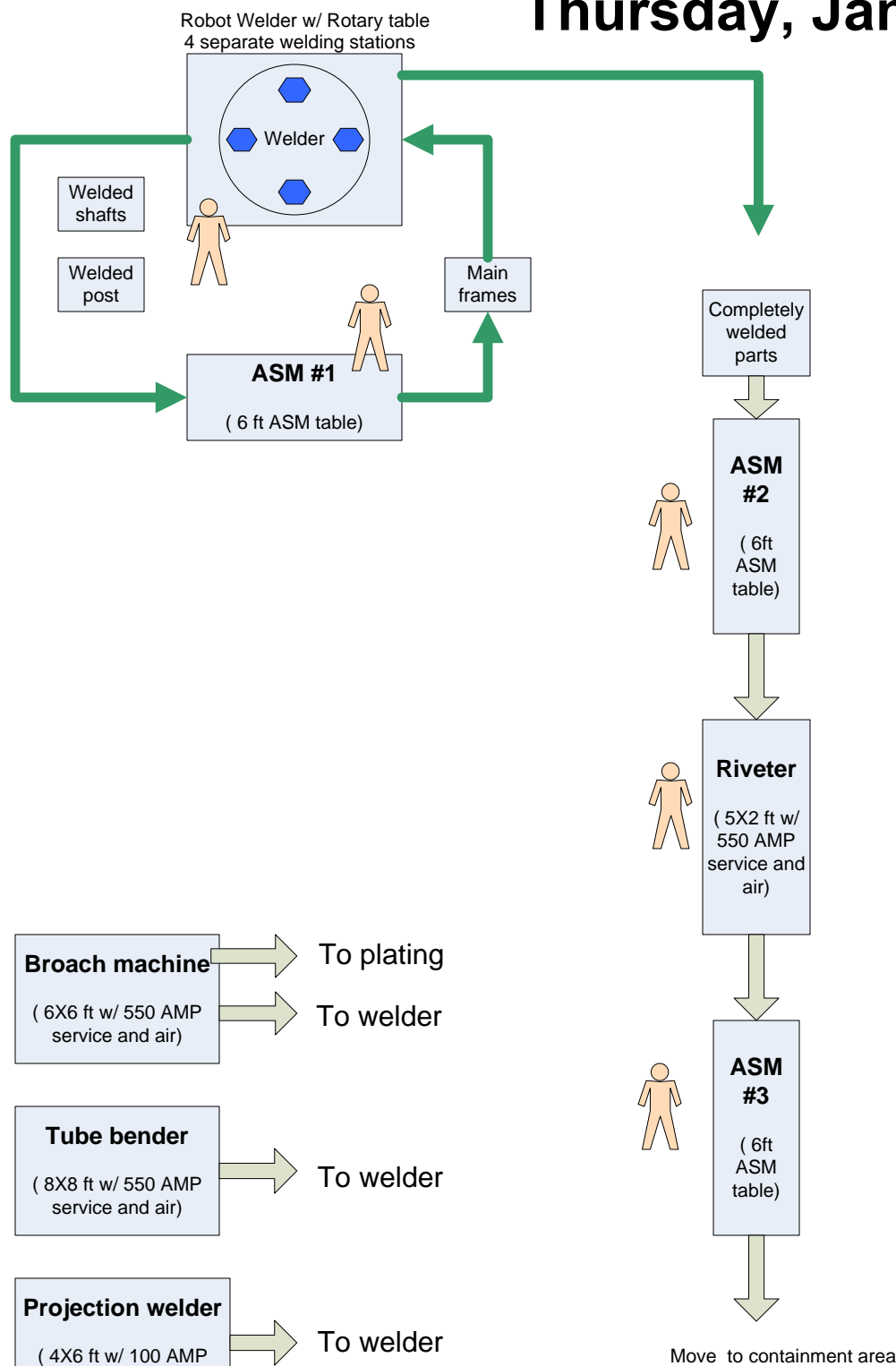


# Sequoia 2<sup>nd</sup> Row Flow

## Thursday, January 11, 2007



- ASM #1**
- Side Stamping
  - Wave washer
    - nut
  - Washer
  - Grease
  - Shaft ASM
  - E Clip
- Back to Welder

- ASM #2**
- Welded H/R
  - Handle
  - Spiral pin
  - Grease
  - Auto dump ASM
    - - Pin
    - - Plastic
    - - Spring
- To Riveter

- ASM #3**
- Cable
  - Grease
  - Front shell
  - Back shell
  - Glue Foam
  - Package