

Quote Master

[View/Print Quote] (PDF format)

Supplier Info: WINDSOR MACHINE & STAMPING

Quote Only: No

ECN/Rfq Number: E013414

Contact: Scott Barko

Program/Model Yr: 5L2S/2006.00

from Rfq Number: "NONE"

U251 SEATING

Program Description: PRODUCT DESIGN CHANGE

Quote Issued: 03/28/06

Quote Due Date: 4/02/06

Start of Production Date:

Description: CHANGE PLATING PROCESS ON 2ND ROW HEADREST RODS TO MECHANICAL PLATING. THIS IS A DRAWING NOTE

CHAN GE ONLY.

PLANTS AFFECTED:

LEAR CORPORATION - H/R CONTRACT MANUFACTURING

This information is confidential and should not be shared with any 3rd party without the expressed consent of the Lear Corporation

Part List

Part Number	Part Description	Reviewed	Tot PC Price Var	Decline	Tooling Required
L0023286A128	ASM FRM - H/R O/B 2R QUAD SEAT	Y	00.0000	<input type="checkbox"/>	<input type="checkbox"/>
L0023287A128	ASM FRM - H/R O/B 2R 40/60 HEA	Y	00.0000	<input type="checkbox"/>	<input type="checkbox"/>
L0042999A128	ASM FRM - H/R RR 2R QUAD SEAT	Y	00.0000	<input type="checkbox"/>	<input type="checkbox"/>
L0043001A128	ASM FRM - H/R RR LH 2R 60/40 H	Y	00.0000	<input type="checkbox"/>	<input type="checkbox"/>

Apply Above Changes

Tool Summary

Tool Summary Data Has Not Been Entered At This Time

Make Copies of Checked Tool Sets

Create New Tool Set

Tool Set Example

Decline Quote

Submit Quote to Lear

All related purchases, if any, will be subject to Lear's Purchase Order Terms & Conditions (a copy of which may be obtained at www.lear.com).

**Note: Supplier's acceptance of this Purchase Order shall authorize Lear to make UCC filings on all Lear owned or bailed tools, assembly fixtures or auxiliary equipment located at Supplier's facility or its supplier's facility that are used to manufacture parts under this Purchase Order.

Quote Master

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Supplier Info: WINDSOR MACHINE & STAMPING

Quote Only: No

ECN/Rfq Number: E E013301

Program/Model Yr: 5L2S/2008.00

Program Description: U251 SEATING

Causal Description: PRODUCT DESIGN CHANGE

Quote Issued: 03/13/06

Quote Due Date: 3/23/06

Start of Production Date:

Description: REMOVE THE BUTTON FROM THE SECOND ROW HEADREST.

PLANTS AFFECTED:

LEAR CORPORATION - H/R CONTRACT MANUFACTURING

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Part List

Part Number	Part Description	Reviewed	Tol PC Price Var	Decline	Tooling Required
L0023286A129	ASM FRM - H/R O/B 2R QUAD SEAT	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0023287A127	ASM FRM - H/R O/B 2R 40/60 HEA	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0042999A129	ASM FRM - H/R RR 2R QUAD SEAT	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0043001AH27	ASM FRM - H/R RR LH 2R 60/40 H	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>

Apply Above Changes

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Permit Number	U251
Car Lines Affected	U251
Date Open	3/2/06
Date Close	

Engineering Permit U251 Platform



Requested By: Rob Gack

Part Number(s): All second row head rest mechanisms

Supplier(s): Windsor Machine

Other Permits Still Authorized: Louisville

Reason for Permit:

- Dimensional Report / Part Capability
- Laboratory Data / Test Results
- Other

For Permit Approval the Following Must be Attached:

- Appearance Approval Report
- Process Capability Results
- Pictures / Sketches
- Control Plan
- Interim PPAP Summary

All these changes are already in the parts.

- Specification Not Met - RFG to Follow
- Specification Not Met - Temporary Authorization
- Lear Plant Required to Rework
- ECN Approved Drawing to Follow
- RFG Approved ECN to Follow
- Other

Describe Process and / or Product Changes: (Attach sketch or print as necessary)

Lead rest rods to be mechanically plated (to electroplated)

Base depth changed to .6 to 1.2

15 degree bend still required

Notes: ECN will close this issue

Closure: Number of Pieces: Start Date: End Date:

Customer Release: No Customer Requirements Customer Notification: Customer: Ford Motor Co Customer #: A11871947, C11871945 Notification Date: Date: Lear Authorized Signature: Date:

Customer Release: No Customer Requirements Customer Notification: Customer: Ford Motor Co Customer #: A11871947, C11871945 Notification Date: Date: Lear Authorized Signature: Date:

Customer Approval: Customer Approval: Date: Lear Authorized Signature: Date:

Program Manager: Rob Gack Date: 3/2/06

Quality Manager: Tim Robinson Date: 3/2/06

Plant Quality: Date: Date:

Supplier Signature: _____ Date: 3-3-06

Supplier Name: TIMOTHY B ROBINSON Phone: 313-852-7430

Supplier Signature: _____ Date: 3-3-06

Supplier Name: TIMOTHY B ROBINSON Phone: 313-852-7430

NOTE: Sign, date, and return form to your Lear contact.

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Supplier Info: WINDSOR MACHINE & STAMPING

Quote Only: No

ECN/Rfq Number: X 0089829

Program/Model Yr: 5L2S/2006.00

Causal Code: D

Quote Issued: 03/10/06

PPAP Date:

Description: REMOVE THE HEADREST STRAP BUTTON.

PLANTS AFFECTED:

LEAR CORPORATION LOUISVILLE SSD LEAR CORPORATION HAZELWOOD INTEGRATED MANUFACTURING AND ASSEMBLY - BRC

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Part List

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L0020750AE02LCE	ASM H/R - 3R C&S CTH CLOTH A	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020750AE021T3	ASM H/R - 3R C&S CTH CLOTH A	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020750AE024T1	ASM H/R - 3R C&S CTH CLOTH A	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020750AE025B8	ASM H/R - 3R C&S CTH CLOTH A	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020751AE02LCE	ASM H/R - 3R C&S VNL TRIM / FO	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020751AE021T3	ASM H/R - 3R C&S VNL TRIM / FO	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020751AE024T1	ASM H/R - 3R C&S VNL TRIM / FO	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020751AE025B8	ASM H/R - 3R C&S VNL TRIM / FO	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>
L0020751AE029H5	ASM H/R - 3R C&S VNL TRIM / FO	Y	-00.1350	<input type="checkbox"/>	<input type="checkbox"/>

Select All | Clear All Select All | Clear All

Apply Above Changes

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