














U251 PROGRAM 60/40 & QUAD HEADRESTRAINT MECHANISM

ID	Task Name	Duration	Start	2nd Half				1st Half			
				Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2
1	Design Freeze	0 days	Mon 1/5/04								
2	Tool Kickoff	0 days	Mon 1/5/04								
3	Stamping Tools	16.6 wks	Mon 7/19/04								
4	Stamping tool tryout	1 wk	Thu 11/11/04								
5	Fine Blank Tool	15 wks	Mon 2/23/04								
6	Tool tryout	1 wk	Mon 6/7/04								
7	Torsion shaft tool	2.6 wks	Mon 8/23/04								
8	Trim Closeout Mold	4 wks	Mon 8/23/04								
9	Plastic Cover Mold	8 wks	Mon 8/30/04								
10	Release cable	12.6 wks	Mon 5/24/04								
11	Design Post Form Tool	2 wks	Thu 3/25/04								
12	Post Form Tool	12 wks	Thu 4/8/04								
13	Design Post Coin & Punch	6.2 wks	Mon 7/12/04								
14	Post Coin & Punch Tool	5 wks	Tue 8/24/04								
15	Post notch and chamfer	20 days	Wed 9/1/04								
16	Design Tube Form	2 wks	Thu 3/18/04								
17	Tube Form	10 wks	Fri 7/16/04								
18	Design Support Brace	3.2 wks	Mon 4/19/04								
19	Support Brace form	9 wks	Tue 7/20/04								
20	Design Weld Fixtures	3.2 wks	Mon 2/23/04								
21	Fixture Builds	2 wks	Tue 3/16/04								

Project: U251 SECOND ROW 60/40 - QUAD HEADRESTRAINT MECHANISM
Date: November 24, 2004

 Task
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 Summary

 Rolled Up Task
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 Rolled Up Progress
 External Tasks

 Project Summary
 External Milestone
 Deadline

U251 PROGRAM 60/40 & QUAD HEADRESTRAINT MECHANISM

ID	Task Name	Duration	Start	2nd Half				1st Half							
				Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3			
22	Design Rivet Machines	1.2 wks	Wed 3/24/04												
23	Rivet Machines	14 wks	Thu 4/1/04												
24	Lever Pivot Pin	10 wks	Mon 8/30/04												
25	Rotational Stop Pin	10 wks	Mon 8/30/04												
26	Springs	8 wks	Mon 8/30/04												
27	Retaining Screws	3 wks	Mon 8/30/04												
28	Teflon bushing	16 days	Mon 11/15/04												
29	Plastic Shells First shots	21 days	Wed 11/24/04												
30	Design Assembly Tables	14.2 wks	Mon 7/19/04												
31	Assembly Tables	3 wks	Fri 11/12/04												
32	Assembly Trials	1 wk	Fri 12/3/04												
33	PV TESTING	1.6 wks	Thu 12/23/04												
34	RUN@RATE	0 days	Wed 1/5/05												
35	1PP PSW(GRAINED) PPAP	0 days	Fri 1/7/05												
36	1PPMRD	0 days	Mon 1/10/05												
37	FEU PSW	0 days	Tue 2/15/05												
38	FEU MRD	0 days	Tue 3/1/05												
39	IB PSW	0 days	Tue 4/5/05												
40	IB MRD	0 days	Tue 4/19/05												
41	JOB 1	0 days	Mon 6/20/05												

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 QUAD HEADRESTRAINT MECHANISM
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Task

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Rolled Up Task

Rolled Up Split

Rolled Up Milestone

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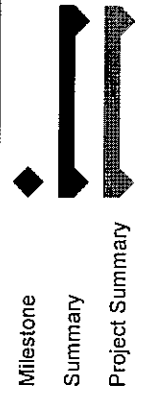
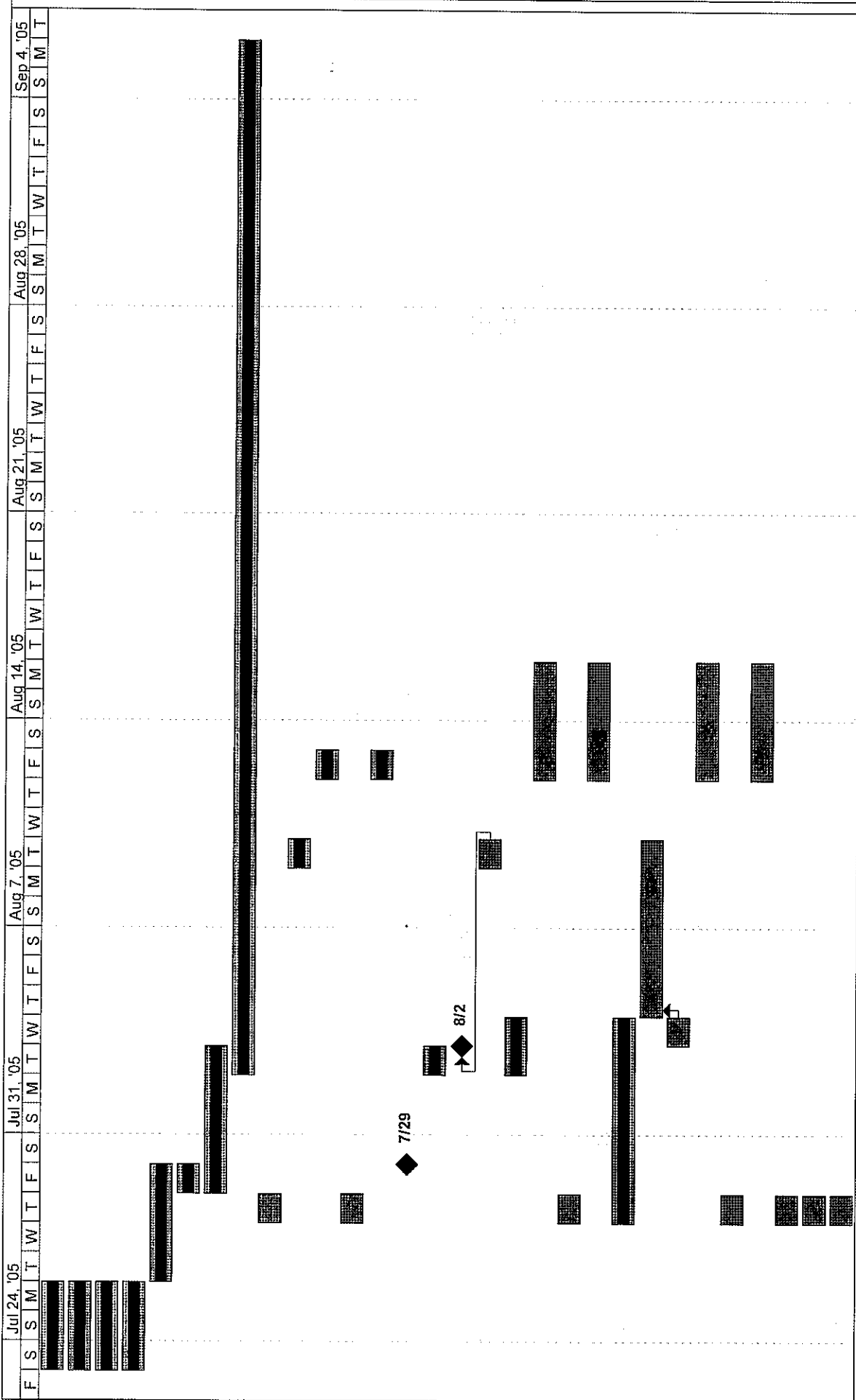
ID	Task Name	Duration	Start	Finish
1	New Dump spring Create drawings & get quote	1 day	Fri 7/22/05	Mon 7/25/05
2	Stamping change Create drawings & get quote	1 day	Fri 7/22/05	Mon 7/25/05
3	Bronze bushings Create drawings & get quote	1 day	Fri 7/22/05	Mon 7/25/05
4	Notch cut out added to frame Create drawings & get quote	1 day	Fri 7/22/05	Mon 7/25/05
5	Receive PO from Lear AE01 level per ECN # 66865	4 days	Tue 7/26/05	Fri 7/29/05
6	New Dump spring kick off Issue PO for tooling	1 day	Fri 7/29/05	Fri 7/29/05
7	New Dump spring Distribute controlled drawings	3 days	Fri 7/29/05	Tue 8/2/05
8	Establish breakpoint with current spring (current inventory qty's.) +39007 bal after 8-15 week rel is filled	25 days	Tue 8/2/05	Mon 9/5/05
9	Issue updated blanket production PO	1 day?	Thu 7/28/05	Thu 7/28/05
10	Issue release qty's to spring supplier	1 day	Tue 8/9/05	Tue 8/9/05
11	PPAP date for new dump spring	1 day	Fri 8/12/05	Fri 8/12/05
12	Review PPAP	1 day?	Thu 7/28/05	Thu 7/28/05
13	Start receiving production qty. parts for the spring	1 day	Fri 8/12/05	Fri 8/12/05
14	Bronze Bushing tools kick off Issue PO for both tooling	0 days	Fri 7/29/05	Fri 7/29/05
15	Cancel all orders for current teflon bushings beyond what is required until 8-19-05 +137000pcs bal after 8-15-	1 day	Tue 8/2/05	Tue 8/2/05
16	Bronze bushing Distribute controlled drawings for both	0 days	Tue 8/2/05	Tue 8/2/05
17	Issue updated blanket production PO	1 day?	Tue 8/9/05	Tue 8/9/05
18	Issue release qty's to Bushing supplier for both	2 days	Tue 8/2/05	Wed 8/3/05
19	PPAP date for Bushings for both	2 days	Fri 8/12/05	Mon 8/15/05
20	Review PPAP	1 day?	Thu 7/28/05	Thu 7/28/05
21	Start receiving production qty. parts for the bushings for both must use bal. of teflon bushings first	2 days	Fri 8/12/05	Mon 8/15/05
22	H/R Frame= Notch added & larger hole diameters to trim tool	5 days	Thu 7/28/05	Wed 8/3/05
23	Establish breakpoint with current frames (current inventory qty's.)	4 days	Thu 8/4/05	Tue 8/9/05
24	Issue release qty's to frame supplier Need 4 days to foam to fill one week of req.	1 day	Wed 8/3/05	Wed 8/3/05
25	PPAP date for frames	2 days	Fri 8/12/05	Mon 8/15/05
26	Review PPAP	1 day?	Thu 7/28/05	Thu 7/28/05
27	Start receiving production qty. parts for the frames	2 days	Fri 8/12/05	Mon 8/15/05
28	ASM PTR	1 day?	Thu 7/28/05	Thu 7/28/05
29	PPAP to Louisville	1 day?	Thu 7/28/05	Thu 7/28/05
30	PPAP to Bing Brownstown	1 day?	Thu 7/28/05	Thu 7/28/05

Project: AE01 level timing
Date: Tue 8/2/05

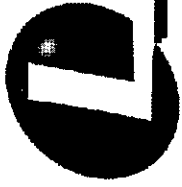
Task Split Progress

Milestone Summary Project Summary

External Tasks External Milestone Deadline



Project: AE01 level timing
Date: Tue 8/2/05



UP251 3.30.06 Supplier PDT

2007 Program Dates

2007 1PP MRD (Suppliers to Lear)	03.06.06
2007 1PP MRD (Lear to Ford)	04.03.06
PPAP (Suppliers to Lear)	04.24.06
PPAP (Lear to Ford)	05.19.06
2007 4P MRD (Suppliers to Lear)	04.24.06
2007 4P MRD (Lear to Ford)	05.22.06
2007 System Fill (Suppliers to Lear)	06.30.06
2007 Job 1 (Lear to Ford)	07.28.06
2007 Job 1 (Ford)	07.31.06



UP251 3.30.06 Supplier PDT

2008 Program Dates

2008 CP MRD (Suppliers to Lear) U = 21, P = 13	04.24.06
2008 CP MRD (Lear to Ford)	05.15.06
2008 DV MRD (Suppliers to Lear) U = 54, P = 65	04.24.06
2008 1PP MRD (Suppliers to Lear)	02.05.07
2008 1PP MRD (Lear to Ford)	03.05.07
PPAP (Suppliers to Lear)	02.13.07
2008 PV MRD (Suppliers to Lear)	02.13.07
Run at Rate - Lear	02.20.07
PPAP (Lear to Ford)	04.13.07
2008 4P MRD (Suppliers to Lear)	03.19.07
2008 4P MRD (Lear to Ford)	04.16.07
2007 Job 1 (Ford)	05.21.07