



American Systems
REGISTRAR
 5281 Clyde Park Ave. SW, Suite 1
 Wyoming, MI 49509 USA
 www.asrworldwide.com
 616-942-6273



American Systems Registrar, LLC, a provider of third-party system registration and accredited by the ANSI-ASQ National Accreditation Board attests that:

BMC BIL-MAC CORPORATION
2995 44TH STREET SW
GRANDVILLE, MI 49418

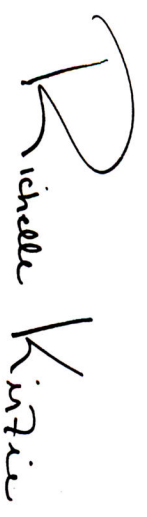
with a scope of:

**MANUFACTURE OF PRECISION AUTOMATIC SCREW
 MACHINE COMPONENTS AND SECONDARY VALUE-ADDED
 OPERATIONS FOR THE AUTOMOTIVE, MILITARY, MARINE,
 FURNITURE AND OTHER INDUSTRIES**

has established a quality management system that is in conformance with the International Quality System Standard

ISO 9001:2008

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|-----------------------------------|--------------------|
| ASR Certificate Number: | 3384 |
| Exclusions: | 7.3 Product Design |
| Date of Certification: | February 6, 2013 |
| Date of Certification Expiration: | February 5, 2016 |
| Date of Initial Registration: | March 2, 2007 |
| IAF Scope Category: | 17 |
| Revision: | |


 Richelle Kinzie
 President

CERTIFICATE OF REGISTRATION