

IVMN02

Inventory Control - Master Files Menu

System:    XENA

Select one of the following:

- 2. Maintain Inventory Item Master ✓
- 7. Maintain Container/Part Codes
- 9. Maintain Customer Parts
- 11. Maintain Part User Defined Fields
- 13. Maintain Material Specification Templates
- 99. Return to the previous menu

Selection or command

Bottom

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F3=Exit    F4=Prompt    F9=Retrieve    F10=Actions    F12=Cancel

F13=User support

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ADDING NEW PART NUMBERS

ADDING NEW PARTS TO CONTAINERS

ADDING NEW PARTS TO CUSTOMERS

\*

Part No.	Description	Customer Part Number
ADV00261	H/R CATERA FR WIDE 88897672	ADV00261
ADV01018-1	H/REST FR.REAR D258200	ADV01018-1
ADV01020-1	H/REST FR.O/B 2118-0441	ADV01020-1
AHA51244-1	H/REST FR.O/B 2118-0441	AHA51244-1
A1085AC	EXH HGR (15712886)	A1085AC
A1085AC-1	EXH HGR	A1085AC
A1209AB	EXH HGR (15152622)	A1209AB
A1209AB-1	EXH HGR	A1209AB
A1256AB	EXH HGR 082903 MX	A1256AB
A4161AC	EXH HGR (15017159)	A4161AC
A4161AC-1	EXH HGR	A4161AC
A4299AC	EXH HGR	A4299AC
A4299AC-1	EXH HGR	A4299AC
A4304AB	EXH HGR (15010144)	A4304AB

Begin at: A4304AB-1, .....

F1=Add      F2=Update      F3=Delete      F5=Index      F6=Type  
 F7=Go Back      F24=End

THIS WILL ALLOW YOU TO ADD NEW PART NUMBERS.

PRESS F1 TO PROCEED

\*

Part No.	Description	Customer Part Number
ABC	HEADREST	ABC
^DV00261	H/R CATERA FR WIDE 88897672	ADV00261
.DV01018-1	H/REST FR.REAR D258200	ADV01018-1
ADV01020-1	H/REST FR.O/B	Enter Part Number
AHA51244-1	H/REST FR.O/B	
A1085AC	EXH HGR (15712	Part: ABC, .....
A1085AC-1	EXH HGR	Copy from part#
A1209AB	EXH HGR (15152	8,S43,74,610A60, AF, .....
A1209AB-1	EXH HGR	Copy method: 2, (1=Yes,2=No)
A1256AB	EXH HGR 082903	Copy Alt. Method: 2, (1=Yes,2=No)
A4161AC	EXH HGR (15017	Copy Unit Conv.: 1, (1=Yes,2=No)
A4161AC-1	EXH HGR	
A4299AC	EXH HGR	
A4299AC-1	EXH HGR	

Begin at: A4304AB, .....

Add Mode

F7=Go Back

F4=Inquiry

F24=End

TYPE NEW PART IN.

YOU MAY COPY FROM ANOTHER RECORD. ALWAYS COPY RECORD WITHIN THE SAME COMMODITY.

PRESS ENTER WHEN COMPLETED

Part #: ABC  
 Description 1): HEADREST  
 2): D385 PROGRAM  
 3):  
 Tax Group: REC RECEIVABLE GROUP CANADA  
 Tax Rate: 3 GST EXEMPT ZERO RATE  
 G/L Sales Code: MF3 MANUFACTURED PARTS SALES-PLT 3  
 G/L Expense Code: FG3 FINISHED GOODS - PLANT 3  
 Inventory Unit: PC PIECE

Last Activity: 10/25/07  
 Date Created: 10/25/07

Status: A (A/I)  
 Inactive Reason: ...

Major Group Code: SC SEATING COMPONENTS  
 Minor Group Code: HR HEAD RESTS  
 Major Sales Code: SC SEATING COMPONENTS  
 Minor Sales Code: HR HEAD REST  
 Customer #:  
 Customer Part #: ABC  
 Country Of Origin: CA CANADA

Revision: 20

Usr Ver Tmpl:  
 Direct Buy: 3 (1/2/3)

F1=General F2=Prod F3=Sales F4=Inquiry F5=Verify F6=Notes  
 F7=Go Back F24=End

CHANGE PART DESCRIPTION WHEN COPYING FROM OTHER RECORDS  
 MAKE SURE DESCRIPTIONS ARE CHANGED

CUSTOMER PART MUST  
 MATCH PART# ADDED.

MAKE SURE COMMODITY  
 IS WHAT THE PART IS.

MAKE SURE BOTH G/L  
 CODES ARE ASSIGNED  
 TO PLANT 3

PRESS ENTER WHEN COMPLETED ✓

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F3=Exit F4=Prompt F9=Retrieve F10=Actions F12=Cancel  
F13=User support

LINKING NEW PARTS TO PACKAGING/CONTAINERS ✓

Code Description

SB1 SB1 BLK/BLU 323025  
 SB4 SB43 BLK/BLU 484534  
 S01 SC151208 GREEN  
 S02 SC241508 GREEN  
 S03 SC321508 GREEN  
 S04 SC481508 GREEN  
 S05 SD151208 GRAY  
 S06 SD241508 GRAY  
 S07 SD242311 GRAY

Begin at: S08,

This utility allows one to enter and update the quantity of parts which can be stored in a specified container.

Press < F1 > to select the container code.

Press < F7 > or < F24 > to end this program.

F1=Select  
F7=Go Back

F24=End

PAGE DOWN TO FIND WHICH CONTAINER TO LINK THE PART TO.

PRESS F1 ON THE CONTAINER

Container: SB4 SB43 BLK/BLU 484534

Part#	* Part	Description
	123	HEADREST
SB43 EPK3A	1460819	H/REST C170 PROGRAM
8A53 54610A60 BE	1495152	H/REST MECH TACOMA
8A53 54610A60 BG	15082952-1	SHIELD RAD SUPPORT
8A83 74610A60 AE	15172838	LOOP TIE DOWN
8A83 74610A60 AF	15203353-2	HOOD LATCH STRIKER
8S43 54610A60 AE	1535099	H/REST FR.50% SEAT C170 2ROW
8S43 54610A60 AF	1535552	H/REST FR.50% SEAT C170 2ROW
	1585419	H/REST C170 PROGRAM
	15984426-1	LEVER ASM ACCEL
	15986366-2	EXH HGR

Begin at ..... **Begin at:** 15,999,403-1 .....  
 Manufactured parts

F1=Select    F2=Style    F3=Docs    F5=Index    F6=Type  
 F7=Go Back    F8=Search    F24=End

PAGE DOWN OR TYPE THE PART  
 TO BE ADDED TO THE CONTAINER

F1 SELECT ON PART #

Container: SB4 SB43 BLK/BLU 484534

Enter / Update Part Container Details

Part#

SB43 EPK3A  
 8A53 54610A60 BE  
 8A53 54610A60 BG  
 8A83 74610A60 AE  
 8A83 74610A60 AF  
 8S43 54610A60 AE  
 8S43 54610A60 AF

Container: SB4  
 Description: SB43 BLK/BLU 484534  
 Part#: 123  
 Description: HEADREST

Quantity per: ..... 100  
 Container Volume: ..... .00 Unit: ..... 0 2ROW  
 Container Weight: ..... 145.00 Unit: LB ..... 0 2ROW  
 UPC Code: .....  
 Enter BOM Part: .....  
 BOM Expense GL : ..... 0

Begin at .....

Press <ENTER> to Save Changes  
Manufactured parts

F7=Go Back

F4=Inquiry

F24=End

THE WEIGHT WILL BE DEFAULTED

ENTER WHAT THE STANDARD  
PACK WILL BE.

YOU MUST PLACE A UOM  
WHICH IN THIS CASE IS  
LB (POUND)

PRESS ENTER WHEN THESE AREAS ARE COMPLETED ✓



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F3=Exit F4=Prompt F9=Retrieve F10=Actions F12=Cancel  
F13=User support

This program maintains customer parts.  
 To see a list of customer parts by customer number fill out the customer field on the screen and press < F1 >.  
 To see a list of customer parts by internal part number fill out the part field and press < F2 >.  
 Press < F3 > to see all customer parts.

Part Number: .....

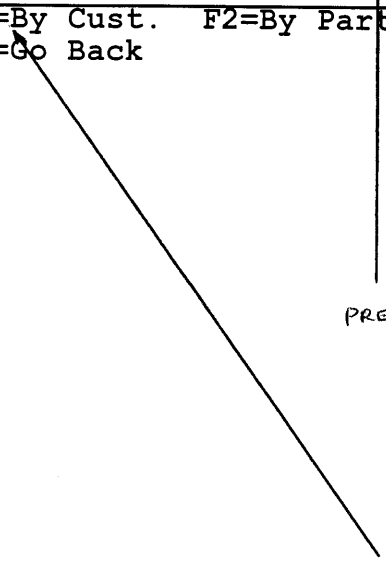
Customer Number: FOCAP16A



F1=By Cust.   F2=By Part   F3=All   F4=Inquiry   F24=End  
 F7=Go Back

PRESS F4 TO SEARCH BY CUSTOMER.

WHEN CUSTOMER IS FOUND, PRESS F1



Customer Number: FOCAP16A AP16A FORD WAYNE ASSEMBLY

Customer Part Number	Internal Part Number
123	123
8S43 54610A60 AF	8S43 54610A60 AF

Begin at: .....

Roll Up/Down

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F1=Add      F2=Update      F3=Delete

F7=Go Back      F24=End

PRESS F1 TO ADD PART TO CUSTOMER

```

Internal Part Number: 123 HEADREST
Customer Number: FOCAP16A AP16A FORD WAYNE ASSEMBLY
Customer Part #: 123
Description 1: .....
Description 2: .....
Description 3: .....
Standard Pack Quantity: 100 Unit: PC
Customer Blueprint #: .....
Customer Revision: ..... Revision Date: .....
Container Code: ..... Consignment Part: N (Y/N)
Barcode Customer Part #: .....
Customer Part Prefix: .....
Customer Part Main: ..... Direct Buy: 3 (1/2/3)
Customer Part Suffix: ..... Force Zero Commission: N (Y/N)
Salesman Code: .....
Commission Pot: .00 Commission Rate: .00

```

Press <ENTER> to validate the data or < F1 > to save

F1=Proceed  
F7=Go Back

F4=Inquiry

F24=End

INTERNAL + CUSTOMER PART  
MUST MATCH.

YOUR UNIT OF MEASURE

TYPE WHAT THE STANDARD PACK QUANTITY  
WILL BE.