

PDMN24 Production Control - Method Maintenance & Utility Menu

System: XENA

Select one of the following:

- 1. Maintain Production Methods ✓
- 2. Copy/Rename Production Methods
- 3. Copy Production Methods (Detailed)
- 4. Maintain Alternate Routings
- 5. Maintain Customer Production Details
- 6. Production Methods - Inquiry Menu
- 7. Update Method Operational Efficiency from History
- 8. Maintain Alternate Methods
- 9. Maintain Future Methods
- 10. Post Future Methods to Current Methods
- 11. Copy Methods Utility Menu

More...

Selection or command

===>

F3=Exit F4=Prompt F9=Retrieve F10=Actions F12=Cancel
F13=User support

BILL OF MATERIALS ✓

Manufactured Parts

* Part Number		Description	Customer Part Number	Rev	Mt Ext
8A53	54610A60 BE	HEADREST FRT D385	8A53 54610A60 BE	BE	NO
8A53	54610A60 BG	HEADREST FRT D385	8A53 54610A60 BG	BG	NO
8A83	74610A60 AE	F/FAMILY C170 FRONT ROW	8A83 74610A60 AE	AE	NO
8A83	74610A60 AF	F/FAMILY D471 FRONT ROW	8A83 74610A60 AF	AE	YES
8S4Z	54611A08 A	F/FAMILY C170 FRONT ROW	8S43 54610A60 AF	AF	NO
8S43	54610A60 AE	F/FAMILY C170 FRONT ROW	8S43 54610A60 AE	AE	YES
8S43	54610A60 AF	F/FAMILY C170 H/REST	8S43 54610A60 AF	AF	YES
8S43	54610A60-AE	F/FAMILY C170 FRONT ROW	8S43-54610A60-AE	AE	YES
8T43	5H274-AA	HOOK SILENCER	8T43-5H274-AA	AA	NO
8U5A	96610A44-AD	C170 HEADREST	8U5A-96610A44-AD	AD	YES
8U5A	96610A44-AD-P	C170 HEADREST-PLATED	8U5A-96610A44-AD-P	AD	YES

Begin at: 8055AE

F1=Add F2=Update F3=Delete F5=Index F24=End
 F7=Go Back

PRESS TO UPDATE/ADD MATERIAL + ROUTING RECORDS

Part #: 8A83 74610A60 AF
 Description: F/FAMILY D471 FRONT ROW ASSY
 FINAL ASSEMBLY FOAM/FRAME

Last Updated: 10/22/07

Customer:
 *None

Part #: 8A83 74610A60 AF
 Rev: AE

	Routing Records	Alternate Routings	Material Records	Tooling Records	Schedule Type	Active Production
Current Status:	1	0	3	0	MRP	NO

Select a Valid Option

F1=Detail F2=Routing F3=Material F4=Tooling F5=Alt Meth F6=Scp-Rcv.
 F7=Go Back F8=Eng Chg #

PRESSING F2 WILL
 ALLOW YOU TO VIEW
 UPDATE OR ADD ROUTING

PRESSING F3 WILL
 ALLOW YOU TO VIEW
 UPDATE OR ADD MATERIAL
 RECORDS

Part #: 8A83 74610A60 AF
Last Updated: 10/22/07

Description: F/FAMILY D471 FRONT ROW ASSY
FINAL ASSEMBLY FOAM/FRAME

Seq	Dp	Rsrce	Op	Description	Set up Time	Run Standard	%Eff	Alt Ext
010	03	FOAM	FOM	RACETRACK FOAMLINE		115.00 A	100	NO

Begin at: ...0 (Seq#)

Enter Selection

F1=Add	F2=Update	F3=Delete	F4=A. Rout.	F5=View	F6=More...
F7=Go Back					F24=End

ROUTING PAGE

PRESSING F2 WILL ALLOW YOU TO VIEW AND UPDATE ROUTING RECORDS

PRESSING F1 WILL ALLOW A ROUTING RECORD TO BE ADDED.

Part #: 8A83 74610A60 AF
Seq #: 10

F/FAMILY D471 FRONT ROW ASSY

Process ID:
Department: 03
Resource: FOAM
Operation: FOM
Set-up Standard: .00
Run Standard: 115.00
Standard Type: A
Cycle Time (Sec): .00
Part Multiplier: 0
Efficiency: 100 %

PLANT THREE
R-TRACK-BUN FOAM ASSY LINE
RACETRACK FOAMLIN

Crew Size (Setup): 1
of Men/Machine: 2
Lag Time(Hrs): .00
Transfer Batch: 1
Reporting Point: Y
Schedule Priority Group:

Press <ENTER> to save

F7=Go Back F3=Imp.Proc F4=Inquiry F5=Detail F24=End

THIS REPRESENTS OPERATION
THIS REPRESENTS WHAT MACHINE
TO RUN ON.

THIS REPRESENTS WHICH
PLANT TO RUN AT.

PLACE PRODUCTION PER HR.

THIS REPRESENTS
HOW MANY PEOPLE
ON THAT LINE

THIS REPRESENTS HOW
MANY MACHINE, TYPICALLY,
IT SHOULD ALWAYS BE
"1" WHEN RUNNING A
CELL.

TRANSFER BATCH MUST ALWAYS
BE "1"

REPORTING POINT MUST ALWAYS
BE "Y" SO INVENTORY BACKFLUSH
WHEN SCANNED OUT.

YOU MAY F4 INQUIRE TO LOOK
UP DEPT., RESOURCE & OPERATION CODES
TO ENSURE THE CORRECT CODES ARE
ASSIGNED TO THE PART #

PRESS ENTER WHEN COMPLETED
"ALWAYS CHECK YOUR WORK"

Part #: 8A83 74610A60 AF

Last Updated: 10/22/07

Description: F/FAMILY D471 FRONT ROW ASSY
FINAL ASSEMBLY FOAM/FAME

Customer:

*None

Part #: 8A83 74610A60 AF

Rev: AE

	Routing Records	Alternate Routings	Material Records	Tooling Records	Schedule Type	Active Production
--	--------------------	-----------------------	---------------------	--------------------	------------------	----------------------

Current Status:	1	0	3	0	MRP	NO
-----------------	---	---	---	---	-----	----

Select a Valid Option

F1=Detail	F2=Routing	F3=Material	F4=Tooling	F5=Alt Meth	F6=Scp-Rcv.
F7=Go Back	F8=Eng Chg #				F24=End

YOU NOW HAVE SUCCESSFULLY
ENTERED A ROUTING RECORD
WHEN THIS APPEARS

PRESS F3 TO VIEW MATERIAL
RECORDS OR ADD

Parent: 8A83 74610A60 AF Desc.: F/FAMILY D471 FRONT ROW ASSY Level: 1
 FINAL ASSEMBLY FOAM/FRAME

Sequence	Material Number	Type	Description	Qty / Piece
10	1 8U5A-96610A44-AD-P	M	C170 HEADREST-PLATED	1.00000 PC
10	2 DNF519.05	R	POLYPROPYLENE GLYCOL	.25000 LB
10	3 NS1540	R	ISOCYANATE	.16000 LB



Begin at:

Press <Roll Keys> to scroll

F1=Add F2=Update F3=Delete F4=In F5=Re-Seq F6=More
 F7=Go Back F24=End

THIS IS THE TOTAL PARTS ASSIGNED
 TO THE FINAL ASSEMBLY.

YOU MAY UPDATE INDIVIDUAL LINE ITEMS IF THERE
 WERE A CHANGE IN EITHER CONSUMPTION OF
 MATERIALS OR PART NUMBERS CHANGED.

BY PRESSING F1, YOU WILL NOW HAVE THE OPTION TO ADD
 NEW RECORDS TO THE BILL OF MATERIAL.

PLEASE REVIEW NEXT PAGE FOR SET UP DETAILS.

Manufac

*
rt

8A53 546
8A53 546
8A83 746
8S4Z 546
8S43 546
8S43 546
8T43-5H2
8U5A-956
8U5A-956
8055AE
827128-1

Begin at

F1=Notes
F7=Go Back

Part#: 8A83 74610A60 AF
Seq#/Line#: 010 - 0004
Material Part#: 8U5A-96610A44-AD-P...
C170 HEADREST-PLATED
Quantity: ... 1,0000, PC per ... 1.00, PC
Type: R (R-Requirement B-By Product)
Allocate: Y (Y/N)
Blow Thru Mode: (' ', 1, 2)
Backflush: Y (Y/N)
Stockroom: FL3 Scrap %: ... 0
Drawing Item#: ... 0 Spare Quantity: ... 0000
Drawing #:
Draw From Stk.Loc As Defined: Y (Y/N)

DFT
PL1
PL2
PL3
PL1
PL2
PL3
DFT
PL1
PL2
PL3
PL1
PL2

Please Enter Information

F4=Inquiry F5=Inq Phtm F24=End

THIS REPRESENTS THE FINAL PART WHICH YOU ARE ASSIGNING
A MATERIAL RECORD TO.

THIS REPRESENTS SEQUENCE MATERIAL RECORD
010 - 0004
PLEASE REMEMBER THAT MATERIAL SEQUENCE MUST BE 10
IF INVENTORY IS PULLING FROM THAT RECORD

THIS IS THE PART / COMPONENT THAT SUPPORTS THE FINAL PART
PRESS F4 TO FIND PART.

THIS REPRESENTS HOW MANY MATERIAL PARTS ARE NEEDED TO MAKE
1 FINAL PART.

PRESS ENTER WHEN COMPLETED
REPEAT F1 ADD IF ADDING
ADDITIONAL MATERIAL RECORDS

"ALWAYS CHECK YOUR WORK"

BACKFLUSH MUST BE AT
"Y" IN ORDER FOR
INVENTORY TO FLUSH
THROUGH

ALLOCATE MUST
BE "Y" ALWAYS

YOU MUST KNOW WHAT STOCKROOM YOUR
COMPONENT IS SITTING IN WHICH CAN BE
FOUND IN THE INVENTORY INQUIRY.